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DWG NO 069201A-00

SH 1

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SHEET REV RECORD

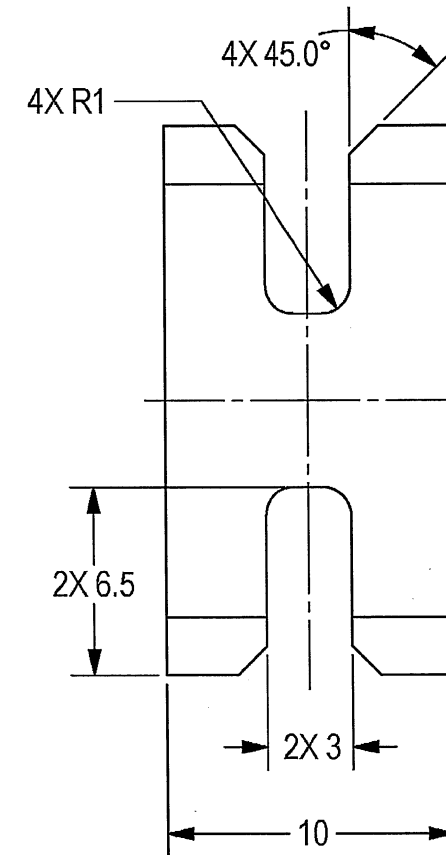
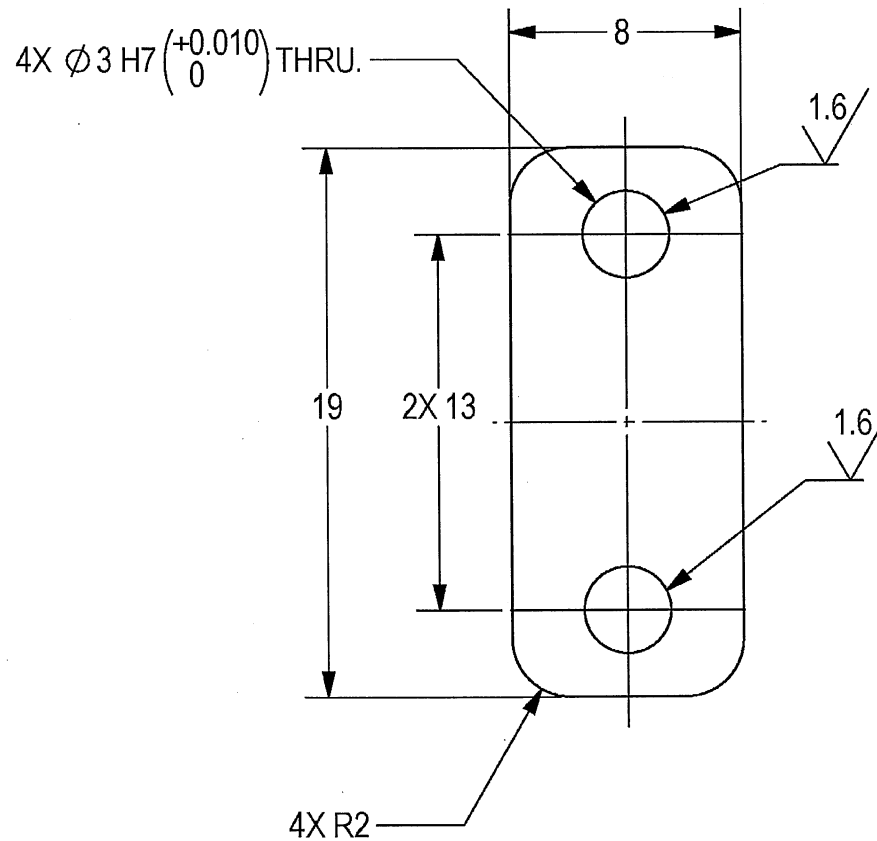
ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	27-Nov-12	
02		Restricted	25-Dec-13	
--	T00064	Identical To Previous Released	09-Apr-18	L. Goldshtein

NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES BAR TYPE 17-4PH PER AMS 5643. (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
3. HEAT TREATMENT TO H1150 PER MIL-H-6875 CLASS D.
4. DEBUR AND REMOVE SHARP EDGES APPROX. 0.3X45°.
5. PASSIVATION TREATMENT PER AMS-2700 METHOD 1 TYPE 8.
6. BAKE PART AFTER PLATING WITHIN 3 HOURS PER AMS-2759/9 TABLE 1 FOR 3 HOURS MINIMUM AT 191 °C.
7. QUALITY ASSURANCE PROVISIONS:
7.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
8. PACKAGING AND PACKING:
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH COMMERCIAL PRACTICE.
9. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

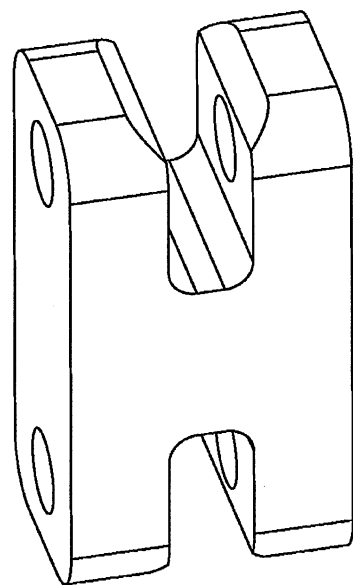


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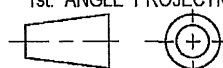
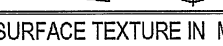
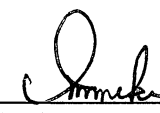
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(WEIGHT APPROX.: 0.008 Kg.)

SEE ATTACHED MEDIA

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	 ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5M - 1994		DRAWN	11/9/20		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	3/5/20	ADAPTOR, SPRING	
±0.2	±0.5°	OFFICER/PRODN		FOR: PEDESTAL ASSY	
1st ANGLE PROJECTION		OFFICER/QC		OF: 12.7MM SRCG	
		OFFICER/DDO		SIZE	CAGE CODE
SURFACE TEXTURE IN Micro M				B	2291A
				DWG NO	069201A-00
PROJECT OFFICER				SCALE	4:1
				AUTOMATED DRAWING (SW)	
PLM Control				SHEET 1 OF 1	

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