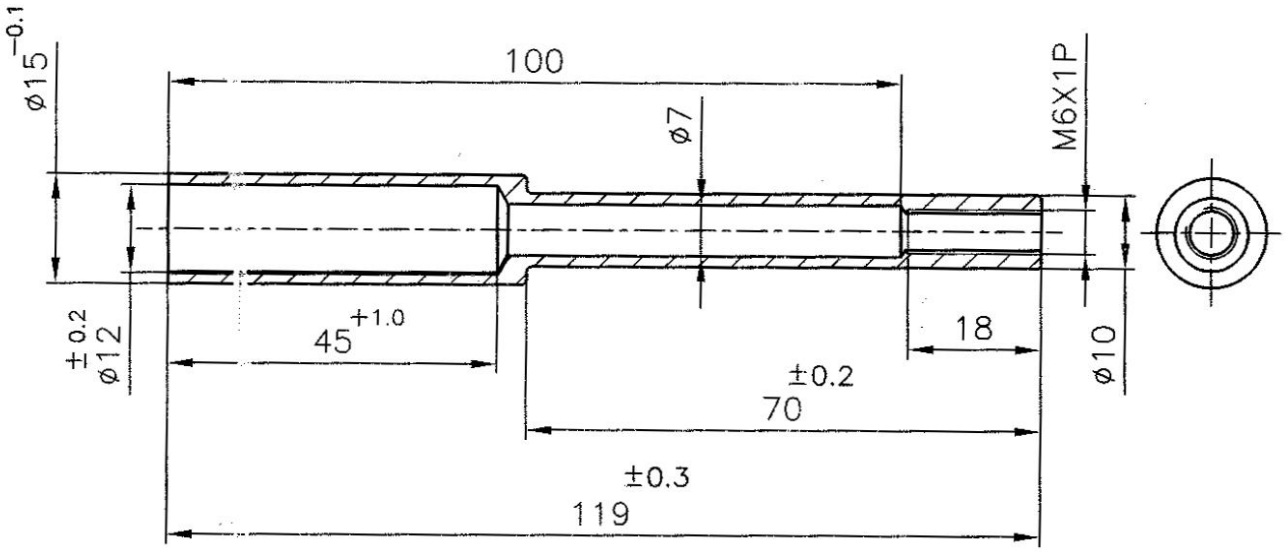
DIMENSIONS ARE IN mm.

UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

SHARP CORNERS SHOULD BE BLUNT TO R 0.5

PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION. JSS : 0465-01-1988

CLASS-I OIL FINISH.



MATERIAL : IS: 1875 – 1992, CLASS-4, DESIGNATION – 45C8.
OR) BS: 970, PART -3, 1991, GRADE – 080M40.

ALTERNATE MATERIAL : En3A (OR) En8

HARDNESS: HEAT TREATMENT FOR HARDENING WILL BE DONE AFTER WELDING WITH SOP 2022 (HANDLE PLATE).

HARDNESS 30-35 HRC

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE.....
25.05.2021
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI -620 016.

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS

	SIGNATURE & DATE.
TRACED	
DRAWN	
CHECKED	
HOS/D&DO	
NODAL OFFICER/ FOR MGL.	
OFFICER/ D&DO	
APPROVED ON: 08/06/2018	

SUB: ROD HANDLE

FOR: HANDLE RELEASE SUB ASSY.

OF : 40 mm MGL

DES.REF.NO.

DRG. No.: 30P 2021 – EXPL

ORDNANCE FACTORY TIRUCHIRAPPALLI-16.

SCALE 1:1

STORE DRG.NO.

OPERATION NO.

SHEETS: 1

SHEET No.: 1

AMENDMENTS	SIG. & DATE