

DRG. NO. SK-02053

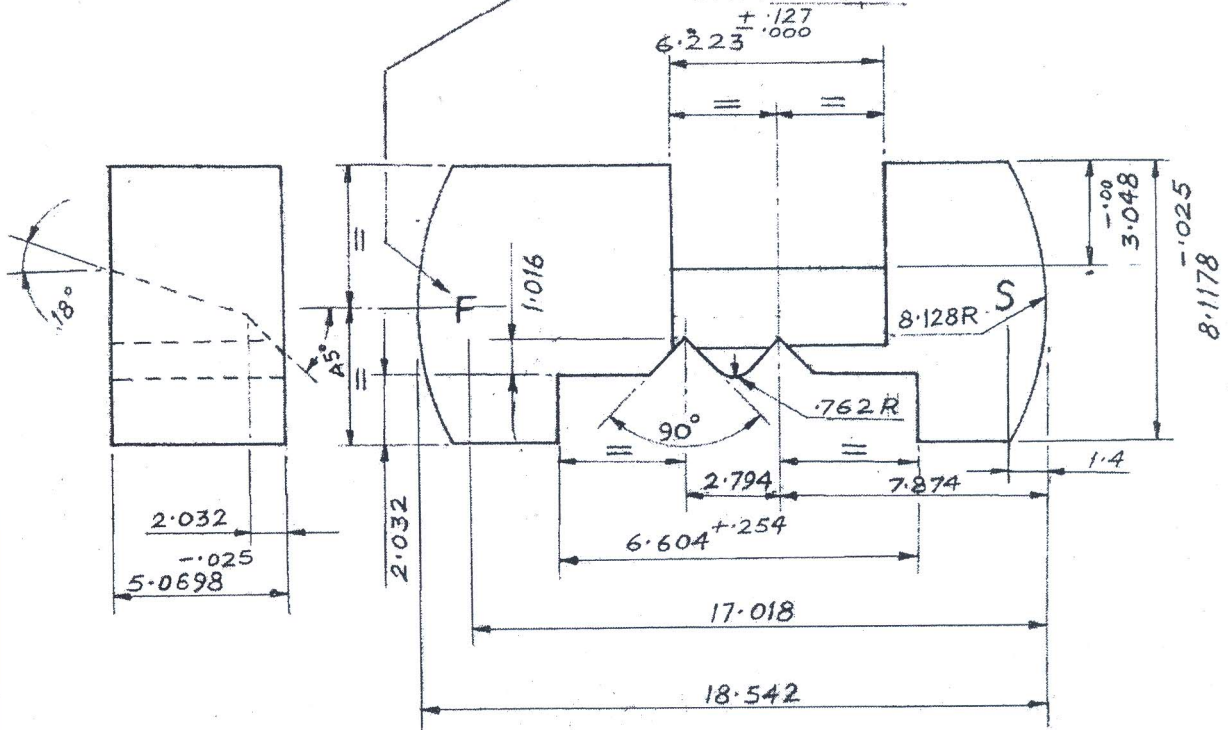
NOM. SIZE & FIT

DEVIATION



ACTUAL SIZE

LETTER 'F' & 'S'
FILL WITH RED ENAMEL PAINT
LETTERS. TO BE LEFT WITH OUT
CHROMIUM.



FINISH:- HARD CHROMIUM $+ .010$
 $+ .005$ THICK
POLISHED - BRIGHT.

DIMENSIONS ARE AFTER CHROMIUM PLATING
ALL DIMENSIONS ARE IN M.M.
THIRD ANGLE PROJECTION

MATERIAL FOR MIM COMPONENT:-
MIM4605

C:- 0.4-0.6%, Ni:- 1.5-2.5%
Si:- 1.0% Mo:- 0.2-0.5%,
Fe:- BALANCE
SINTERED DENSITY:- 7.5 g/cm³.

HARDNESS: 40-45 HRC by
Hardening & Tempering
(Through Hardening)

मन्त्रालय निविदा है
सन्दर्भ संख्या पर सं 210110105
दिनांक 30/11/2021

ITEM	DESCRIPTION	NOOFF	MATERIAL	TREATMENT	STD.	REMARKS		
SCALE : NTS	COMPONENT		STORE DRG. NO.	FIELD GUN FACTORY KANPUR				
UNSPECIFIED TOLERANCES IS : 2102 (MEDIUM)	0.32" REVOLVER		32-0100					
2021	DATE	NAME	SAFETY				APPROVED	
DRN.		Calley					DO/SHOP	AD/ODC
CHD.							DRG. NO. SK-02053	
TCD.							SHTS 1	SHT. NO. 1
COMP.								
JWM/DDO								
JWM/SEC.	24.8							