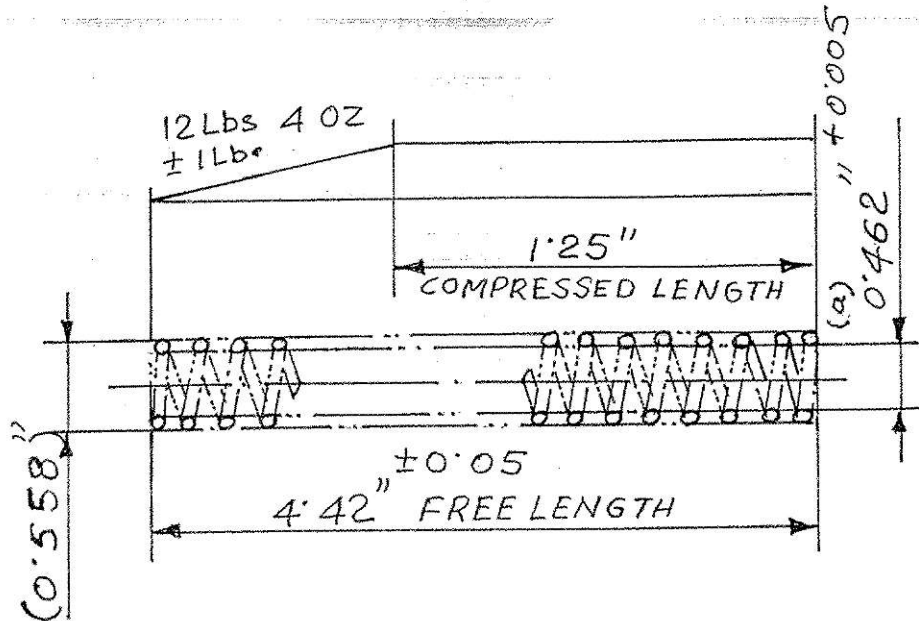


THIS DRG SUPERSEDES DRG NO - M8278



WIRE DIA NO. 18 SWG. (0.048")
 NO. OF EFFECTIVE COILS - 14 1/2
 PLUS ONE COIL AT END TO BE
 CLOSED GROUND SQUARE TO THE AXIS

FINISH:-
 PHOSPHATING TO SPECN WPN/GEN
 3 CLASS II & OIL FINISH

NOTE:-
 TO RELIEVE COILING STRAINS
 AT LOW TEMPERATURE
 TREAT:- 220°C TO 240°C

MATERIAL:- BS 5216:1991 CODE ND
 GRADE-3 (BS 1408 IS WITHDRAWN)

1	1	BS-1408E, R-3	SPRING RETURN
ITEM NO.	NO. OFF	MATERIAL	DESCRIPTION

LIST OF PARTS

8.10.96	a) DIMN. WAS +0.007 0.455	Schedule No.		Compt. <u>SPRING RETURN</u>	Store Drg. No.
		Scale :- 1:1	Projection Third Angle	I.O.F. PISTOL 7.65mm (0.32")	M-8207
		Drawn By <u>Hake</u> 8.10.96		SPRING RETURN	
		Traced By			
		Checked By <u>8.10.96</u>		DRG. NO. <u>M-8278A</u> (PB 14)	
Approved By <u>11/02/02</u>					
DT.&SG.	DESCRIPTION	APPROVED BY		M/C:-	NO. OF SHEETS 1
AMENDMENTS		DATE :-	SIGN.	G&S FY. COSSIPORE	SHEET NO 1