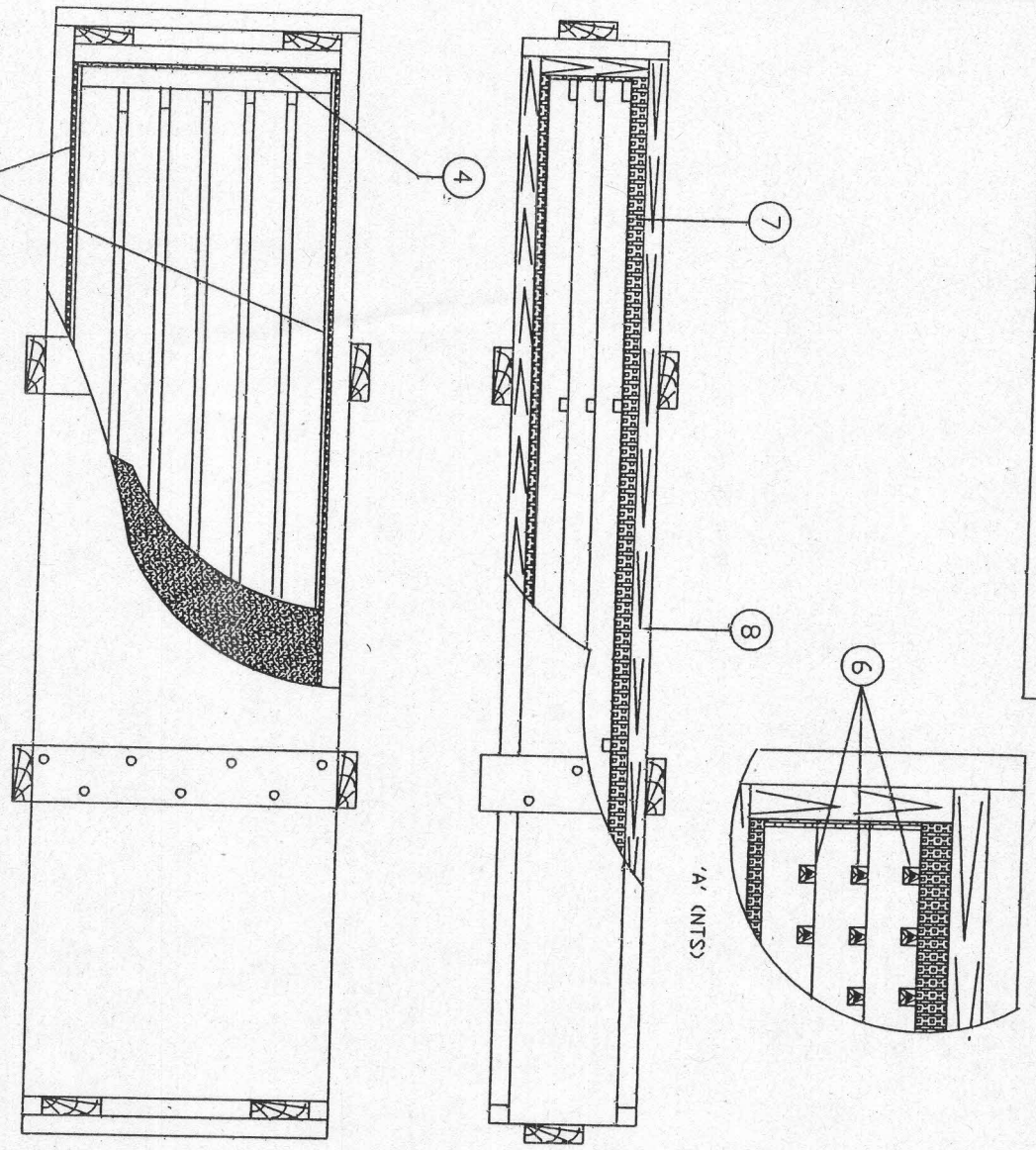


7  
DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION  
DIMENSIONS ARE IN MM

LIST OF COMPONENTS				
SNO.	DESCRIPTION	DRG.No.	DET.No.	NO.DFF
1	BOX FOR CLC-1, 2, 3 & 4 (EMPTY)	HEMRL DRG HE/CAST 089	1	1
2	BOTTOM PACKING SHEET	HEMRL DRG HE/CAST 089	2	1
3	FRONT & REAR PACKING SHEET	HEMRL DRG HE/CAST 089	3	2
4	SIDE PACKING SHEET	HEMRL DRG HE/CAST 089	4	2
5	CLC-2 HOLDING TRAY (SUBASSY)	HEMRL DRG HE/CAST 090	1	3
6	CLC 2	HEMRL DRG HE/CAST 003	-	15
7	TOP PACKING SHEET	HEMRL DRG HE/CAST 089	8	1
8	LID	HEMRL DRG HE/CAST 089	9	1



METHOD OF PACKING FOR :

PACKING BOX FOR CLC 2 (FILLED)

