

DRG. NO: SM-938 D

30 APPROX.

740 (MIN. CLEAN METAL)

PROVISIONAL

40-44

डॉ. ए. व्ही. डी. / सी. डी. डी.  
Date: 22/12/22 for HOS/CDD

Ø124.1 ± 0.5

Ø109.1 ± 1

Ø164 ± 1.0

Ø99

54

12

NOTE:

- 1. HARDNESS OF FORGING 240-325 BRN MAX
- 2. APPROX WEIGHT OF FORGING 72.5 ± 1 kg

FORGING (INPUT)

309.62

753 ± 0.5

(705.45)

696.119

21.3 ± 0.4

407.3

164.25

Ø141.5 ± 0.3

Ø142 ± 0.3

Ø156.4 ± 0.3

Ø130.8 - 0.15 (Ø153.25)

Ø24

-10

14

MACHINED (OUTPUT)

16.25 ± 0.25

D	17/0/22	21/12/22	FORGING/INPUT AND NOTE ON MACHINED OUTPUT ADDED - 15833.52.724.39, 696.196.407.3 WAS	SD	MM/SM	SCALE : 1:2.5	DIMENSIONS ARE IN mm		MATERIAL: SAE 9260	ऑर्डिनेंस फॅक्टरी अम्बाजरी
C	195/15	03/10/15	RUNOUT ON CLAMPING AND CAST CODE NOTE ADDED	SD	MM/SM	2022	THIRD ANGLE PROJECTION	NOMENCLATURE:	ORDNANCE FACTORY AMBAJHARI	DRG. NO:
B	38/09	16/02/08	DRWNS: 753.05, 724.39, 696.196.407.3 WAS	SD	MM/SM	DRAWN: 20/09/22	NAME: Jyoti	DATE: 19/12/22	SM-938 D	BRWV NO.:
A	18/05	18/01/05	TAPER PIPES, 02 & 14 LENGTH WAS PARALLEL PIPE (AS PER LENGTH IN)	SD	MM/SM	CHECKED: 19/12/22	HOS/CDD	19/12/22	ROUGH MACHINED	SHEET NO.:
REV.	DATE	NOMENCLATURE	SIGN.	SD	MM/SM	JWM/SM	HOS/SM	20-12-22	OPERATION NO:	NO. OF SHEETS:
				SD	MM/SM	DO/SM	DO/SM	20-12-22	STORE:	COMPT:
								20/10/22	BODY-155mm FOR NUB	

- 1. WALL THICKNESS MUST NOT VARY MORE THAN 0.3mm MAX.
- 2. APPROX WEIGHT AFTER MACHINING 45.5kg
- 3. CAST CODE TO BE STAMPED AT BASE 'A'.

8

7

6

5

4

3

2

1