PRE-QUALIFICATION CRITERIA FOR CAP & MAIN BEARING FORGING TO DRG No.20-06-40,20-06-41

- 1. The firm should have capacity to design and tie-up with manufacturing with die for the UTD main cam shaft forging.
- 2. Firm should have experience of manufacturing of similar type of Aluminium forging.
- 3. Firm should have sufficient capacity hammer with furnace to carryout the forging operation in order to meet EFA requirement.
- 4. Firm should have heat treatment facility (or) should have arrangement for carrying out heat treatment process.
- 5. Firm should have testing facility to check the cracks, porosity & Hardness etc.