NO	DATE	AUTHORITY	BRIEF	RECORD	ZONE	C.D.	G.D.	MATL. REF	COMPONENT	DRG
DRG/SEALED										

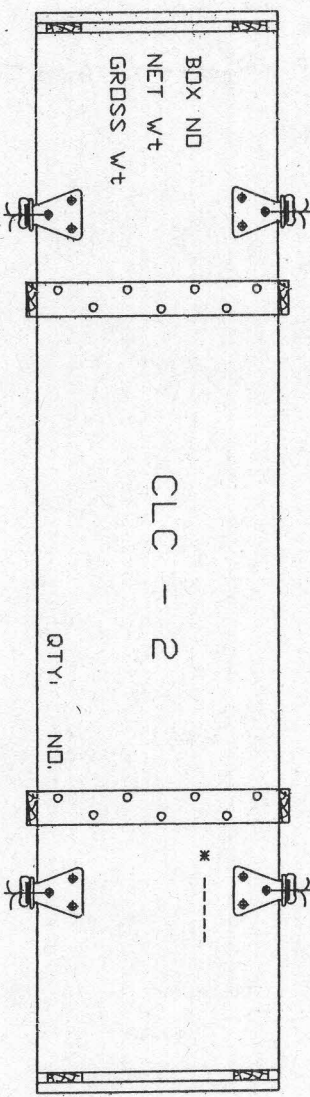
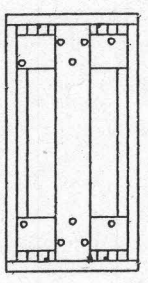
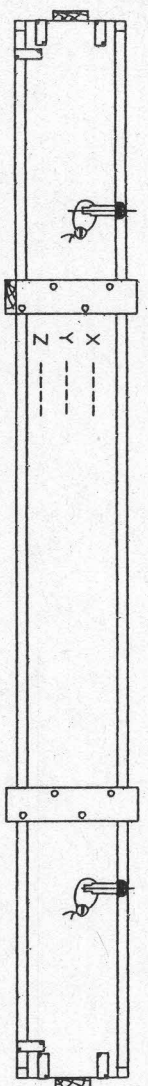
FOR METHOD OF STENCILLING SEE HEMRL DRG HE/CAST 090 SHIT 2

**SEALING NOTE :**  
 AFTER PACKING, THE CATCHES ARE TO BE SECURED AS SHOWN WITH WIRE STEEL SOFT GALVANISED Ø1.0 DR Ø1.25X160L CONFORMING TO SPEC IS:280-1978 TO BE PASSED THROUGH HOLES THE ENDS OF THE WIRE SHOULD BE TWISTED & SEALED WITH LEAD SEAL 10mm WHICH IS STAMPED WITH INSPECTOR MONDGRAM, THE ENDS OF THE WIRE TO BE LEFT LONG ENOUGH TO ENABLE UNTWISTING BY HAND

TECHNICAL REQUIREMENT, AS PER SPEC IA948 (old)

HEMRL DRG HE/CAST 090	DRG.No.
DET.No. 2 SHIS. SHIND 1	DET.No.
PART No.	PART No.
DISCAT.No.	DISCAT.No.
AHSP	AHSP

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION  
 ON LTR A DIMS ARE IN MM



NOTES :

BOX TO BE PAINTED FROM OUT SIDE WITH READY MIXED COLOUR OLIVE GREEN (IS:5 ISG:220) TO SPEC 168

NAME OF THE COMPONENT TO BE STENCILLED CENTRALLY ON TOP OF LID WITH READY MIXED PAINT YELLOW GOLDEN (IS:5, ISC 356)

TD SPEC IS:138 SIZE OF LETTERS 18X32H+X5THK \* NAME & ADDRESS OF THE CONSIGNEE TO BE STENCILLED AT RIGHT SIDE OF LID AND QTY ON BOTTOM PORTION OF LID WITH WHITE READY MIXED PAINT TO SPEC IS:138 AS SHOWN

SIZE OF LETTERS 10X18H+X3THK BOX NO/NET Wt & GROSS Wt TO BE STENCILLED AT LEFT SIDE OF LID WITH WHITE

READY MIXED PAINT TO SPEC IS:138 AS SHOWN SIZE OF LETTERS 10X18H+X3THK

THE POSITION OF STENCILLING MUST BE EXACTLY AS SHOWN

FOR METHOD OF PACKING SEE HEMRL DRG HE/CAST 090 SHT 1

- X - DENOTES INITIAL/MONOGRAM OF MANUFACTURER
  - Y - DENOTES MONTH/YEAR OF MANUFACTURE
  - Z - DENOTES BATCH NO/CONSIGNMENT NO/LOT NO
- STENCILLING TO BE DONE ON FRONT PLANK OF THE BOX WITH WHITE READY MIXED PAINT TO SPEC IS:138  
 SIZE OF LETTERS 10X18 H+X3THK

METHOD OF STENCILLING FOR :

DRG. NO.	DATE	AUTHORITY	BRIEF	RECORD	ZONE	C.D. SIGN	G.D. SIGN	MATL. REF	COMP. COMPONENT	DRG. NO.	DATE	AUTHORITY	BRIEF	RECORD	ZONE	C.D. SIGN	G.D. SIGN	MATL. REF	COMP. COMPONENT

