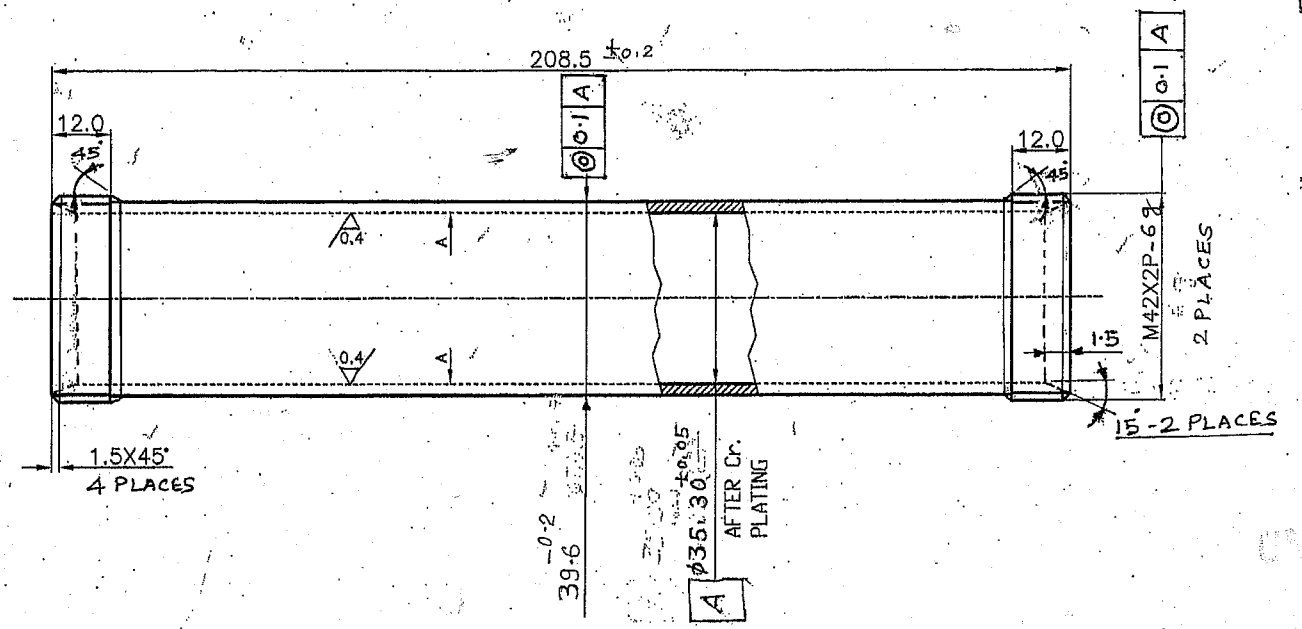
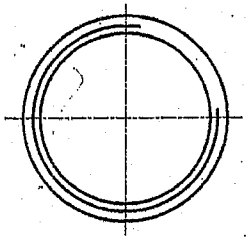
DRG.NO. 44P 01001 * 2

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE 23/7/21
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI -620 016.





MATERIAL: EN 19, HARDNESS: 260-300 HB

ALT. MATERIAL: BS 970 PT 1-1983 GR. 709 M 40 OR IS: 5517-1993, DESIGN. 42 Cr 4 Mo 2 ARS-63

COATING:-

SURFACE "A" SHOULD BE CHROME FLASHED - 0.01 mm MAX.

OTHER SURFACES:- PHOSPATED TO SPECIFICATION, JSS : 0465-01-1988

CLASS-I OIL FINISH. (CHROMIUM DEPOSITION IS PERMITTED)

DIMENSIONS ARE IN mm.

UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

SHARP CORNERS SHOULD BE BLUNT TO R 0.2 mm.

FINAL HARDNESS: Rc 34-41

DRG. PROVISIONAL

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.				
	TRACED				
	DRAWN				
	CHECKED				
	OIC/D&DO				
	OFFICER/ PRODN.				
	OFFICER/ D&DO				
	APPROVED ON. 07/2005				

AMENDMENTS	SIG. & DATE
DA. No. 006/07 4-10-07	
DA-NO-040/19 dt. 15/7/19	15/7/19
DA-NO-07/19 SL. No. 2	28-5-19

SUB: HOUSING
FOR: RECOIL BUFFER ASSY.
OF: 14.5 / 20MM AMR
DES.REF.NO.
DRG. No.: 44P 01001 * 2

ORDNANCE FACTORY TIRUCHIRAPPALLI-16.

SCALE 1:1
STORE DRG.NO.
OPERATION NO.
SHEETS: 1
SHEET No.: 1