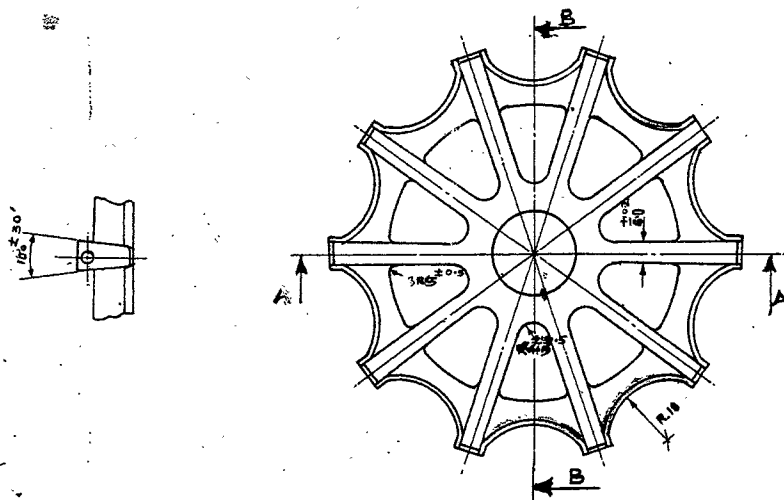
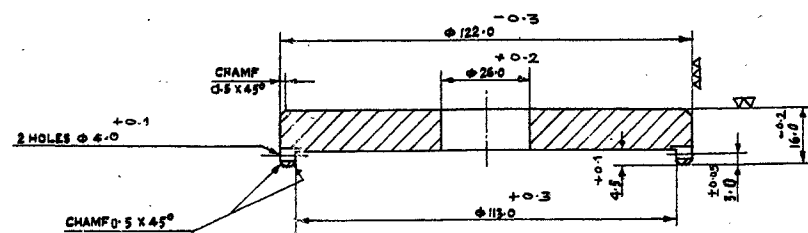


SECTION 'BB'



SECTION 'AA'

CHECKED
Principal Inspector of Naval Armament
JABALPUR 7 JUL 2016

PROTECTIVE FINISH:-

PHOSPHATED TO SPEC IS: 3618
VARNISH SHELLAC 40% TO JSS:1-63-11 ALL OVER.

NOTE

- i) ALL DRAFT ANGLES ARE UPTO 5° ALLOWED.
- ii) HARDNESS OF CASTING 150 TO 260 VHN.

4	5.16.02	TOLERANCES, HARDNESS ADDED/AMENDED	ARD 2334	SCALE:- 1:1 DIMENSIONS IN MM	TOL:-	D.S. CAT NO:-	ASSY. DRG. NO:-
3	14.8.01	ANGLE, TOLERANCE, NOTE ADD	ARD 2327	DGN	DRN	TCO. 10.000 10.000 10.000	ASSY. DRG. LIST:-
2	8.9.01	SURFACE FINISH SYMBOL ADDED	ARD NO 2313	PROBLO	APPROVED	GEN. SPECN:- N.A. SPECN. A-31 B	DTE GEN. OF NAVAL ARMAMENT INSPECTION, N.H.Q., NEW DELHI.
1	11.8.99	APPROVED		MAT:- STEEL CASTING	STOCK SPECN:-	STOCK REF. NO:-	
R. NO	DATE	ZONE	BRIEF RECORD	AUTHORITY	INITIALS	PROTECTIVE FINISH:- SEE DRG.	GAUGE SCH. NO:-

BAFFLE PLATE

NASK 776/3
(PROVISIONAL)