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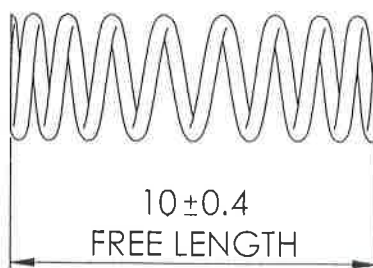
DRG.No.

GEN TOL FINE/MEDIUM/COARSE  
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STDS  
DIMN IN mm UNLESS OTHERWISE STATED

1.15 ± 0.1 Kg WORKING LOAD

2.50



10 ± 0.4  
FREE LENGTH

CONTROL COPY No. 2

CONTROL COPY No. 1

STRESS RELIEVED

WIRE DIA :- 0.45

MEAN DIA :- 2.35 ± 0.2

NUMBER OF EFFECTIVE COILS :- 6

WOUND L.H OR R.H

ONE COIL OF EACH END TO BE CLOSED IN  
AND GROUND SQUARE TO THE AXIS OF THE  
COIL, LEAVING 3/4 OF THE COIL AT EACH END

CRAMP TEST

SPRING TO BE TESTED BEFORE GAUGING  
BY COMPRESSION TO A LENGTH OF 3.5MM  
FOR A PERIOD OF 12 HOURS AFTER WHICH  
IT MUST CONFORM TO THE FREE LENGTH  
SHOWN

Received on 29/11/15

SR  
No

DATE

AUTHORITY

BRIEF RECORD

ZONE

CD

GO

SIGN

DRN- PRANAV

CHD

MATERIAL:-

STEEL IS : 4454 Pt.1:2001 Gd DH

APPD

DATE 25/11/2015

For Director

PROTECTIVE FINISH:- PHOSPHATED TO SPECN.  
IS:3618-1966, CLASS 'B'

SEALED

DATE

SCALE 5:1

EST MASS

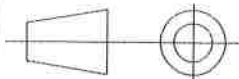
TITLE

SPRING REAR SIGHT

DESIGN AUTHORITY

ARDE

PUNE 411021



DRG.No.

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