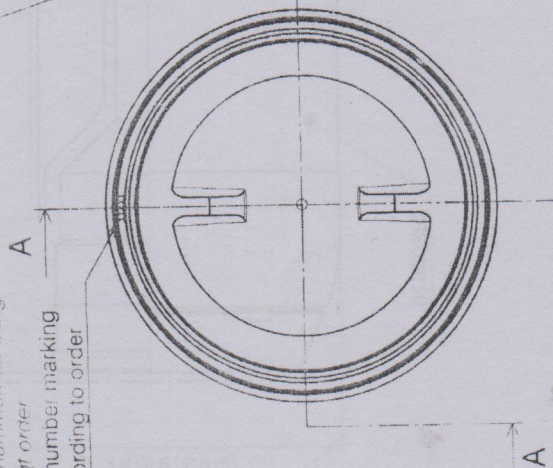


EXPORT CONTROLLED

TRD - 2.2.2717

Fixeringshål 3 djup 3 på R26 får förekomma
Fixing hole 3 depth 3 on R26 permissible

Partnummermärkning
enligt order
Lot number marking
according to order



06436835 01230861

06414442 Infettad med 06412155
06414442 Greased with 06412155

05229888 Moment min 35Nm
05229888 Torque min 35Nm

Limad med 06414707
Cemented with 06414707

A-A



Isometric view
Scale: 1:5

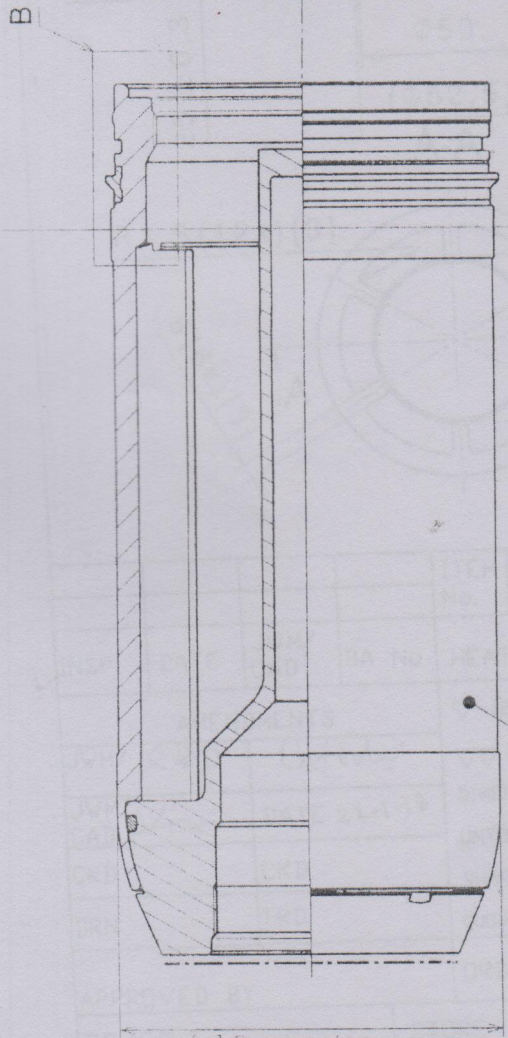
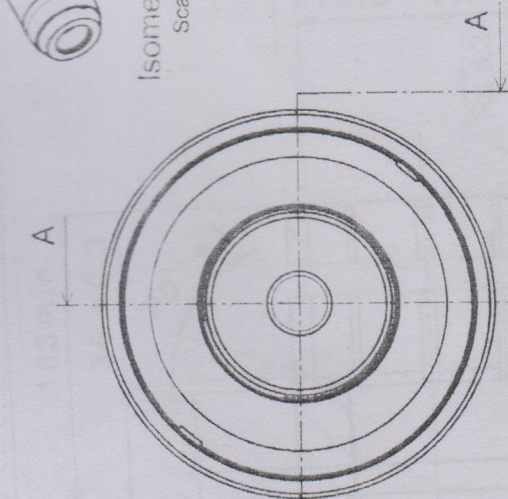
Massa: 1985g $\pm 20g$ [2]
Mass : 1985g $\pm 20g$ [2]

Generellt gäller fordringsklass [3]
Generally requirement class [3] applies

INSP.	DATE	JWM/ CAD	DA NO	ITEM No.	DESCRIPTION	No. OFF	MATERIAL
					HEAT TREATMENT RC.	84	mm SMOKE SHELL
					12.5-25 Ra VVV 02-08 Ra		469 c
					16-6.3 Ra VVV 01-0025 Ra		M/C
					DIMENSIONS ARE IN mm.		
					UNTOL. DIMS. IS2102 MEDIUM		DRG. No.
					SHARP EDGES TO BE REMOVED		TRD - 2.2.2717
					GUGING SURFACES SHOWN BY THICK LINES		SCALE: 1:1
					DRÖNNANCE FACTORY KHAMARJA		No. OF SHT. - 1
					APPROVED BY		SHEET No. - 1
					PS/GS.		COMPT.
					STORE - 84 mm SMOKE 469 c		DRG.No.

