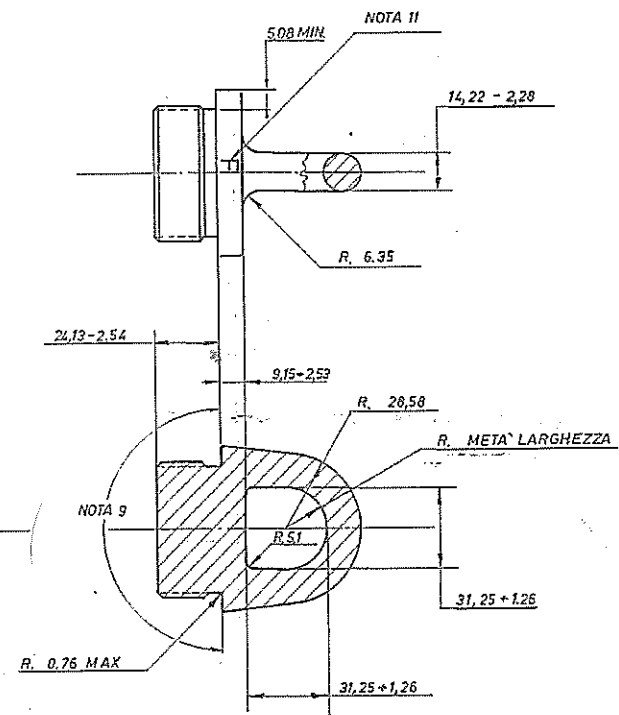
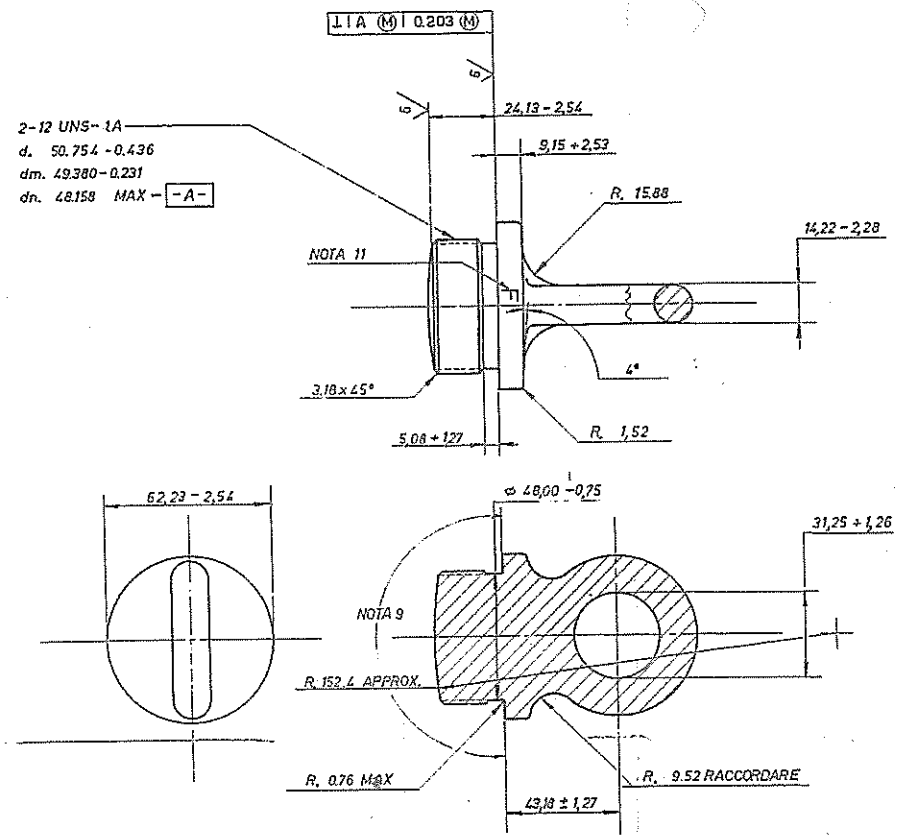


REVISIONI		DATA
ZONA	DESCRIZIONE	
B		15-3-60
C	EDPA 49178 / 1-5-66	2-5-66
D	EDPA 49245 / 2-3-66	3-3-66
E	EDPA 57124-1/10-9-69	10-9-69
F	NOR 720652-1/13-8-72	31-7-72
G	NOR 720156-1/26-10-72	1-11-72
H	NOR AGA 2073 / 27-3-81	17-5-81



ALTERNATIVE PROJECT

NOTE :-

- NOTE:-
- MIL -A- 2550 AND MIL -P- 20442 SPECIFICATIONS APPLY.
  - UNLESS OTHER INDICATIONS, THE FINISH IS AS IT RESULTS FROM FORGING OR CASTING.
  - 
  - BEVELLED, PERMITTED PROVIDED THAT AT LEAST 5 FULL THREADS ARE GUARANTEED.
  - MATERIAL: - FORGED STEEL SPEC. MIL -S- 46172 OR ASTM A668.  
ALTERNATIVE MATERIAL: -MELTED STEEL, SPEC. QQ -S- 681, OR ASTM A27.  
MOLLEABLE CAST IRON, SPEC. QQ -I- 666 OR ASTM A47.
  - ON THE INTERNAL DIAMETER AND ON THE EXTERNAL DIAMETER OF THE EYELET, ON THE EXTERNAL DIAMETER OF THE FLANGE AND ON THE BASE OF THE CAP  
THE RIB DUE TO BAVA IS ALLOWED, THE RIB (BAVA) MUST NOT BE SHARP AND MUST NOT EXCEED 1.58 mm.
  - 
  - PREPARE ALL SURFACES ACCORDING TO FINISH N 5.1.1 OF MIL-STD-171 (THE SALT SPRAY TEST IS NOT MANDATORY). ALL SURFACES, EXCEPT THOSE INDICATED IN NOTE 9, MUST BE ACCORDING TO MIL-STD-171 FINISH N20.5 OR 20.2. THE COLOR MUST BE GREEN N X 34087 OF THE FED-STD-595.
  - COVER SLIGHTLY WITH ANTI-GRIP COMPOUND 9340744, SO AS TO UNDERSTAND THE SURFACE OF THE FLANGE, THREADS AND CAP BASE.
  - IT IS NOT NECESSARY TO CHECK THE DIMENSIONS WITHOUT TOLERANCE
  - IF THE CAP IS EQUIPPED WITH FORGING, APPLY THE READER \* F \* TO THE CAP, TO

Y.P. (0.1%) YIELD LIMIT ..... 22.85 KG/mm<sup>2</sup>  
 T.S. TENSILE STRENGTH ..... 35.15KG/mm<sup>2</sup>  
 E.L. (ELONGATION) AT OVER 2 " ..... 10%

TOLL. DEN. ± 0.25		A. R. P.		GULF CAP TYPE G
TOLL. L. ± 2°		DIS.		
MATERIALE:		CONTR.		SCALA 1:1
REF NOTE 5		P. Y. C. U.		
DIRETT.		DIRETT.		D 10520074

