

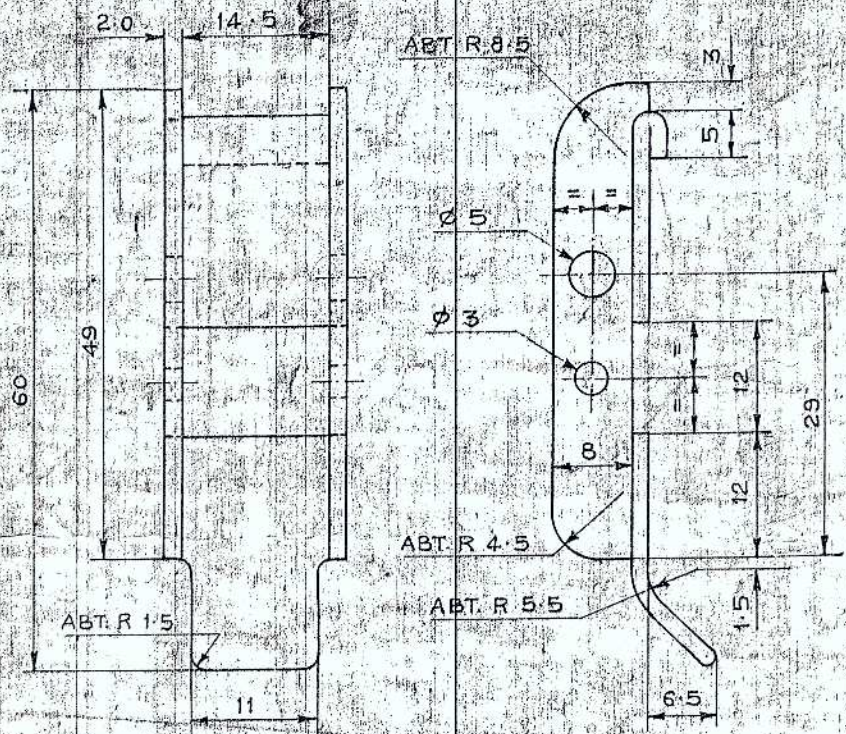




ISV 283  
PART NO

DRG CONVENTIONS CONFORM TO IS SPECIFICATIONS  
DIMENSIONS ARE IN mm.

DWG. 23052-A



TO BE RUSTPROOFED BY ANY APPROVED PROCESS.

**NOTE** -

TOLERANCES ON UNTOLERANCED DIMENSIONS ± 0.5

**MATERIAL** -

STEEL IN CONFORMITY WITH THE RELEVANT CLAUSE IN SPECIFICATION FOR WOODEN BOXES I.A. 948 (ad) (cd)

TECHNICAL REQUIREMENTS

SPEC. I.A. 948 (ad) (cd)

9-3-21	SCAN WITHOUT CHANGE		
28-11-96	35855-A	SPEC. I.A. 948 (ad), YA'S I.A. 948 (dc)	
22-1-96	DC 35657-A	ASSLY. DRG. NOT ADDED	
6-8-93	DC 35469-A	DRG. FORMAT BOX ENTRIES ADDED, IS SPECIFICATIONS WAS IS. 59G. MATL. SPECIFICATIONS UPDATED. TECH. REQUIREMENTS REFS. ADDED.	
6-6-92		RETRACED WITHOUT CHANGE	
		PREVIOUS D.C. NOS 23052-A, 28864-A, 28315-A, 29157-A, 29733-A, 29886-A AND 30534-A	

RNO	DATE	AUTHORITY	REVISION	ZONE	AHSP D.O. SIG.

