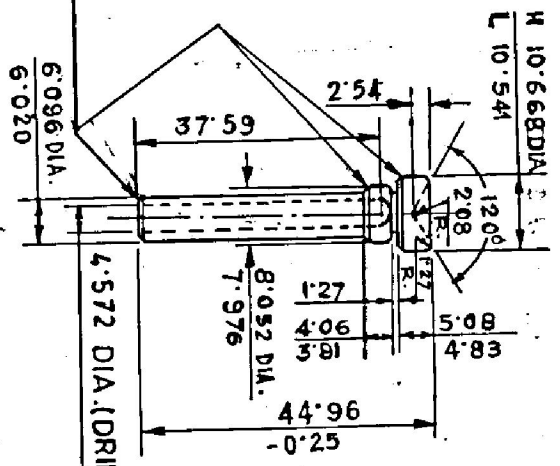


279100-5001 FOR EXPLANATION SEE D.D. NOTE SHEET NO. 3.  
 1. VCSQ DIMNS. ARE IN MM.

NOTE  
 WHERE TOLERANCES ARE NOT SHOWN  
 DIMENSIONS IN WHOLE NUMBER OR WITH  
 ONE DECIMAL PLACE  $\pm 1.27$  mm.  
 DIMENSIONS WITH TWO DECIMAL PLACES  
 $\pm 0.13$  mm.



ALL CHAMFEERS ARE 0.51 X45°

METRIC

9.10.2001	25140-SA	PROFORMA CHANGED NEG. RE-TRACED AND DRG. RE-SEALED.				
		PREVIOUS D.C. NOS. 15019-SA, 16067-SA, 18526-SA, 22638-SA, 23322-SA.				

DATE	AUTHY.	BRIEF RECORD		ZONE	I/C; D.O.	G.O.
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SEALED:- D.C. NO. 15019-SA, DT. 9-2-77

DRN.	CHD.	TRD.	COMP.	AHSP. CQA(SA) CHAPUR
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SCALE:-	1:1	EST. MASS.	DT. 19.6.67	ASSY. 1005-001594, 1005-001595,
DT.	9.10.2001	I/C; D.O.	APPROVED	1005-001596.

MATERIAL : BS:970 PT. 3:1991, Gr. 070 M55.

H.T/HARDNESS :- 325-425 H.V.(50-57.5 HRD)

PROTECTIVE PHOSPHATE TO SPECN. JSS:0465-01:1988  
 FINISH :- CLASS I, OIL FINISH.

NOMENCLATURE :- PLUNGER RETURN SPRING.



1 2 3 4