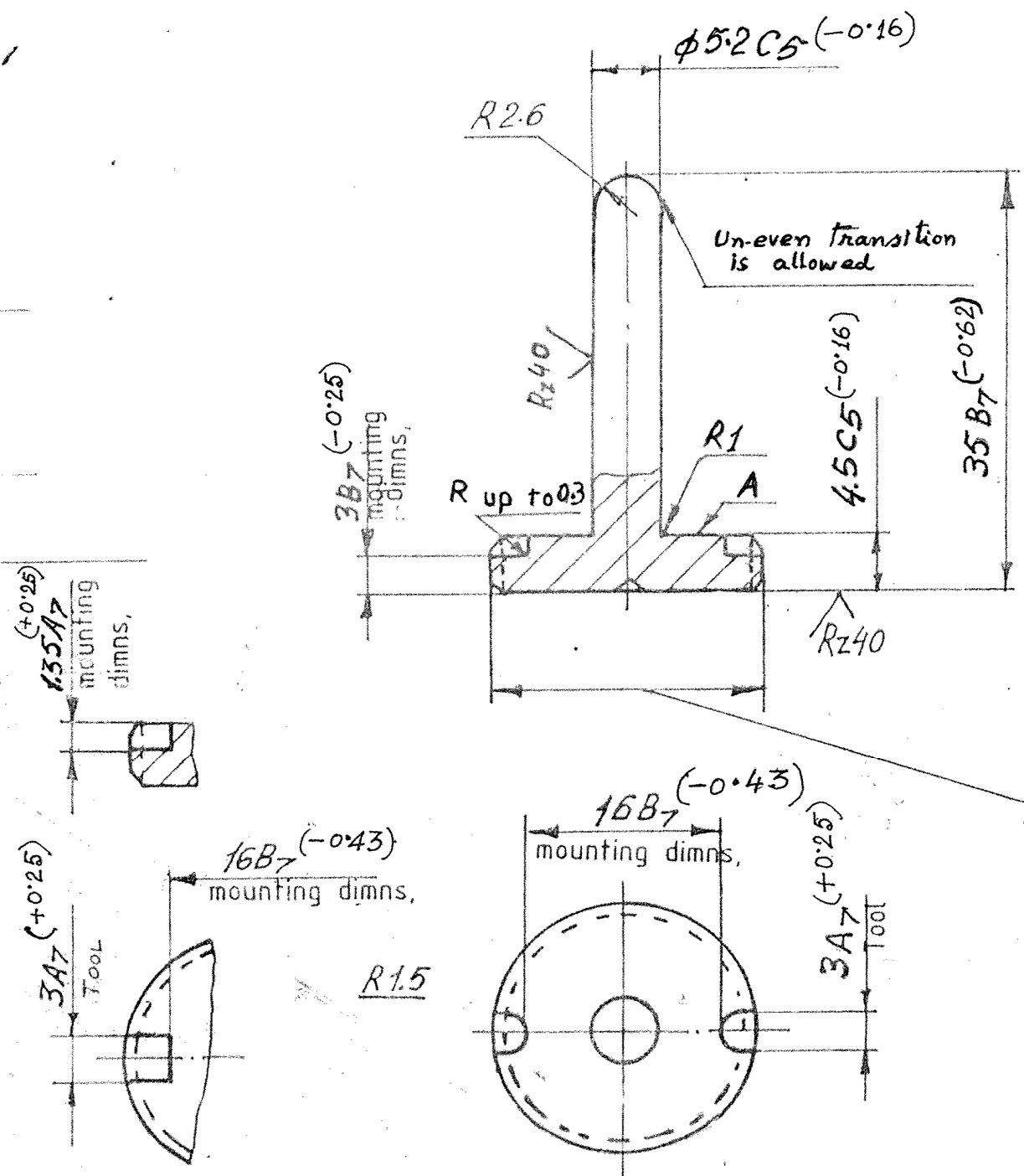


Rz 80



DATE 26-8-97 AUTHORITY DC 36325-A REVISION UNDER INDIGENOUS EQUIVALENT MATERIAL "COMPONENT" --- GRAIN GROWTH ADDED



1. The part is manufactured by cold pressing method.
 2. Uneven transition from $R1$ to the surface A is permitted.
 3. Do not check the strength of adhesion of the coating.
- The following is permitted :
- a) Non-tin-plated portions.
 - b) Scratch brushing of the thread.
4. Permitted material : Rod A 1TKP, GOST 21488-76.

*) Rod A 1TKP, GOST 21488-76.

5. INDIGENOUS EQUIVALENT FOR COATING:-
COPPER COATING OF $3 \mu m$ AS PER IS:1772-73 GRADE-I
FOLLOWED BY TIN COATING OF $3 \mu m$ AS PER DEF.STAN.
03-8/1 OR IS:1359-77 CLASSIFICATION Sn85.

Cn M 21.96X0.5 CLASS 3
Up to coating
d max= 21.96-0.12
d cp= 21.635-0.18
d bh= 21.41

INDIGENOUS EQUIVALENT MATERIAL
ALUMINIUM ALLOY TO SPEC IS 733 DESIGNATION
24345 IN 'W' CONDITION OR BS 1474 GRADE 2014-A
IN T4 CONDITION (LATEST ISSUE) COMPONENT SHOULD BE
FREE FROM PERIPHERAL GRAIN GROWTH.

19-9-94	DC-35811-A	INDIGENOUS EQUIVALENT MATERIAL ADDED	
13-12-93	D.C. 35634-A	NOTE NO. 5 "INDIGENOUS" CLASSIFICATION Sn85 ADDED.	
5-6-97	D.C. 36325-A	UNDER THREAD DETAILS DIMENSIONS d MAX=21.96-0.12 & d cp 21.635-0.18 WAS d MAX=21.96 0.12 & d cp 21.635 0.18 RESPECTIVELY	
10-85	DCI 339	A. DFG. SEALED PROV.	
		REVISION	
		AHSP: B.O.	
		SIG.	

3-024045	
SCALE :- 2:1	3 B 15
CONTACT	2-12
	APPD.
OTF/DD/OH	
AHSP:- C.I.(A) KIRKEE	FOR C.I.(A)