DRG. SEALED - 29-7-53

DRN:	CHD:	TRD: <i>MNS</i>	COMP: <i>W</i>	ASSY DRG	ISV 483A, ISV 484A ISV 531A
C. D. MAN	Q/V C D.O.	SCALE: 2:1	EST. MASS: 22.35 g		
APPD:	FOR CRA (A)	Gauge's SCD <i>NOT APPLICABLE</i>	DATE:		
		MATL: AS ABOVE	PROTECTIVE FINISH: AS ABOVE		

DESIGNER'S REF.	I. A. 1053	5 SHTS SHT. 2
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PART NO	ISV 283
D.S. CAT. NO	NOT APPLICABLE
AHSP	CQA (A) KIRKEE

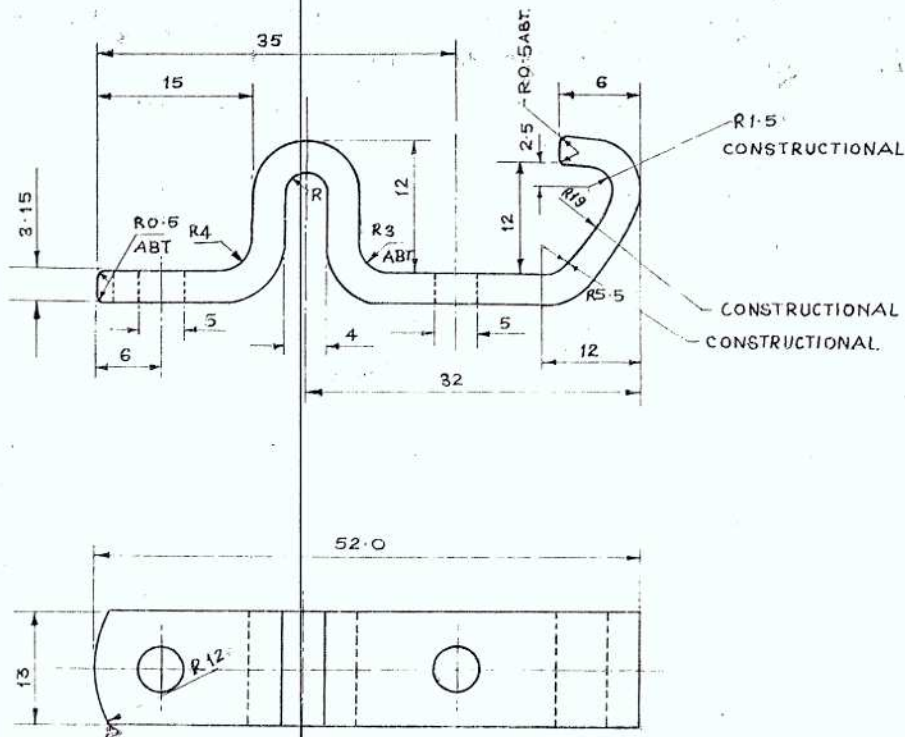
CATCH

② ⑤

787/151

DRG CONVENTIONS CONFORM TO IS; SPECIFICATIONS TO BE RUSTPROOFED BY ANY APPROVED PROCESS.  
DIMENSIONS ARE IN mm.

DC I. 23052-A



**MATERIAL:-**

STEEL IN CONFORMITY WITH THE RELEVANT CLAUSE IN SPEC FOR WOODEN BOXES I A 948 (ac) (ad)

**NOTE:-**

TOLERANCES ON UNTOLERANCED DIMENSIONS  $\pm 0.5$

TECHNICAL REQUIREMENTS

SPEC. IA 948 (ac) (ad)

9-3-01	SCAN WITHOUT	SCAN WITHOUT CHANGE
23-11-94	35855-A	SPEC. IA 948 (ad) WAS IA 948 (ac)
22-1-94	DC 35657-A	ASSLY. DRG. NOS. ADDED.
6-3-93	DC 35469-A	DRG. FORMAT BOX ENTRIES ADDED. IS: SPECIFICATIONS WAS IS: 696. MATL. SPECIFICATIONS UPDATED. TECH. REQUIREMENTS REFS. ADDED.
3-6-92		RETRACTED WITHOUT CHANGE
		PREVIOUS DC <sup>5</sup> (1) NOS - 23052-A, 26864-A, 28315-A, 29157-A, 29733-A, 29886-A & 30534-A

