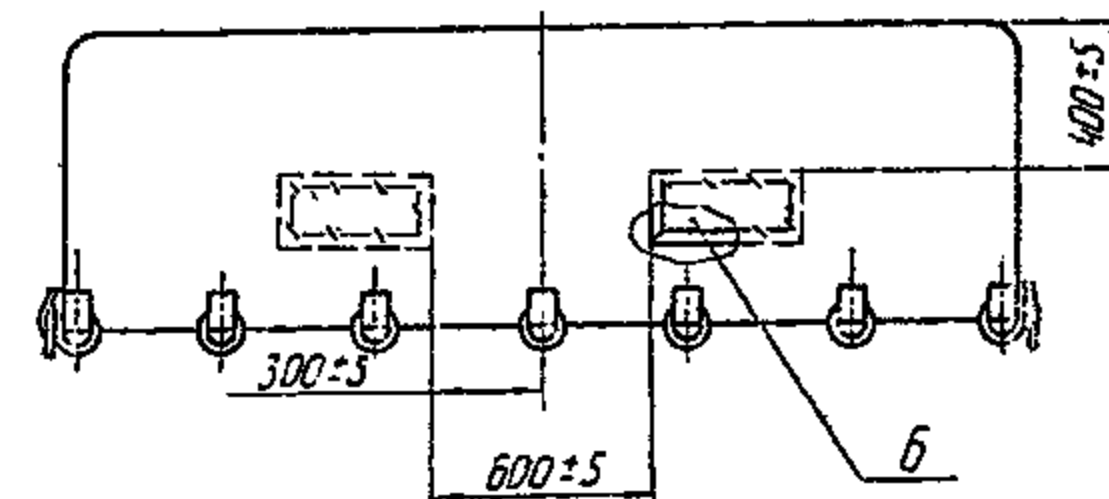
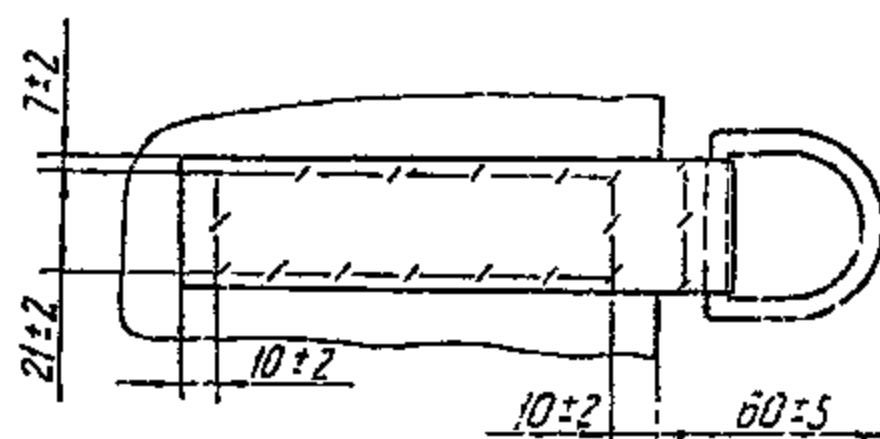
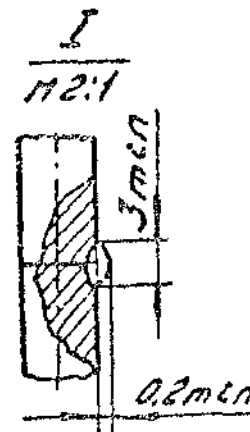
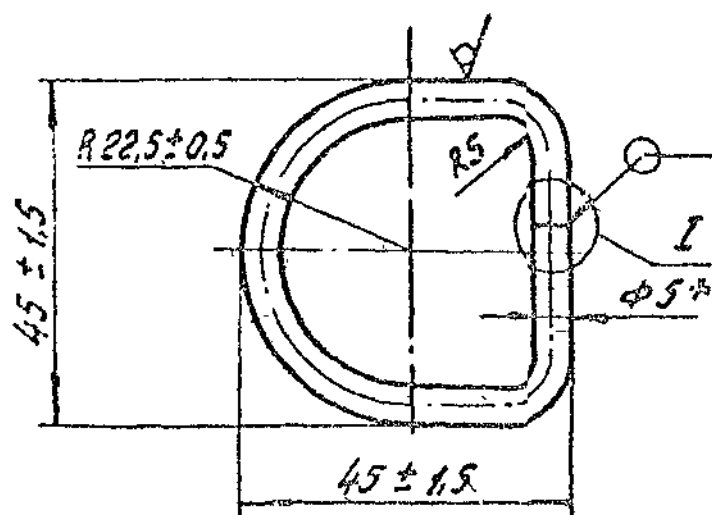