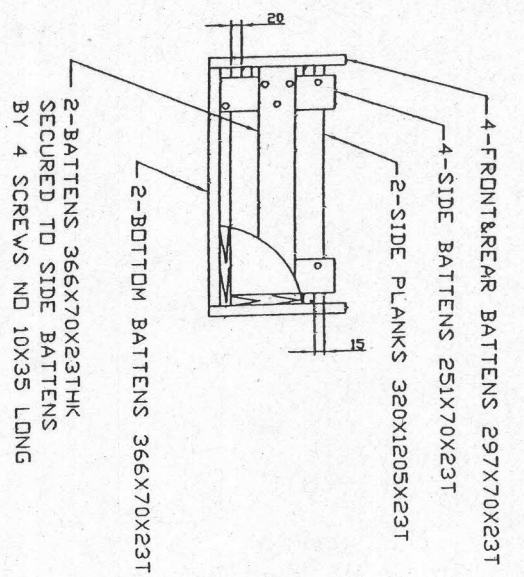
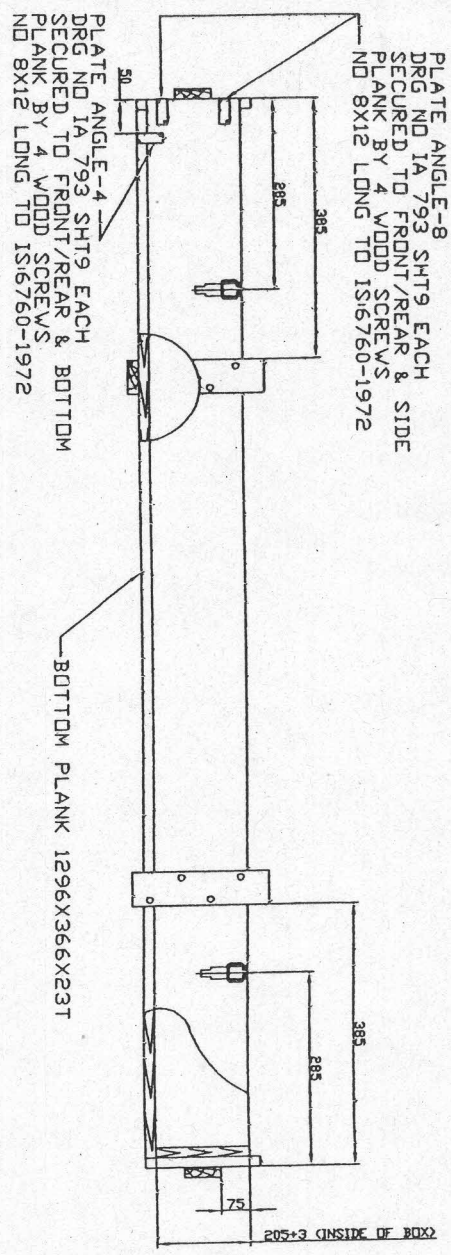
PACKING BOX FOR CLC 2 (FILLED)

HEMRL DRG HE/CAST 090  
 DETAIL OF SHEETS (SHT NO. & PART NO.)  
 DISCAT NO.  
 AUTH. S.P.



DRAWING CONVENTIONS CONFORM TO ISSPECIFICATION  
DIMENSIONS IN MM

PLATE ANGLE-8  
DRG NO IA 793 SHT9 EACH  
SECURED TO FRONT/REAR & SIDE  
PLANK BY 4 WOOD SCREWS  
NO 8X12 LONG TO IS16760-1972



STORAGE DIMENSIONS  
LENGTH- 1400  
WIDTH - 420  
HEIGHT - 305

BOX WITHOUT LID

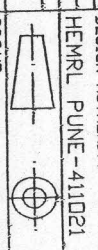
CATCH LOCKING  
CATCH 4 NOS  
DRG NO IA-1053 SHT 2  
(PART NO ISV 283)  
HASP DRG NO 1053 SHT 3  
PART NO ISV 284  
SECURED TO BODY BY 2 MS RIVETS  
PLAT HD Ø4.76X20L TO IS12155  
OR ANY EQUIVALENT APPROVED LOCKING SYSTEM

NOTES 1  
ALL PLANKS & BATTENS ARE TO BE SECURED WITH  
SUITABLE WIRE NAILS OF ROUND, WIRE MS PLAIN HD  
Ø2X50 LONG TO SPEC IS: 723-1972 & CLINCHED  
ALL SCREWS, NAILS & RIVETS SHOULD BE GALVANISED  
SCREWS TO BE WOOD MS C/SK HEAD TO SPEC IS1451-1972  
TECHNICAL REQUIREMENTS AS PER SPEC IA948 (old)

NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	C.D.	G.D.	SIGN	MATL. DECOR/SAL/CHIR TO SPEC IND/ME/833 (P) PROV	DRN. ALS	CHKD.	TRD.	CDMP.	APPROVED FOR PREPARE DATE: 25-03-2008	EST. MASS	GAUGE SCHED.	DESIGN AUTHORITY
																HEMRL PUNE-411021

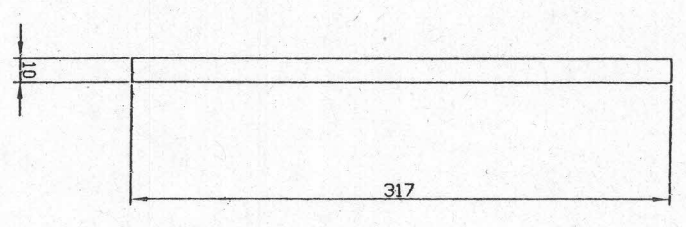
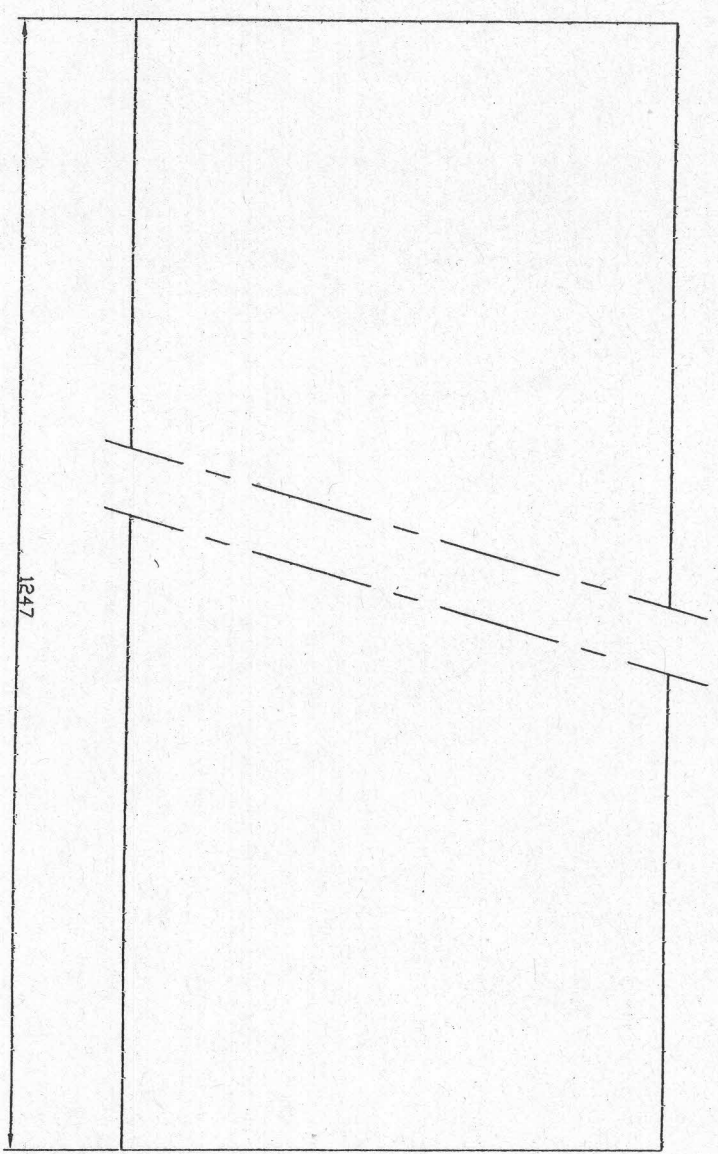
BOX FOR CLC 1,2,3 & 4 (EMPTY)

