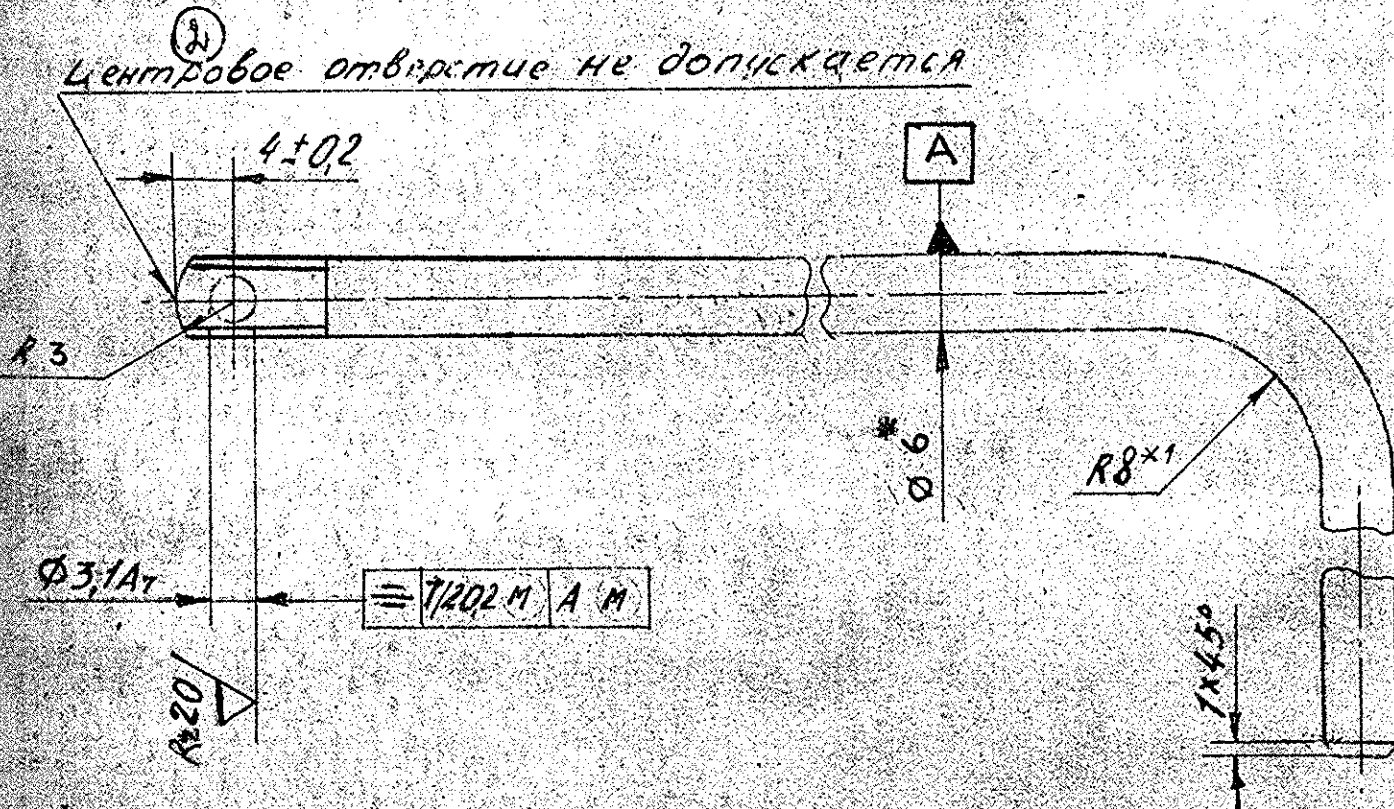
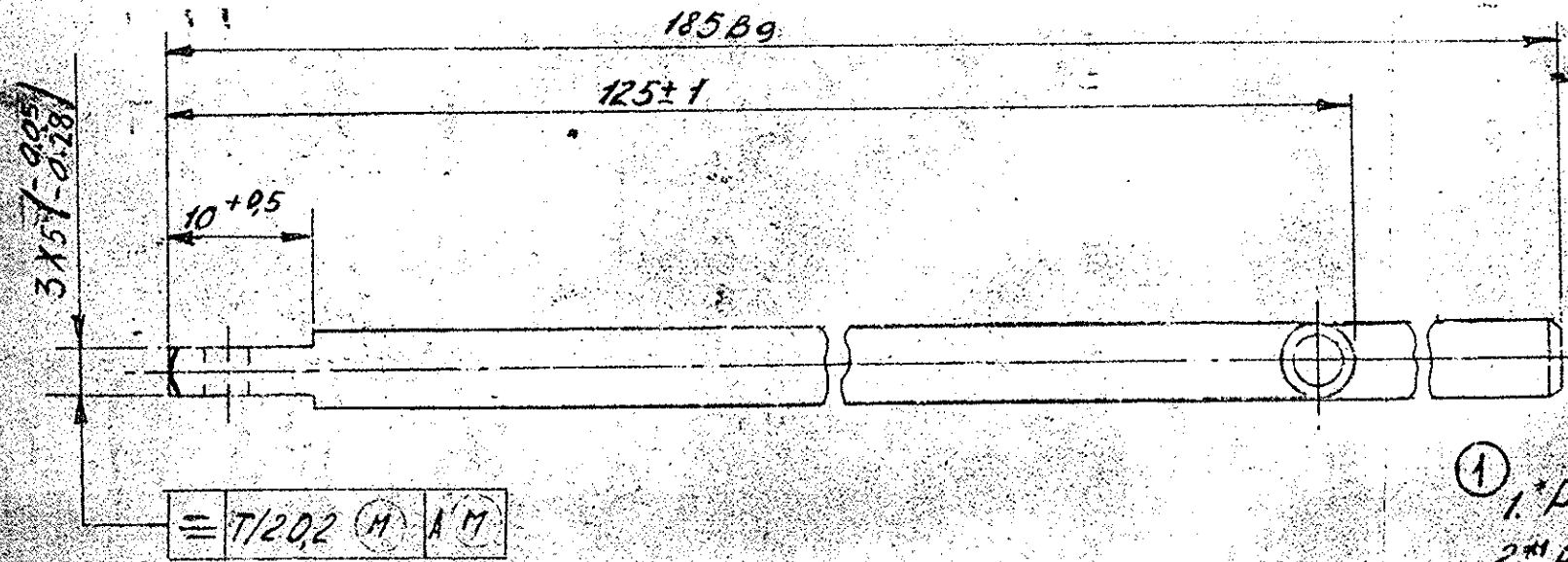


