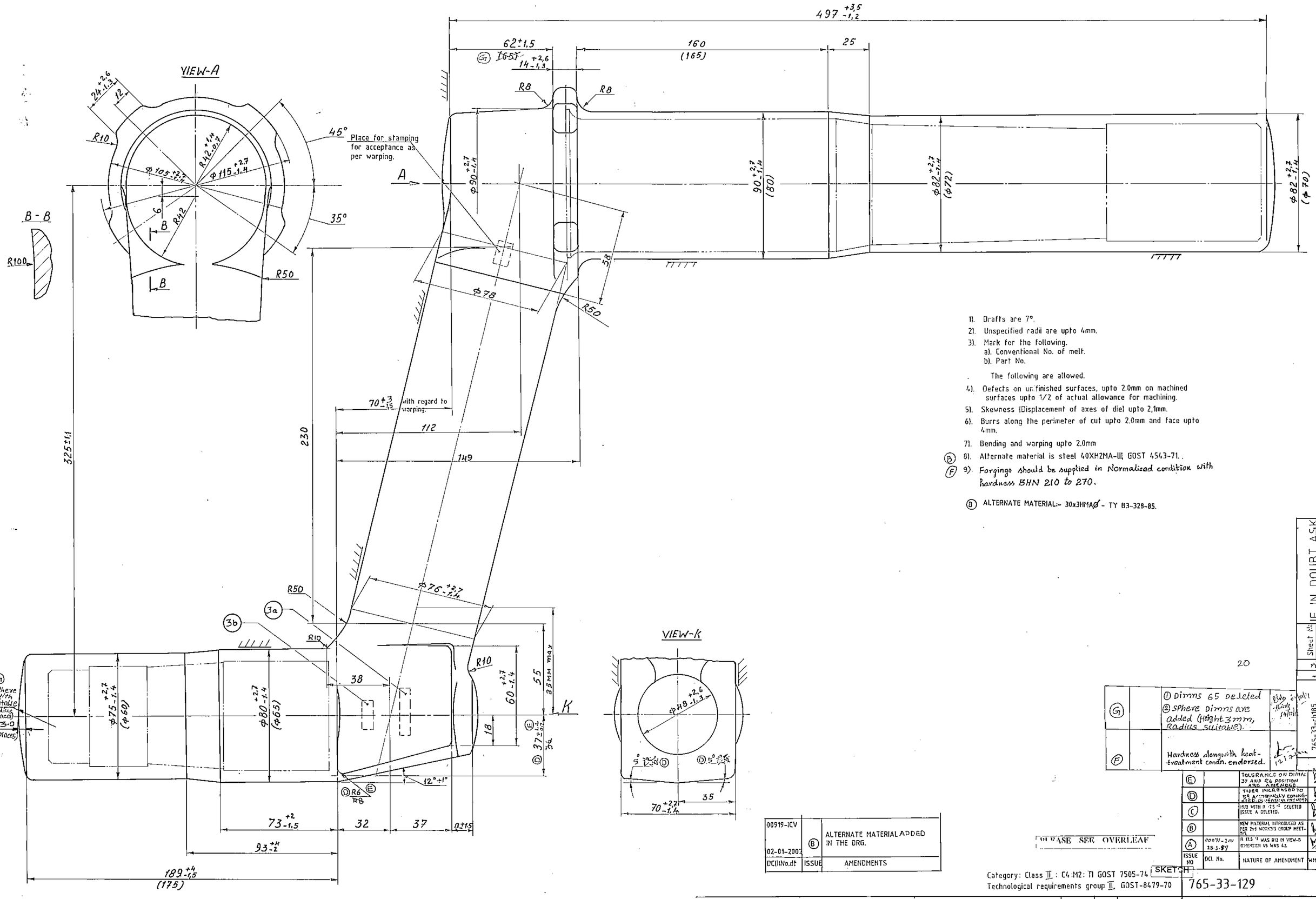

(G1) Sphere with Suitable Radius (4 Places)

3-0 (4 Places)

1). Drafts are 7°.
2). Unspecified radii are upto 4mm.
3). Mark for the following.
a). Conventional No. of melt.
b). Part No.

The following are allowed.

4). Defects on unfinished surfaces, upto 2.0mm on machined surfaces upto 1/2 of actual allowance for machining.
5). Skewness (Displacement of axes of die) upto 2,1mm.
6). Burrs along the perimeter of cut upto 2.0mm and face upto 4mm.
7). Bending and warping upto 2.0mm
(B) 8). Alternate material is steel 40XH2MA-Ш GOST 4543-71..
(F) 9). Forgings should be supplied in Normalized condition with hardness BHN 210 to 270.

(B) ALTERNATE MATERIAL:- 30x3HMAØ - TY B3-328-85.

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(G1)		① Dimns 65 deleted ② Sphere Dimns are added (Height 3mm, Radius Suitable).	
(F)		Hardness alongwith heat-treatment condn. endorsed.	
(E)		TOLERANCE ON DIMN 37 AND R6 POSITION ARE AMENDED	
(D)		TAPER INCREASED TO 5° ACCORDINGLY CONNE-CTED DIMNS/TOLERANCES MODIFIED	
(C)		M10 WITH R 17.5 ±1 DELETED ISSUE A DELETED.	
(B)		NEW MATERIAL INTRODUCED AS PER 2nd WORKING GROUP MEET-ING	
(A)	00071-ICV 28.3.97	R 17.5 ±1 WAS R12 IN VIEW-B DIMENSION 45 WAS 42.	
ISSUE NO	DCI. No.	NATURE OF AMENDMENT	WH/PDO.

00919-ICV 02-01-2002	(B)	ALTERNATE MATERIAL ADDED IN THE DRG.
DCI No. dt	ISSUE	AMENDMENTS

PLEASE SEE OVERLEAF

Category: Class II : C4:M2: T1 GOST 7505-74 SKETCH
Technological requirements group II GOST-8479-70

765-33-129

ROAD WHEEL ARM
(DIE FORGING)

MATERIAL:- Steel 30X3HMA (B) TYB3-328-85

SCALE= 1:1

WEIGHT = 38kg

SHEET OF 1

IF IN DOUBT ASK

Sheet No. 3 of 3

765-33-CD185
765-33-CS185-01