TITLE



HEMRL DRG HE/CAST 089  
PART NO.  
DISCATNO.  
AHS/P

8 7 6 5 4 3 2 1  
 DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION  
 ON LTRD DIMS. ARE IN mm



DRN. ALS	CHD.	TRD.	COMP.
C D/WMAN	<i>[Signature]</i> D.C.D.D.	SCALE- NTS	
APPROVED	<i>[Signature]</i> FOR DIRECTOR	EST MASS	
		GAUGE SCHED.	
		DATE: 25-03-2008	
MATERIAL: EXPANDED LINKED POLYETHYLENE FDM			
TD : IND/ME/1023 (PRDV) DC NO. 3857 ME			
PROTECTIVE FINISH: NA			

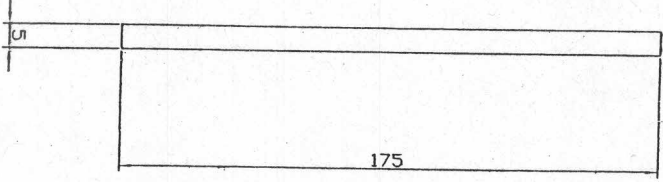
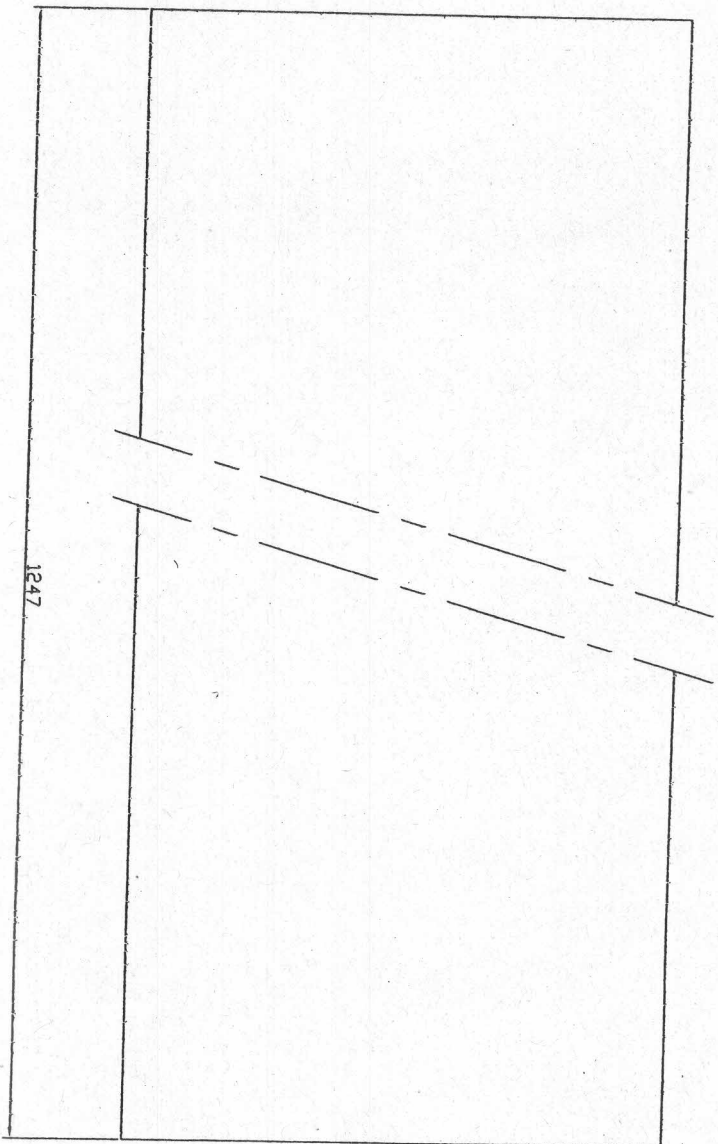
DESIGNER'S REF	ASSY DRG. HEMRL DRG HE/CAST 089 SHT1
HEMRL DRG HE/CAST 089	090 SHT1.091 SHT1.092 SHT1
DET No. 2	
PART NO	SHTS. SHT.No.

BOTTOM PACKING SHEET

D.S.CAT.No.	
A.H.S.P.	