RNO	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O
					SIG	

DRG. SEALED:- 29-7-53

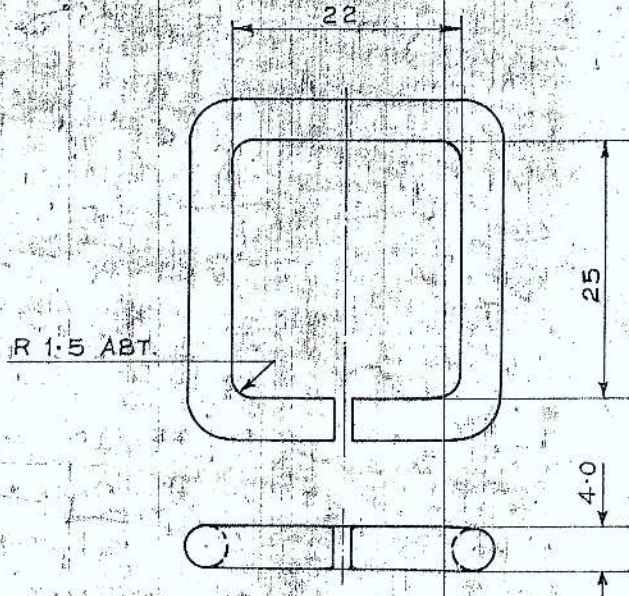
DRN:-	CHD:-	TRD-A D.G.	COMP:-	ASSY DRG.	ISV 483A, ISV 484A ISV 531A.
C.DMAN	O/C D.O	SCALE - 2:1	EST MASS - 19.26 g.		
APPD	SD/- FOR CQA (A)	GAUGE SCHD: <sup>NOT</sup> APPLICABLE	DATE:-		
MATL:-	AS ABOVE.			DESIGNER'S REF	5 SHEETS
PROTECTIVE FINISH:-	AS ABOVE			IA . 1053	SHEET 3
				PART NO.	ISV 284
				D.C. CAT NO.	NOT APPLICABLE
				ASHP:-	CQA(A) KIRKEE

**HA SP**

982 ISI  
285

DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS  
DIMENSIONS ARE IN MM

D.C. 23052-A



TO BE RUSTPROOFED BY ANY APPROVED PROCESS.

**NOTE :-**

TOLERANCES ON UNTOLERANCED DIMENSIONS  $\pm 0.5$

**MATERIAL :-**

STEEL IN CONFORMITY WITH THE RELEVANT CLAUSE IN SPECIFICATION FOR WOODEN BOXES I.A. 948 (old) (ad)

**TECHNICAL REQUIREMENTS:-**

SPEC. IA 948 (old) (ad)

9-3-01		SCAN WITHOUT CHANGE
23-11-94	35355-A	SPECN. I.A. 948 (old) WAS I.A. 948 (old)
22-1-94	DC 35687-A	ASSEMBLY DRG. NOT ADDED.
6-3-93	DC 35469-A	DRG. FORMAT, BOXENRIE'S ADDED. IS: SPECIFICATIONS WAS IS: C96. MATL. SPECIFICATIONS UPDATED. TECH. REQUIREMENTS REFS. ADDED.
25-5-92		RETRACTED WITHOUT CHANGE.
		PREVIOUS D.C. NOS 23052-A, 26864-A, 28315-A, 29157-A, 29733-A, 29886-A AND 30534-A
RN <sup>o</sup>	DATE	AUTHORITY
		REVISION
		ZONE
		AHSP. D.O. SIG.

