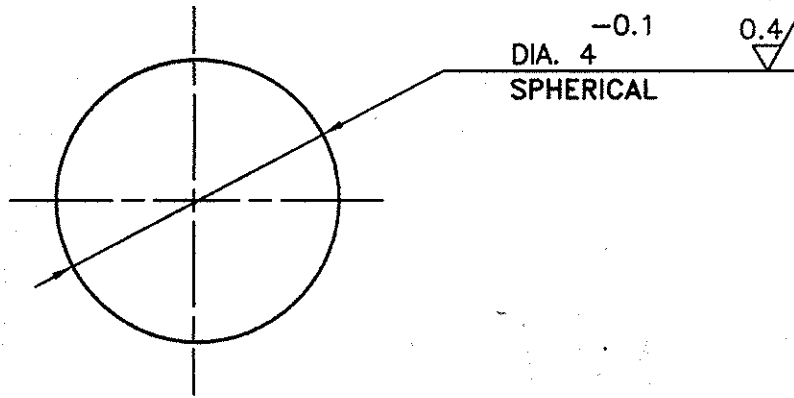


DIMENSIONS ARE IN mm.

UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION. JSS : 0465-01-1988

CLASS-I (ACCELERATED) OIL FINISH.



ALTERNATELY ϕ 4MM STD. BALL CAN BE USED

MATERIAL: IS:1875-1992 CLA. 5 DESIG. 55C8

ALT. MATL: En 9
HARDNESS: 40-45 HRC

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.	SUB: PLUNGER CHANGE LEVER			SCALE
	TRACED	FOR: REAR FRAME & TRIGGER MECHANISM GROUP			NTS
	DRAWN <i>L. Karthik</i>	OF: 38 mm MSL			STORE DRG.NO.
	CHECKED <i>[Signature]</i>	DES.REF.NO.			OPERATION NO.
	HOS/D&DO <i>[Signature]</i>	DRG. No.: 33P 3039			SHEETS: 1
	NODAL OFFICER/ FOR MSL. OFFICER/ D&DO <i>[Signature]</i>	ORDNANCE FACTORY TIRUCHIRAPPALLI-16.			SHEET No.: 1
AMENDMENTS	SIG. & DATE	APPROVED ON. 22/12/2014			