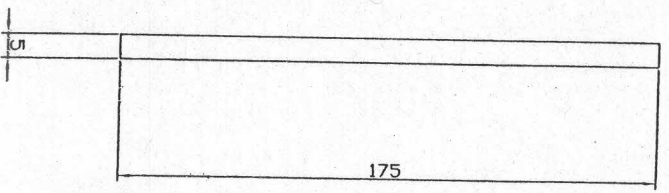
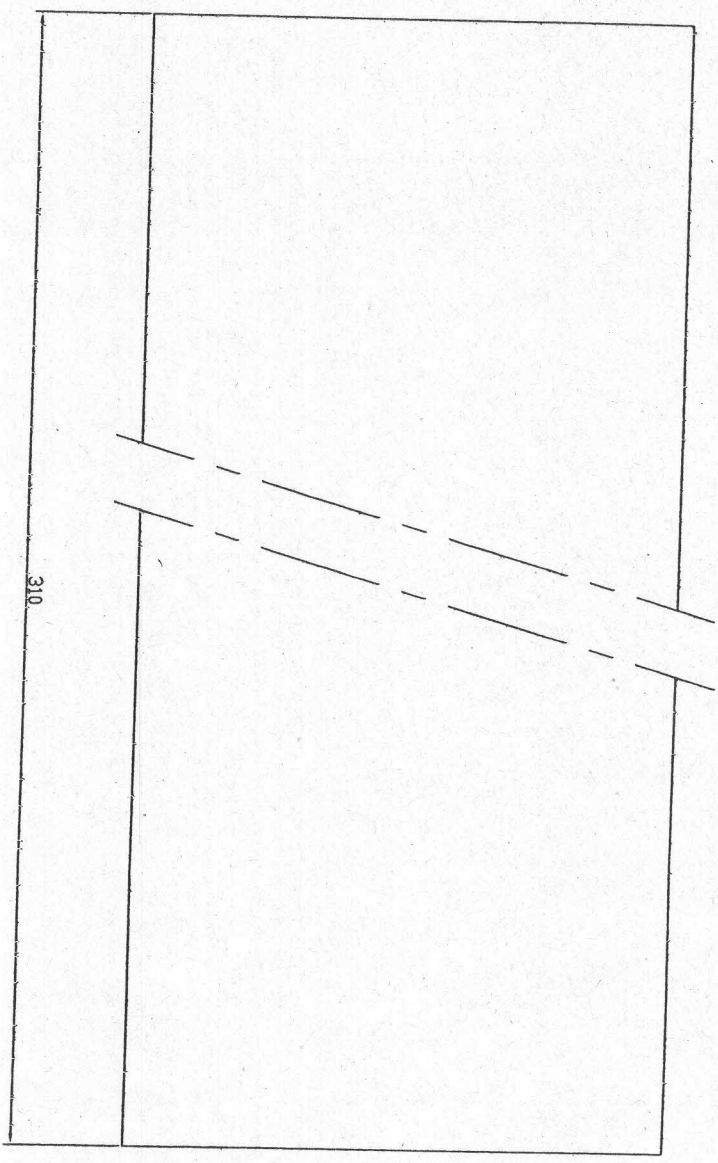
ON LTRD DIMNS ARE IN MM  
 DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION



R NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP SIGN	DD	DRN	ALIS	CHD.	TRD.	COMP.
							APPROVED	C D'YMAN	SCALE- NTS	EST MASS:	
DRG SEALED							MTRL. EXPANDED LINKED POLYETHYLENE FDM TO 1 IND/ME/1023 (PROV) DC NO. 3857 ME PROTECTIVE FINISH NA				
							ASSY. DRG. HEMRL DRG HE/CAST 089 SHT1, 090 SHT1, 091 SHT1 & 092 SHT1				
							DESIGNER'S REF HEMRL DRG HE/CAST 089				
							DET NO. 3 SHTS. SHT. NO.				
							D.S. CAT. NO.				
							AH.S.P.				

FRONT & REAR PACKING SHEET

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION  
 ON LARD DIMMS. ARE IN MM



R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP	DD	SIGN.

DRN. A.L.S.	CHD.	TRD.	COMP.
C. D'YMAN	<i>SP</i>	SCALE - NTS	
APPROVED	<i>[Signature]</i>	EST MASSI	
	<i>FOR DIRECTOR</i>	GAUGE SCHD.	
		DATE: 25-03-2008	
MATERIAL: EXPANDED LINKED POLYETHYLENE FOAM			
TD, IND/ME/1023 (PROV) DC NO. 3857 ME			
PROTECTIVE FINISH: NA			

ASSY DRG. HEMRL DRG HE/CAST 089 SHT1, 090 SHT1,091 SHT18, 092 SHT1	DESIGNER'S REF
	HEMRL DRG HE/CAST 089
DET No. 4	SHTS. SHT.No.
PART NO	

