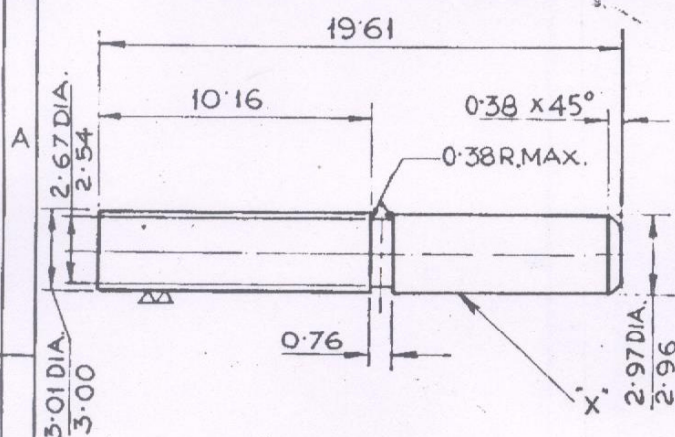


D.S. CAT.
No.

FOR EXPLANATION SEE C.S.A.I.D NOTE SHEET NO. 1.
DIMNS. ARE IN mm.



FINISH :-

AS PER IS : 3076
SURFACE ROUGHNESS UNLESS
OTHERWISE STATED W

NOTE:-

WHERE TOLERANCES ARE NOT SHOWN

i) DIMENSIONS of WHOLE NUMBER, $\pm 0.76 \text{ mm}$.

ii) DIMENSIONS WITH ONE DECIMAL PLACE, $\pm 0.25 \text{ mm}$.

iii) DIMENSIONS WITH TWO DECIMAL PLACES, $\pm 0.13 \text{ mm}$

NOTE :-

MACROETCH TEST WILL BE AS PER COL.(d)
OF SL.NO.1 OF CQA(SA) NOTE SHEET 1.

ACTUAL SIZE

METRIC

JWM/VOC

CERTIFIED COPY OF

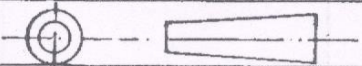
DRD - FAVORITE / GAYLES

20-7-12



SYSTEM PAGE 2

03-4-99	24311-SA	PROFORMA CHANGED, HEAT TREATMENT & FINISH AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.		<i>And</i>	<i>Rev</i>
		PREVIOUS D.C. NOS. 10688-SA, 1125-SA, 11884-SA, 14452-SA, 20515-SA, 20617-SA, 2635-SA, 22745-SA, 23542-SA		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C, D.O.	G.O.
SEALED-QC11258-SA, DT. 5-5-72.				SIGN.	

DRN.	CHD.	TRD. <i>MC</i>	COMP. <i>Pinha</i>	SIGN.
SCALE :- 1:1 & 4:1		EST. MASS		AHSP CQA(SA), CHAPUR
DT. 03-4-99	<i>Apala</i> I/C, DO.	APPROVED DT. 2-867 NEG. RETRACED.		ASSY. 1005 - 003143
MATERIAL	BS 970 PT.1: 1991 GR. 060 A78 OR BS 1429 - 1980, GR. 070 A72 OR IS: 378- 1990 DESIG. 80T3 OR 90T3			
H.T./HARDNESS	HARDENED & TEMPERED TO A H.V. 400-500 TESTED AT POINT "X"			DGNR'S. CISA/333/1/3 REF.
PROTECTIVE FINISH	PHOSPHATE TO SPECIFICATION JSS.0465 -01:1988 CLASS II (ACCELERATED), OIFINSH.			PART. NO.
				DRG. NO.
NOMENCLATURE	<u>PIN, AXIS, TRIGGER</u>			D.S. CAT. NO. 5315-009180