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67

1 2 3 4
ISS C A AA S SS IC
C 0 0 0 9 1 0 8 1 2 0 2 0 3 0 4 0 2 0 4

GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102 DRG CONVENTIONS CONFIRM TO INDIAN STD DIMN IN mm UNLESS OTHERWISE STATED

NOTES: 1) REMOVE ALL SHARP EDGES AND BURRS
2) CASE HARDENED TO DEPTH OF 0.10 TO 0.30
3) HARDNESS: 500 TO 600 HV
4) ALT.MATERIAL : MIM 9310 (EQUIVALENT INTERNATIONAL STANDARD AISI 9310)

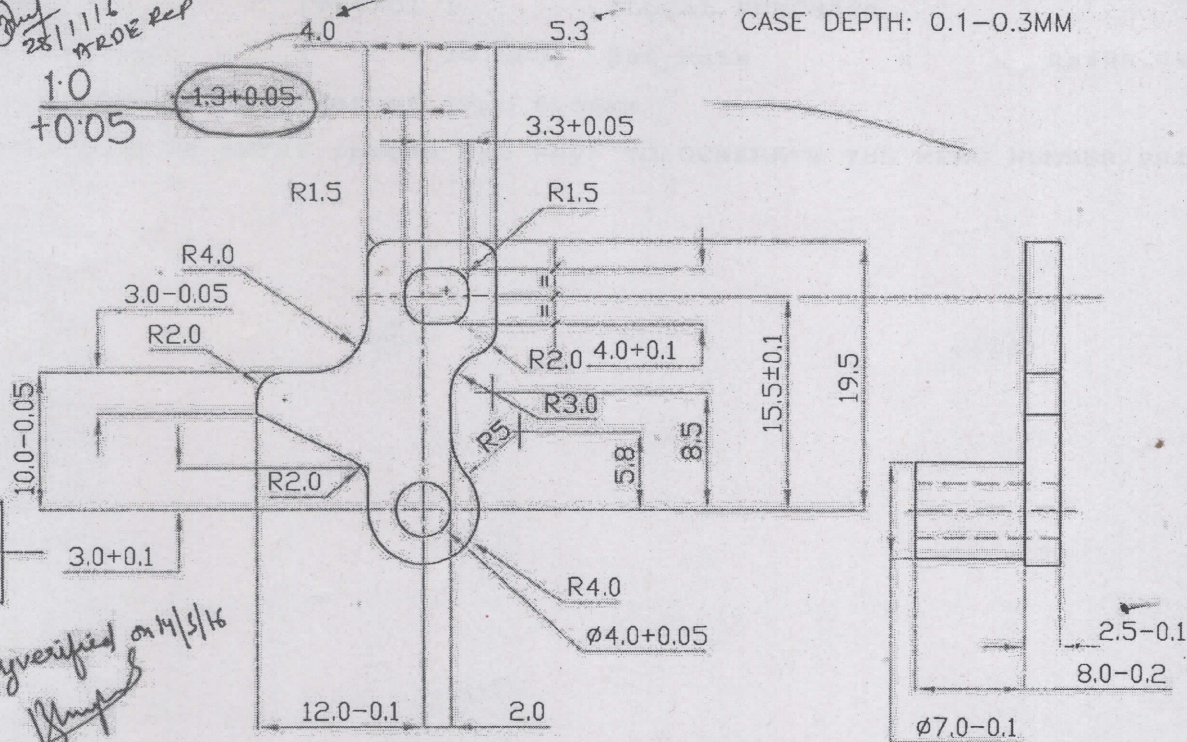
CONTROL COPY No. 04

HARDNESS: 500 TO 600 HV
CASE DEPTH: 0.1-0.3MM

28/11/16 ARDE Rep

1.0
+0.05

Diverified on 14/5/16
Bump



CONTROL COPY No. 1

Received on 29/11/15

2	23/11/15	M-29	ALT. MATERIAL & HARDNESS REVISED	B-2,3
1	14/8/15	M-28	ALT. MATERIAL ADDED	B-2,3
S No	DATE	AUTHORITY	BRIEF RECORD	ZONE
DRN	RGN	CHD	MATERIAL:	SIGN
APPD	DATE 23/11/15	Director	STEEL TO IS:4432 1988, Gr 13Ni13Cr3 (En-36B)	
SEALED	DATE		PROTECTIVE FINISH: PHOSPHATED TO SPECN	
SCALE 2:1	EST MASS		IS:3618-1966, CLASS 'B'	
DESIGN AUTHORITY			TITLE	

ARDE
PUNE 411021



AUTO SEAR

Certified as correct copy of drg. on

DRG.No. 0 2 0 4 0 3 0 2 0 2 1 8 0 1 6 0 0 D C
PART No DS CAT No AHSP

STANDARD CELL