SIDE PACKING SHEET

D.S.CAT.No.	A.H.S.P.
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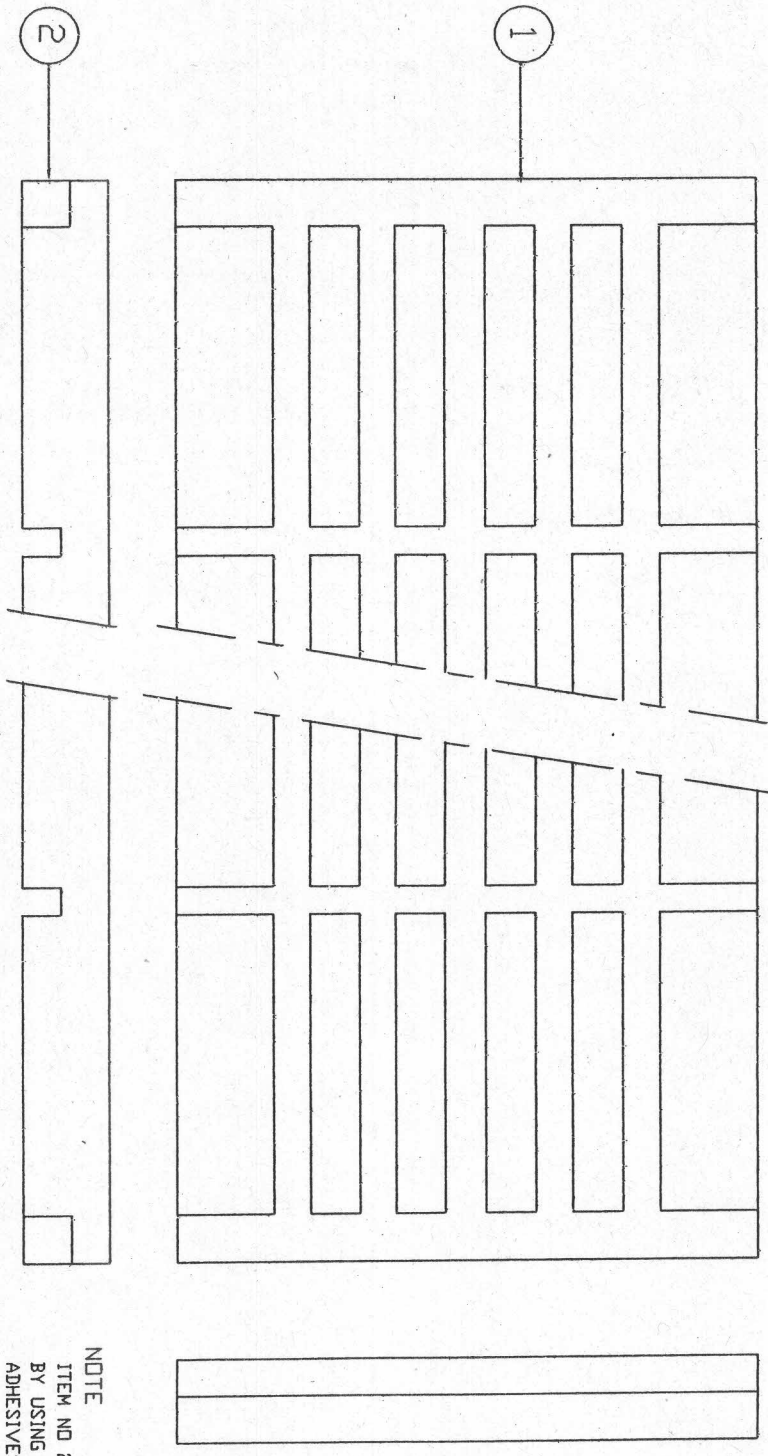




DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION  
 ON LTRD DIMNS. ARE IN mm

LIST OF COMPONENTS

S.No.	DESCRIPTION	DRG.No.	DET.No.	No.DFF
1	CLC-2 HOLDING TRAY	HEMRL DRG HE/CAST 090	2	1
2	SIDE SUPPORT STRIP	HEMRL DRG HE/CAST 089	7	2



NOTE  
 ITEM NO 2 TO BE PASTED TO ITEM NO 1  
 BY USING FEVICOL SR 998 OR SUITABLE  
 ADHESIVE MATERIAL

DRG. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP SIGN.	DD	DRN. ALS	CHD.	TRD.	COMP.	ASSY DRG. HEMRL DRG HE/CAST 090 SH11
							C D'YMAN	<i>[Signature]</i>	SCALE - NTS		DESIGNER'S REF
							APPROVED	<i>[Signature]</i>	EST MASS		HEMRL DRG HE/CAST 090
								<i>[Signature]</i>	GAUGE SCHD.		DET No. 1
									DATE: 25-03-2008		SHTS: SH1.No.
											PART NO
											D.S.CAT.No.
											A.H.S.P.

CLC-2 HOLDING TRAY (SUB ASSY)



# SIDE SUPPORT STRIP

AHSP:-

D.S.CAT No.

PART No.

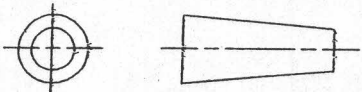
DET NO 7 SHTS. SHT.NO.

HEMRL DRG HE/CAST 089

DESIGNER'S REF.

MATL: EXPANDED LINKED POLYETHYLENE FOAM  
 TO : IND/ME/1023 (PROV) DC NO. 3857 ME

PROTECTIVE FINISH:- NA



DATE:-25-03-2008

FOR DIRECTOR

APPD.

GAUGE SCHD:-

0 1/2 D.O.

C.D'MAN

EST.MASS:-

SCALE:- 1:2.5

ASSY. DRG. HEMRL DRG HE/CAST 089/5

COMP.

