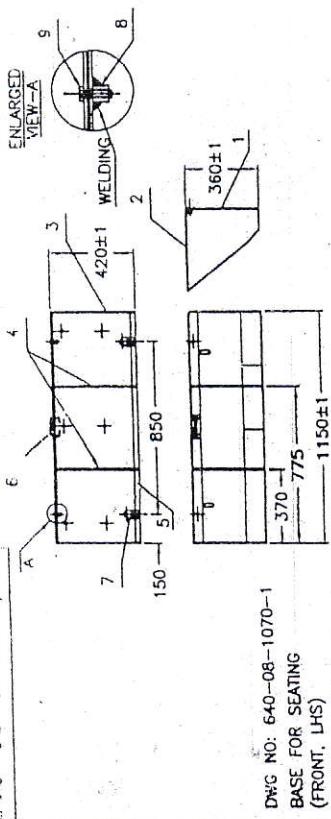
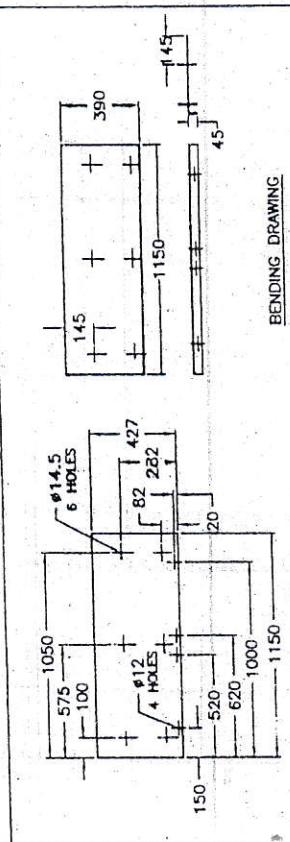


640-08-1070-1/C

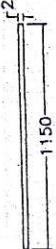


DWG NO: 640-08-1055-1
STRIP
QTY/ASST: 1 NO.

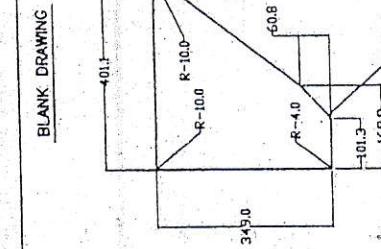


DWG NO: 640-08-1056-1
HANDLE
QTY/ASST: 1 NO.
MTL: 6mm M.S. ROD-IS:1723

LENGTH OF THE OPENED ROD 215mm



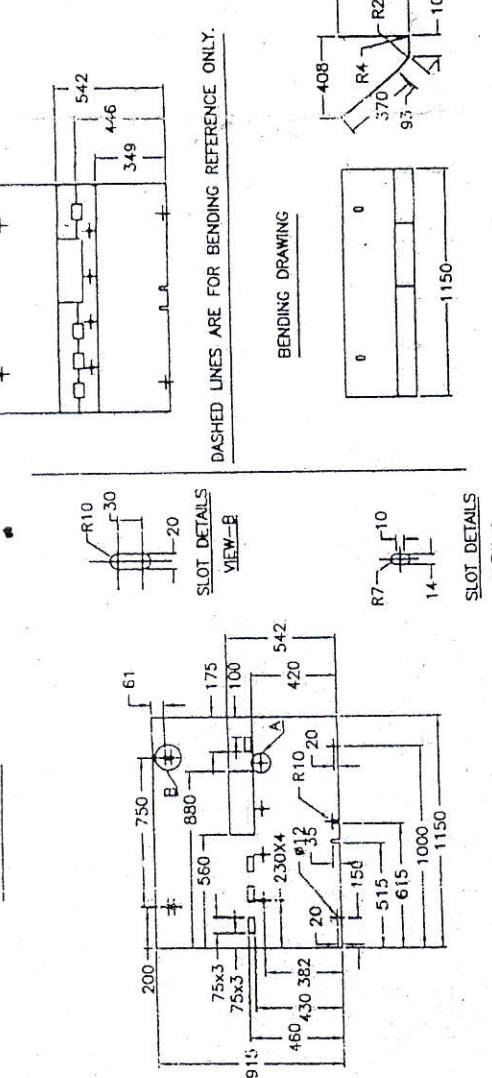
DWG NO: 640-08-1053-1
SIDE PLATE
QTY/ASST: 2 NO.