Document/Document ID: 0523594, 0523594-4

TRD- 2.2.2.718

Isometric view
Scale: 1:5

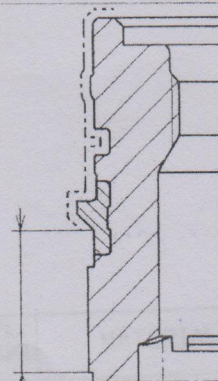
A-A

01230862

Maskerat vid målning
Covered when painting

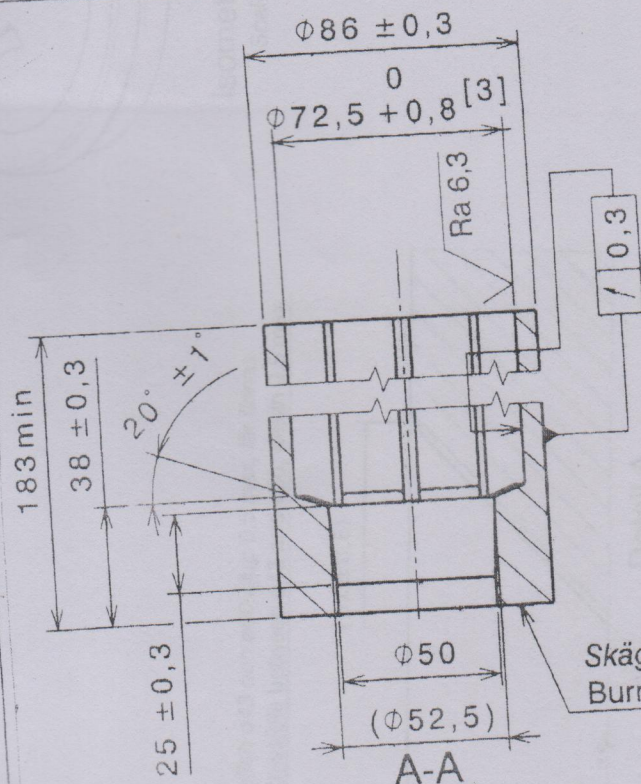
*) Utvändig målad enligt teknisk bestämmelse
(00817435), NCS S2020-G30Y, SS 019102
Outside painted according to technical specification
(00817435), NCS S2020-G30Y, SS 019102

Grundmålad med 450004017 efter
bearbetning av kromaterad yta.
Prime coated with 450004017 after
machining of chromated surface.

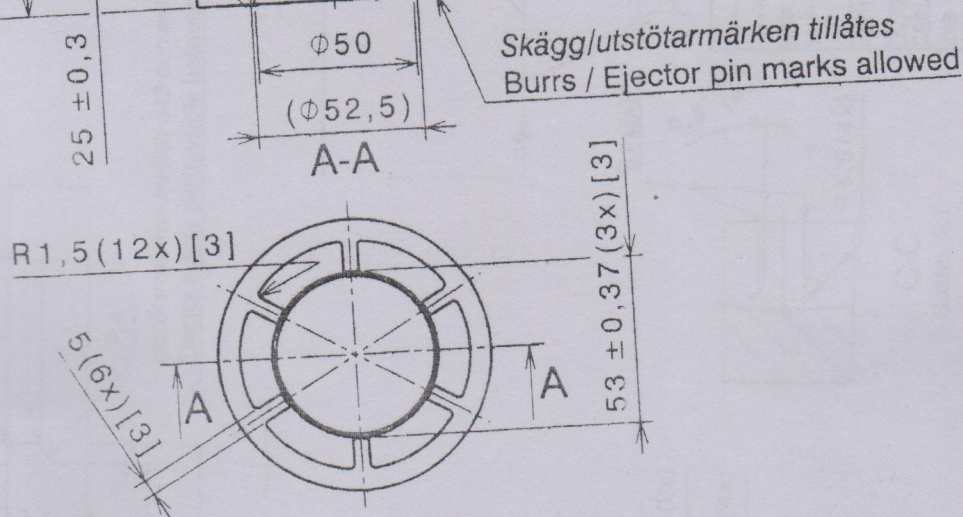
Detail B
Scale: 2:1

INSP.	DATE	JWM/ CAD	DA NO	ITEM No.	DESCRIPTION	No. OFF	MATERIAL
					HEAT TREATMENT RE.		SHELL BODY, ASSY, LIGHT GREEN
JWM/ RSD					▽ 12.5-25 Ra	▽▽ 0.2-0.8 Ra	M/C
JWM/ CAD	DATE 2.2.1.14				▽ 16-6.3 Ra	▽▽ 0.1-0.025 Ra	DRG. No.
CKD	CKD				DIMENSIONS ARE IN MM.		TRD- 2.2.2.718
DRN	TRD				UNTIL DIMS. IS 2102 MEDIUM		SCALE:- 1:1
					SHARP EDGES TO BE REMOVED		No. OF SHT. - 1
					GAGING SURFACES SHOWN BY THICK LINES		SHEET No. - 1
APPROVED BY					ORDNANCE FACTORY KHAHARIA		COMPT. DRG. No.
PS/GS.					STORE- 84 mm SMOKE 469C		
					DRG. No.		