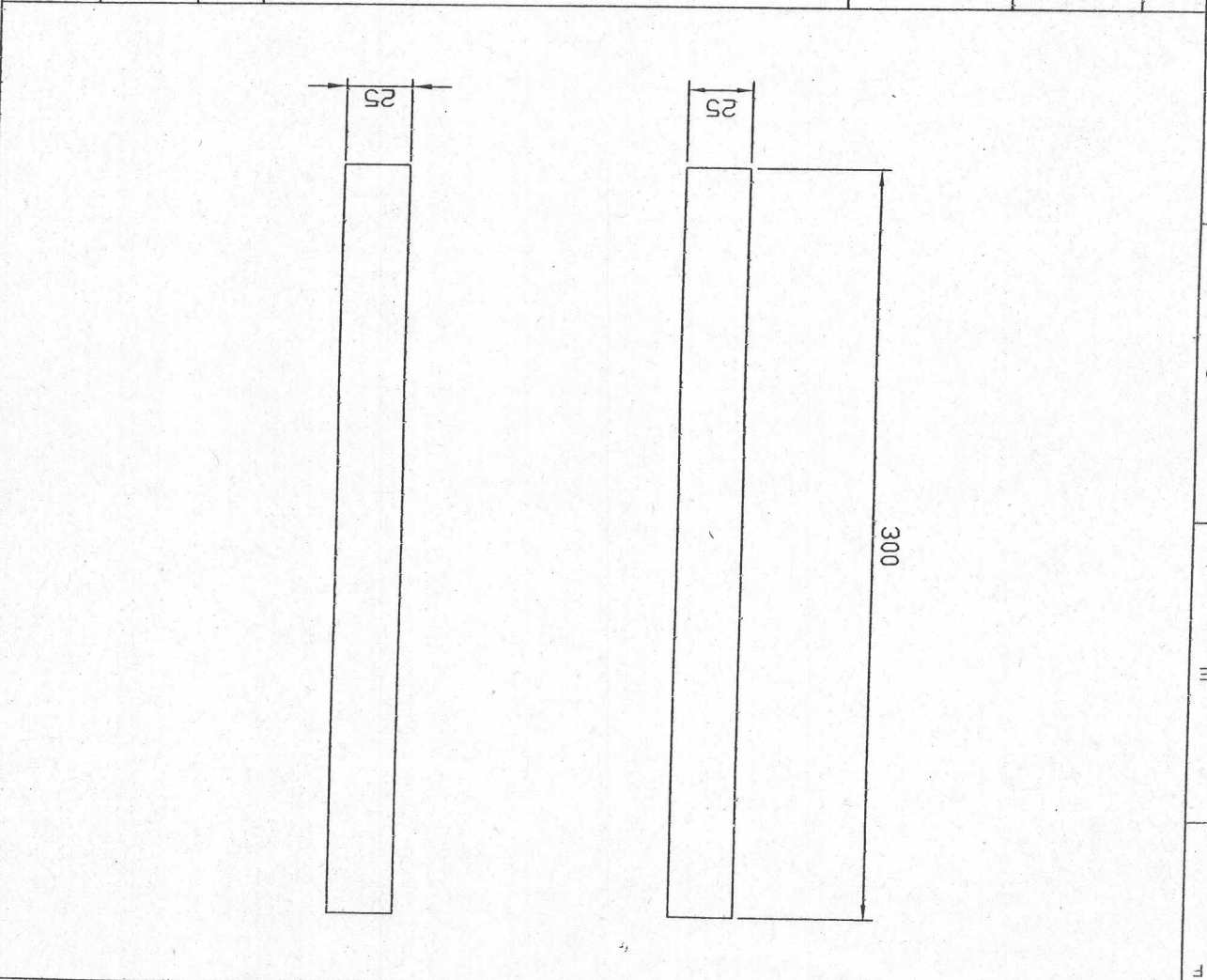
TRD.

CHD.

DRN. ALS

DRG. SEALED:-

R.No.	DATE	AUTHORITY	REVISION	ZONE	AHSP	SIG.	D.O.



no. PART

DRG. CONVENTIONS CONFORM TO IS:SPECIFICATIONS.

DIMENSIONS ARE IN mm.

1

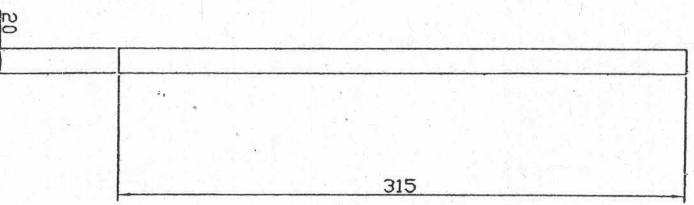
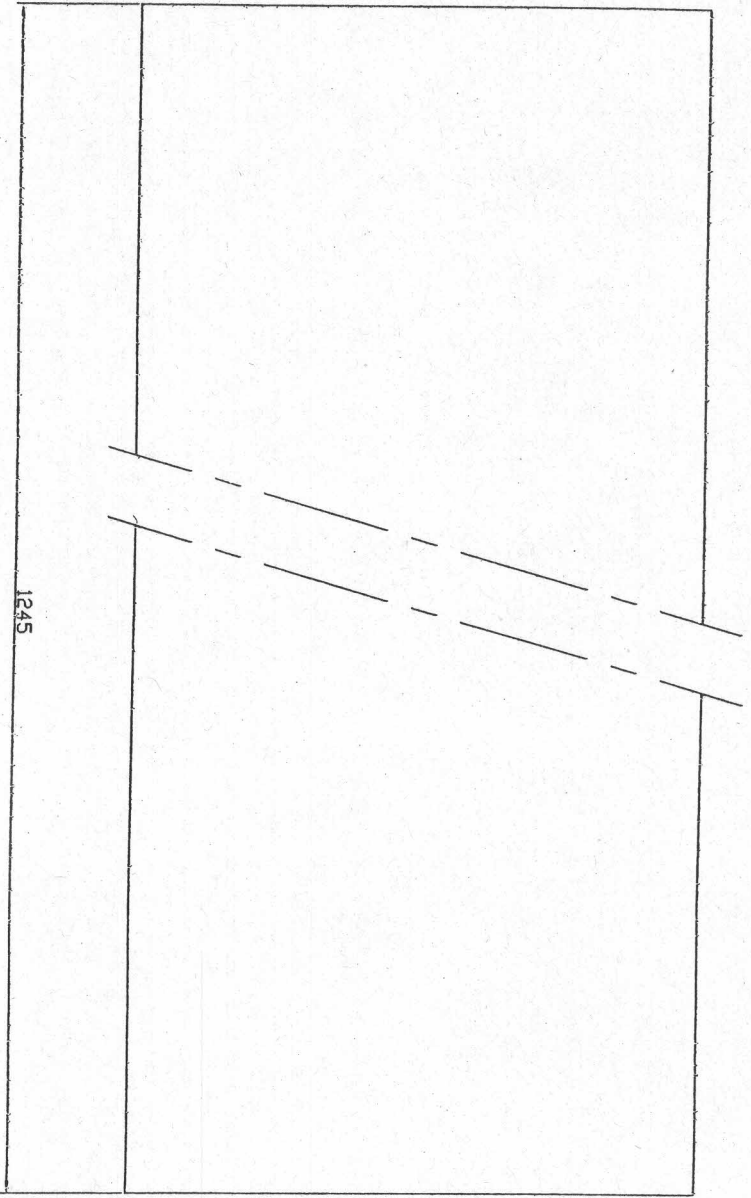
2