DWG NO: 640-08-1054-1
MIDDLE PLATE
QTY/ASST: 2 NO.

BLANK DRAWING

BLANK FOR BENDING



DWG NO: 640-08-1071-1
SIDE PLATE, FRONT, LHS
QTY/ASST: 1 NO.

NOTE:

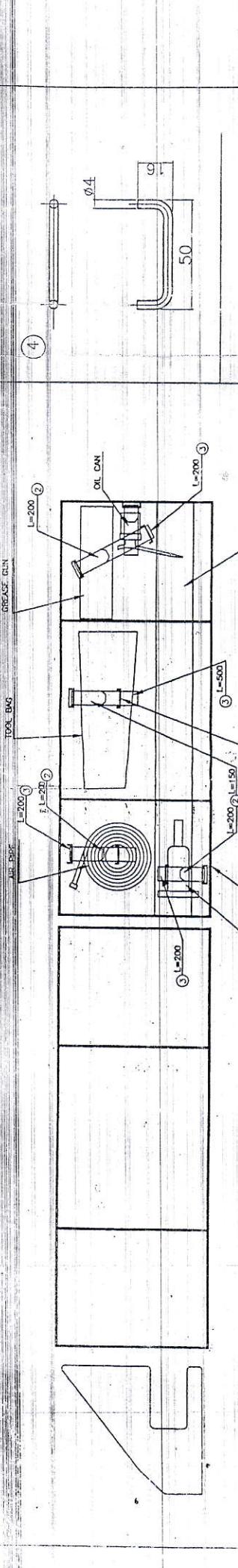
- ALL DIMENSIONS ARE IN mm.
- UNSPECIFIED LIMIT DEVIATIONS ON LINEAR DIMENSIONS ARE ± 1 mm.
- COMPLETE ASSY IS A WELDED STRUCTURE.
- COATING : TWO COATS OF OLIVE GREEN PAINTING OVER ONE COAT OF RED-OXIDE COATING.

(C) 5. PILOT SAMPLE TO BE APPROVED BEFORE BULK SUPPLY.

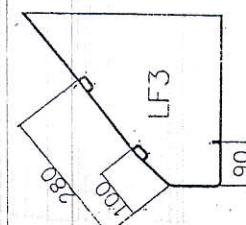
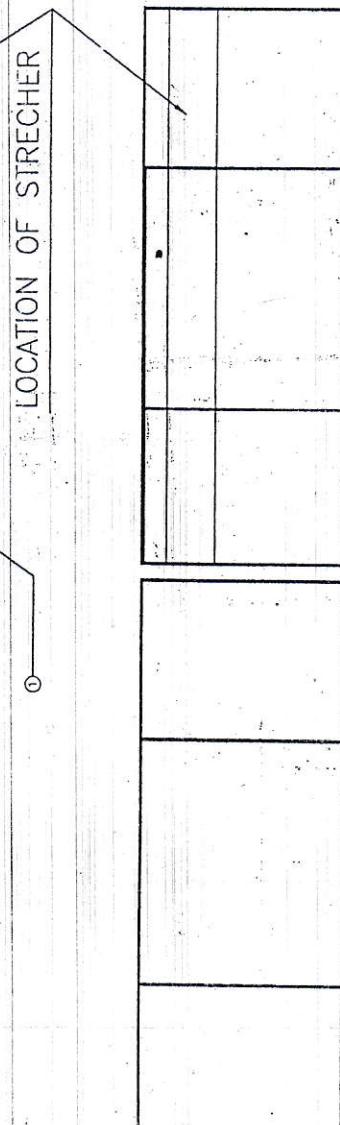
NOTE: DRG. NO: 2658-57-31 FOR LOCATION OF
REFER CLAMPING BRKT.

