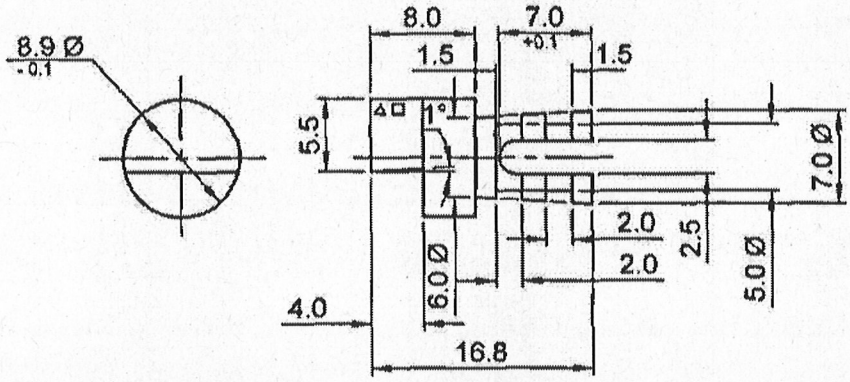
D.S.CAT. No. 4933-000770	DRAWING CONVENTIONS CONFORM TO JSG:0104		
	DIMNS ARE IN mm.	GEN. TOL. 'MEDIUM' IS:2102	



NOTES :-

REMOVE ALL SHARP EDGES AND BURRS.

MARKING NOTE :- TO BE MARKED ON COMPONENT BYSTAMPING IN 2mm. LETTER SIZE :-

△ MANUFACTURER'S CODE.

□ Yr. OF Mfg.

DATE	AUTHY.	BRIEF RECORD	ZONE	I/C:DO.	G.O.
27.09.16	26950-SA	MATERIAL AMENDED			
30-09-08	26436-SA	DRG SEALED PROV.		CD	JTO
		PREVIOUS D.C. No.25918-SA		COPY	COPY

SEALED :- PROV SEALED DC NO 26435-SA DT. 30-09-08. SIGN

DRN.	CHD.	TRD.	COMP.
SCALE :- 2 : 1		EST. MASS	
Dt.	I/C. DO.	APPROVED Dt.	FOR CQA(SA)

AHSP. CQA(SA) ICHAPUR

ASSY. 1005-560091

MATERIAL :- IS:5517-1993, DESIGNATION 40 C8

H.T./HARDNESS :- 300 - 350 HV.

PROTECTIVE FINISH :- PHOSPHATED TO SPECN JSS-0465-01-1994 CLASS II, (ACCELERATED), OIL FINISH.

NOMENCLATURE :- INSERT PLUNGER H O D

DGNR'S. REF. ARDE SK-3145 Det No.-111, 2 SHTS. SHT No.1

PART No.

DRG. No.

D.S.CAT. No. 4933-000770

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CLR6 SCAN