2A42.10.027

Rz40

18283-W
19-8-96 NOTE NO. 5 AMENDED

Sd



1. * The size is given for reference.
2. #1 The sizes are provided by tools.
3. Inner corners, $R \approx 0.4$ mm.
4. Blunt sharp edges, $R \approx 0.6$ mm.
5. Coating: accelerated electroless phosphating with mate treatment/impregnation with adhesive БФ-4, ГОСТ 12172-74 and nigrosine, grade A, ГОСТ 9307-78, applied in one layer OR Phosphating (Accelerated) according to 0465-01-88, with coating of Dunlop Adhesive S-752 and Nigrosine to JSS: 1036. JSS: 0465-01-1994
6. Stamp K on lot tag.
7. Center hole is impermissible.

1. Размер для справок
2. Размеры обеспеч. инстру.
3. Внутренние углы $R \approx 0.4$ мм.
4. Ребра притупить $R \approx 0.6$ мм.
5. Покрытие хим. фос. ускоренное хр/ клей БФ-4 ГОСТ 12172-74 с нигрозином марки А ГОСТ 9307-78, 1смой
6. Клеймить К на бирке к партии.

INDIGS. MATL: BS: 970, Pt I, 530 M 40 OR 708 M 40. COMPONENTS TO BE HEAT TREATED TO COND'T. MATL SHALL BE TESTED TO COND'T. OF THE SPECN.

INDIGS. MATL BS: 970 Pt I, 1983 Cda 530 M 40 OR 708 M 40 "COLD DRAWN"

Нормирован. Криве 2-5 ГОСТ 7417-75 40X-T-5 ГОСТ 1051-73

36/D2236

18174-W 22-9-95	PROV SEALING CANCELLED AND DRG SEALED.	KOROV/GBGO	APPROVED	2A42.10.027	WEIGHT 0.027	SCALE 2:1
17928-W 16-3-94	INDIGS MATL AMENDED.	KSVS	CHECKED			
17756-W 12-11-93	INDIGS MATL WAS ALT. MATL.	KSVS	CONTROLLERATE OF INSPECTION UCVI	HANDLE	SHT	SHTS 1
17755-W 14-10-93	DRG AMENDED.	KSVS				
17751-W 11-10-93	AGAINST NOTE No. 51- EXISTING ENTRIES AMENDED.	KSVS	ROUND BAR	6-5 GOST 7417-75 40X-B-H GOST 1051-73	C9070	
1842-W 8-12-97	INDIGS. MATL AMENDED	KSVS				
16407-W 20-2-86	DRG SEALED PROV.	KSVS				