ITEM	DESCRIPTION	QUANTITY	DRAWING NO.	NATURE OF AMENDMENT	
				APPROVED	ISSUED
09	HEX. BOLT M10X35-IS:1363	02	B.O.ITEM	(C)	3-05-10
08	BOSS M10X620(CD)X20L	02	B.O.ITEM	(B)	3-05-10
07	640-08-1040-1 HINGE ASSY	02	B.O.ITEM		
06	640-08-1056-1 HANDLE	01			
05	640-08-1055-1 STRIP	01			
04	640-08-1054-1 MIDDLE PLATE	02			
03	640-08-1053-1 SIDE PLATE	02			
02	640-08-1052-1 TOP PLATE	01			
01	640-08-1071-1 BOTTOM PLATE, FRONT,LHS	01			
SL	DRAWING NO. NO. DRAWING NO.	QTY/ VEH	REMARKS	VEHICLE	
			APPROVED BY	FACTORY	
			J.T. GMN	J.T. GMN	
				MATERIAL: 4mm THICK	
				ST42-IS:1079	
					THIRD ANGLE PROJECTION

FRONT SIDE OF THE VEHICLE



LOCATION OF STRETCHER



VIEW: C-C

NOTE:

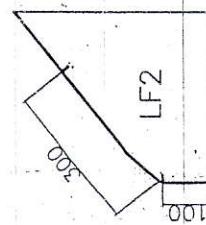
1. ALL DIMENSIONS ARE IN MM.
2. UNSPECIFIED LIMIT DEVIATIONS ARE ± 1 mm.

1.	CLAMPING BRKT.	08	MS Ø4x70L	STRENGTH	1.	64-5-08 - 1060 ft-lb
2.	STRAP WITH BRASS BUCKLE END	4	-	NO. OF MACHINES	1	REF. DRG. NO. 2603-363-1-1
3.	STRAP WITH BRASS TIP END	4	-	NO. OF MACHINES	1	50001 (ea)
4.	SEAT STAGE ASSY; FRONT LHS	4	-	NO. OF MACHINES	1	REF. DRG. NO. 2603-363-1-1

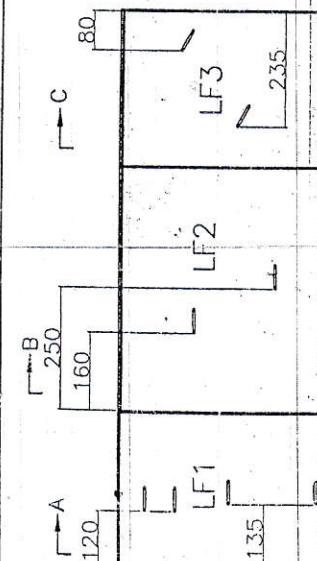
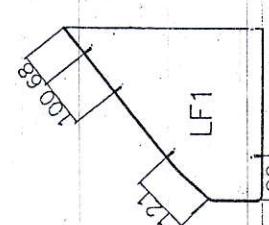
REMARKS

ITEM	NEW ITEM NO.	CREATED BY	NO. OF MACHINES	STRENGTH	DATE	REF. DRG. NO.
1.	CLAMPING BRKT.	1	1	64-5-08 - 1060 ft-lb	1	111
2.	STRAP WITH BRASS BUCKLE END	2	4	NO. OF MACHINES	1	SCALE
3.	STRAP WITH BRASS TIP END	3	4	NO. OF MACHINES	1	DATE
4.	SEAT STAGE ASSY; FRONT LHS	4	4	NO. OF MACHINES	1	REPLACED BY
				NO. OF MACHINES		REPLACEMENT FOR
				NO. OF MACHINES		GEN. TOC.
				NO. OF MACHINES		O.D.C.
				NO. OF MACHINES		VEHICLE FACTORY JABALPUR
				NO. OF MACHINES		ORG. NO.
				NO. OF MACHINES		111
				NO. OF MACHINES		SH.

VIEW: B-B



VIEW: A-A



LOCATION OF CLAMPING BRKT.

MODIFICATION INCORPORATED IN VEH. HULL S-22
FOUND SATISFACTORY

21&116
C&A COF-D 1A