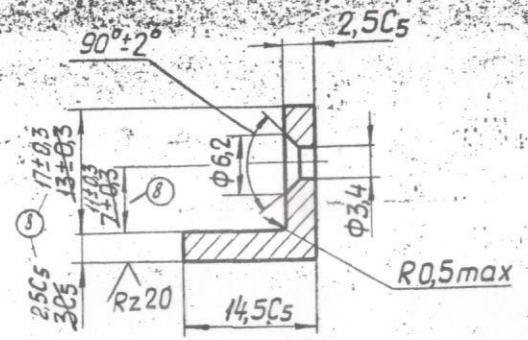
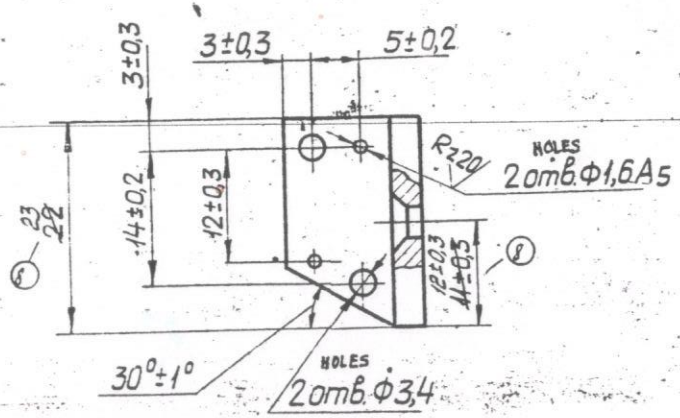
[redacted]

Ю-48.32.113





(9) 2. Литейные уклоны по ГОСТ 3212-80

1. Литье под давлением ~~по ТИ Ю 2500000028~~ (7)

(9) ~~2.~~ Отливка I группы ОСТ3-4227-79.

3. Неуказанные литейные радиусы до 1мм.

4. Неуказанные предельные отклонения размеров:

отверстий - по A_7,

валов - по B_7,

остальных - по CM_7.

5. Покрытие: Ан. Окс. черный

* IS 617-94 Designation 4600A

* AUTH-CQAM/QA-1/INSTRUMENTS Date 31 May 2016

FOR TRADE ONLY
Date of Issue 13/07/22

(11) ALTERNATE MATERIAL IS-737-~~24345~~ (12) 86 (W.P)

1. PRESSURE DIE CASTING
THE CASTING IS OF GROUP I, OCT3-4227-79
2. CASTING DRAFTS ARE IN COMPLIANCE WITH GOST 3212-80.
3. UNSPECIFIED CASTING RADII ARE UP TO 1mm
4. UNSPECIFIED TOLERABLE DEVIATIONS OF SIZES:
HOLES, AS TO A7; SHAFTS, AS TO B7; OTHER ONES, AS TO CM7.
5. COATING: ANODIC OXIDATION, BLACK

UPDATED UP TO 18191 VIDE AL. NO. ~~2~~ 24 (NEW) W.M/DO SOV. SP.
AMEND. 11

10		Ю 1900-84	[signature]	13.8.84
9		Ю 1511-84	[signature]	13.8.84

1П3-3 124

GROUP No. 40001 KD FOLDER/SHEET No. ~~3/461~~ 24

DRG. No: Ю-63.97.720

ANGLE - PIECE

~~IS: 617-1994 4600 A~~ (12)

SHEET	WEIGHT	SCALE
	0.003	2:1

MATERIAL ALLOY АЛ2 GOST 2685-75

ORDNANCE FACTORY PHOTO DEHRADUN

(12) UPDATED ON 16/06 JWM/DOC JEGM/DZM (yr. INTRODUCED)

(11) IP.3-40-99 DT. 10/3/99 JWM/DO WM/TS

ISSUE	DATE	REFERENCE
APPROVED		
CHECKED		
DRAWN		