3

4

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION  
 ON LRD DIMS. ARE IN MM

8 6 5 4 3 2 1



R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP	DD	DRN. ALS	CHD.	TRD.	COMP.	ASSY. DRG. HEMRL DRG HE/CAST 089 SHT1, 090 SHT1,091 SHT1& 092 SHT1	
					SIGN.		C D'WMAN	SCALE- NTS	EST MASS.	DESIGNER'S REF HEMRL DRG HE/CAST 089		
DRG. SEALED							APPROVED	FOR DIRECTOR	DATE: 25-03-2008	GAUGE SCHD.	DET No. 8	SHTS. SHT.No.
							MATL. EXPANDED LINKED POLYETHYLENE FOAM TD I IND/ME/1023 (PROV) DC NO. 3857 ME	PROTECTIVE FINISH: NA	PART NO			
							D.S.CAT.No.		A.H.S.P.			

TOP PACKING SHEET



DRAWING CONVENTIONS CONFORM TO ISSPECIFICATION  
 ON PART DIMS. ARE IN MM

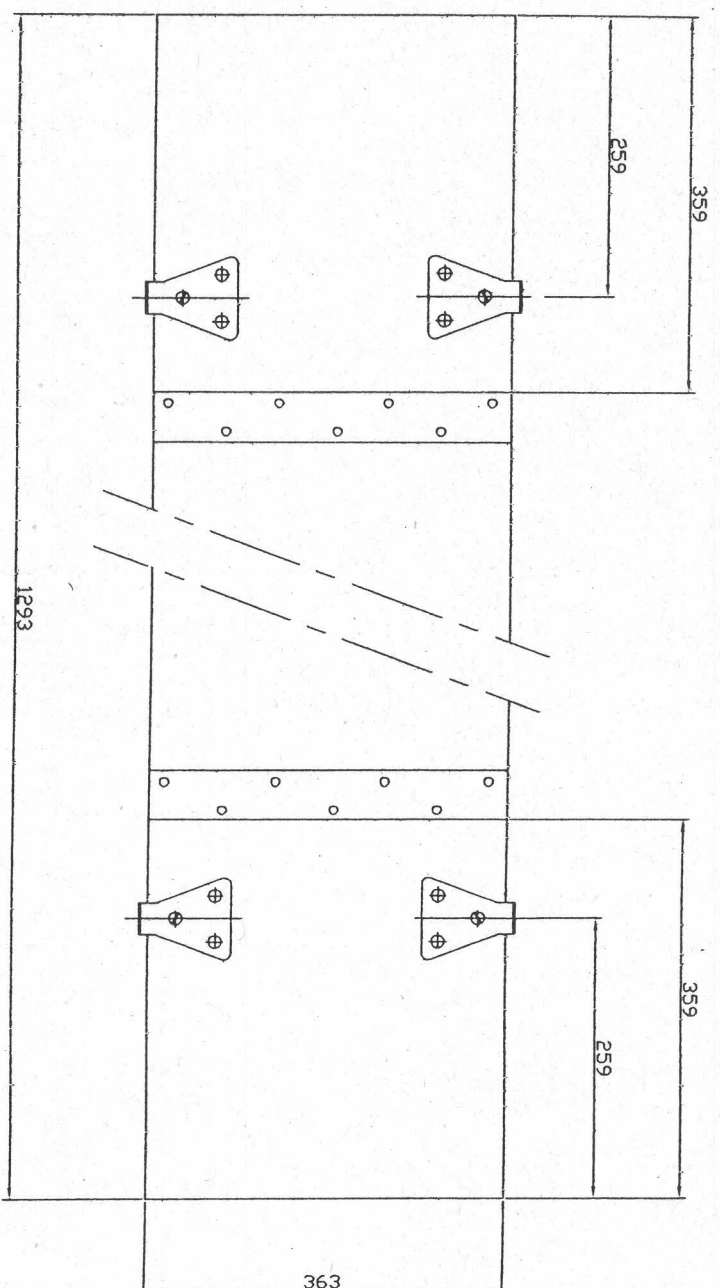


PLATE HOOK - 4NDS  
 DRG NO 1A-1053 SHT 5 (PART NO ISV 286)  
 SECURED TO LID BY 2-M S RIVETS FLAT HD  
 Ø4.76X20L TO IS. 2155 & BY 1 CSK HD  
 WOOD SCREW NO 7X12L TO IS. 6760-1972 OR  
 ANY EQUIVALENT APPROVED LOCKING SYSTEM

2-BATTONS 363LX70WX23THK  
 ARE TO BE SECURED WITH NAILS  
 OF MS WIRE PLAIN HD Ø2.5X50L  
 TO IS. 723 AND CLINCHED

ALL SCREWS, NAILS & RIVETS SHOULD BE  
 GALVANISED  
 NAILS TO BE ROUND, WIRE, MS PLAIN HD  
 TO SPEC IS/723-1972

TECHNICAL REQUIREMENT, AS PER SPEC IA948 (a&b)

R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP SIGN.	DD	DRN. ALS	CHD.	TRD.	CDMP.	ASSY/DRG. HEMRL DRG HE/CAST 089 SHT1, 090 SHT1, 091 SHT1 & 092 SHT1
							C D/MAN	SPV2	SCALE:- NTS	090 SHT1, 091 SHT1 & 092 SHT1	
DRG. SEALED							APPROVED		GAUGE SCHED.	DATE: 25-03-2008	DESIGNER'S REF
							MTRL. DEC/DAR/SAL/CHIR		PROTECTIVE FINISH NA		HEMRL DRG HE/CAST 089
							TD SPEC IND/ME/833 (F) PRDV		PART NO		DET No. 9
									D.S.CAT.No.		SHTS. SHT.No.
									AHSP.		

LID