DRN:	CHD:	TRD: <i>MANO</i>	COMP: <i>W</i>
C.D'MAN	O/C D.O.	SCALE: 1:2	EST. MASS: 9.278 g.
APPD.	FOR CQA(A)	GAUGE SCHED: <i>NOT APPLICABLE</i>	DATE: -
MATL: - AS ABOVE		DESIGNER'S REF: I.A. 1053	
PROTECTIVE FINISH: - AS ABOVE		5 SHTS SHT: 4	

ASSY DRG	ISV 483A, ISV 484A ISV 531A

DRG SEALED - 29-7-53

LINK

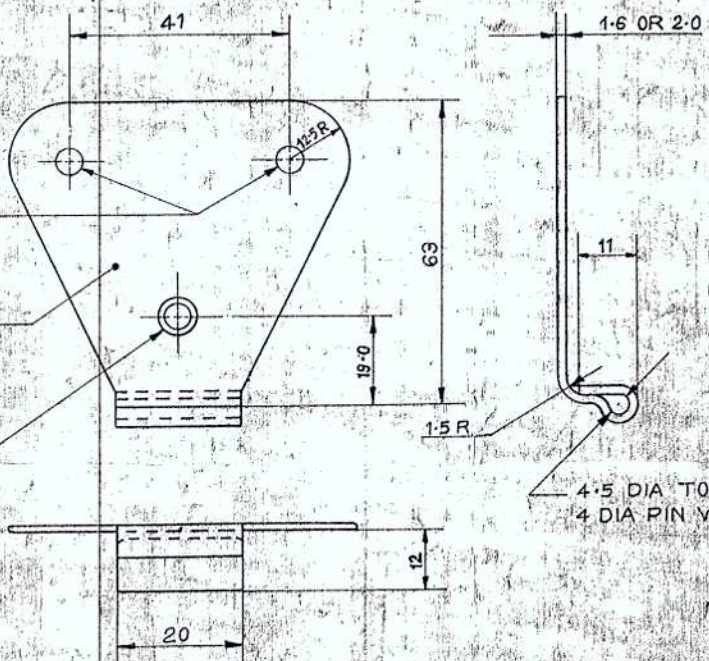
PART NO	ISV 285
D'S CAT NO	NOT APPLICABLE
AHSP	CQA(A) KIRKEE

987 ASI

DRG. CONVENTIONS CONFORM TO IS 696 SPECS.  
DIMENSIONS ARE IN mm.

TO BE RUSTPROOFED BY ANY APPROVED PROCESS.

D.C. 23052-A.



**MATERIAL :-**  
STEEL IN CONFORMITY WITH THE RELEVANT CLAUSE IN SPECIFICATION FOR WOODEN BOXES I.A. 948 (ad) (ad)

**NOTE :-**  
TOLERANCES ON UNTOLERANCED DIMENSIONS ± 0.5!

**TECHNICAL REQUIREMENTS :-**  
SPEC I.A. 948 (ad) (ad) (ad)

23.0		SCAN WITHOUT CHANGE				
23.11.96	B3855-A	SPECN. I.A. 948 (ad) WAS I.A. 948 (cc)				
22.1.94	DC 35657-A	ASSEMBLY DRG. NOS. ADDED				
6.3.93	D.C. 35469-A	DRG. FORMAT, BOX ENTRIES ADDED, IS SPECS WAS IS: 696, MATL. SPECS. UPDATED, TECH. REQUIREMENTS REFS. ADDED.				
2.6.92.		RETRACED WITHOUT CHANGE				
		PREVIOUS D.C. Nos. :- 23052-A, 23892-A, 28864-A, 28315-A, 29157-A, 29733-A, 29886-A & 30534-A				
R.No	DATE	AUTHORITY	REVISION	ZONE	AHSP SIG.	D.O.
DRG. SEALED :- 29-7-53						

DRN:-	CHD:-	TRD:-@K-W COMP. BY
C.D. MAN	D.I/C D.O.	SCALE - 1:1
APRD	SDH FOR CQA (A).	EST. MASS - 26.67g
		GAUGE 50HD: NOT APPLICABLE
		DATE :-
MATL :- AS ABOVE		
PROTECTIVE FINISH :- AS ABOVE		

ASSY. DRG. ISV 531 A, ISV 483 A, ISV 484 A	
DESIGNER'S REF. I.A. 1053	5 SHEETS SHEET 3
PART No. ISV 286	
D.S. CAT No. NOT APPLICABLE	
AHSP - CQA (A) KIRKEE	

# PLATE HOOK