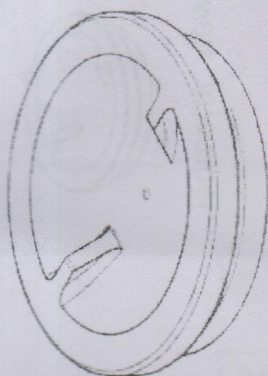
TO BE MARKED ON TOOL/GAUGE/PART
TRD-1.2.2748



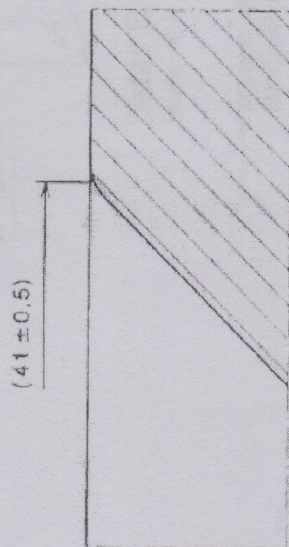
Isometric view
Scale: 1:5



				ITEM No.	DESCRIPTION	No. OFF	MATERIAL
INSP.	DATE	JWM/CAD	DA No		HEAT TREATMENT Rc.		BLANK FOR SHELL BODY
AMENDMENTS					▽ 12.5-25 Ra ▽▽ 0.2-0.8 Ra		
JWM/ R&D					▽▽ 1.6-6.3 Ra ▽▽▽ 0.1-0.025 Ra	M/C	
JWM/CAD	DATE 22-1-18				DIMENSIONS ARE IN mm.		DRG. No.
CKD	CKD				UNTOL. DIMNS. IS2102 MEDIUM		TRD - 1.2.2748
DRN	TRD				SHARP EDGES TO BE REMOVED		SCALE: 1:2
					GUGING SURFACES SHOWN BY THICK LINES		No. OF SHT. - 1
					ORDNANCE FACTORY KHAMARIA		SHEET No. - 1
APPROVED BY				STORE:- 84 mm SMOKE 469C			COMPT.
PS/GS.				DRG. No.			DRG.No.

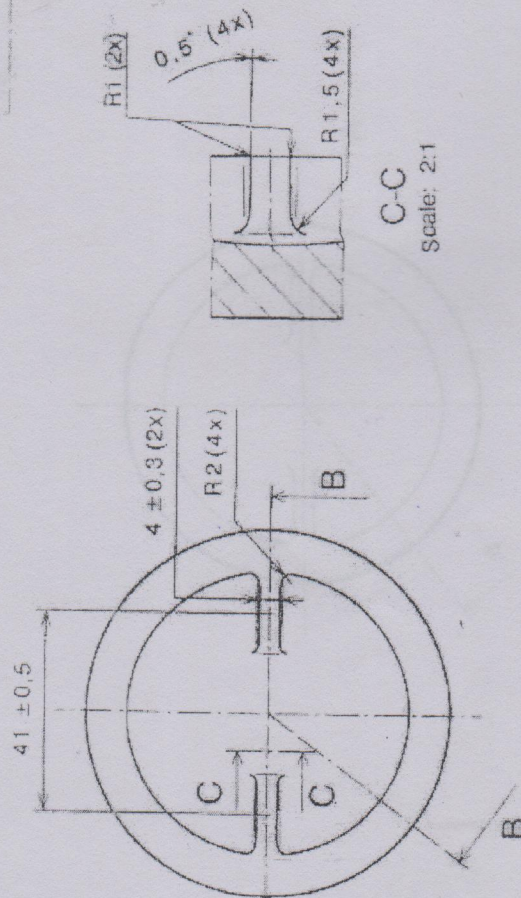


Isometric view
Scale: 1:1



Detail A
Scale: 10:1

Dehningslinje tillåten
Parting line permissible



C-C
Scale: 2:1

INSP.	DATE	JWH/ CAD	DA NO	ITEM NO.	DESCRIPTION	No. OFF	MATERIAL
AMENDMENTS				▽ 125-25 R0	▽▽ 02-08 R0		BLANK. FOR BASE
JWH/ R&D <i>Infantry</i>				▽ 16-63 R0	▽▽ 01-0025 R0	M/C	
JWH/ R&D	DATE 22-1-18			DIMENSIONS ARE IN mm		DRG. NO.	
CHECKED					UNTEL. DIMS. ISSUE MEDIUM	TRD - 2.0 - 2744	
DRN					SHARP EDGES TO BE REMOVED	 SCALE = 1:1	
APPROVED BY				No. OF SHT. - 1			
PS/GS.				SHEET NO. - 1			
STORE- B4 mm SMOKE 469C				ORDNANCE FACTORY KHARJIA			
NO. 6.				COMPT. DRGN.			