1. When sewing part 1, wrinkles are allowed.
2. Sew hemming 8:
 - a) 4 pieces at corners;
 - b) 5 pieces from both sides along width of the canvas cover at equal distance from each other;
 - c) 13 pieces from both sides along length of the canvas cover at equal distance from each other.
3. Stitch all seams by black glossy cotton thread No. 1
ГОСТ 6309-80.
4. It is allowed to replace the thread for glossy cotton thread No. 0 and No. 3 of khaki colour ГОСТ 6309-80



APPROVED		675-93-Sb105Sb		DS CAT PART No. (A) LV2/RCV 5340-016203	
CHECKED		CANVAS COVER COVER (A)			WEIGHT
CONTROLLERATE OF QUALITY ASSURANCE (ICV)					28.2
				SHT 1 SHTS 1	



1. Alternate, material is wire, GOST 17305-71, made from steel 08kn 10,15 wire KC, GOST 792-67, and wire KC5, GOST 792-67 or K05, GOST 792-67
2. Coating Zinc-plated, 24 microns thick, oiled Remove hydrogen embrittlement
3. Use gas-shielded electric arc welding
Gas welding is allowed
4. Diameter may be increased upto 6,5mm at point of welding Weld may be dressed
5. * Dimension is given for reference

(A) EQ MATERIAL:- MILD STEEL WIRE 1/4 HARD TO IS: 280 WITH TENSILE STRENGTH 37 kgf/mm² (min)

00759-ICV
v. 2.0
31-01-2000
DC(I)No.
& DATE

(A)
Gm

EQ. MATERIAL ADDED.

ISSUE

AMENDMENTS

APPROVED

VASU

CHECKED

M. S. S.

KB-84-67

CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

SEMI RING

WIRE 5.0-C-I, GOST 3282-74

WEIGHT

SCALE

0.0156

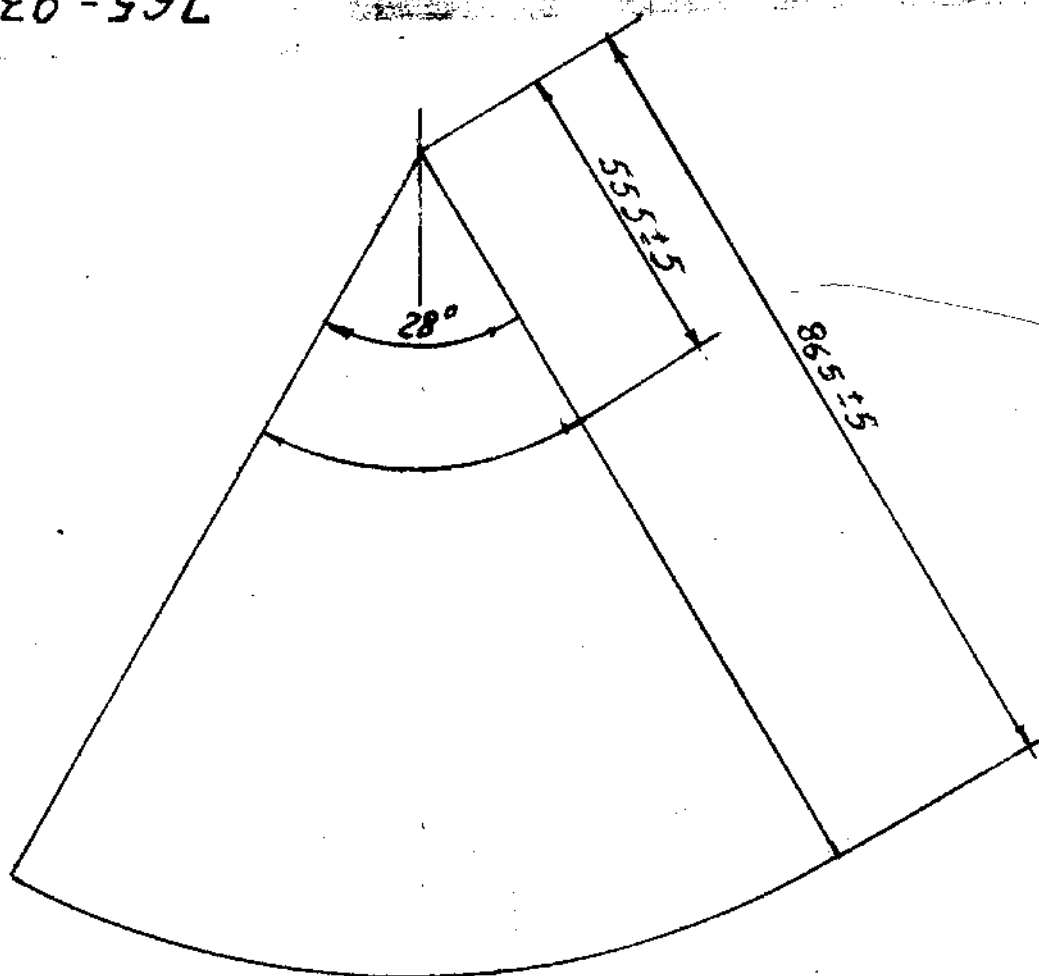
1:1

SHT

SHTS

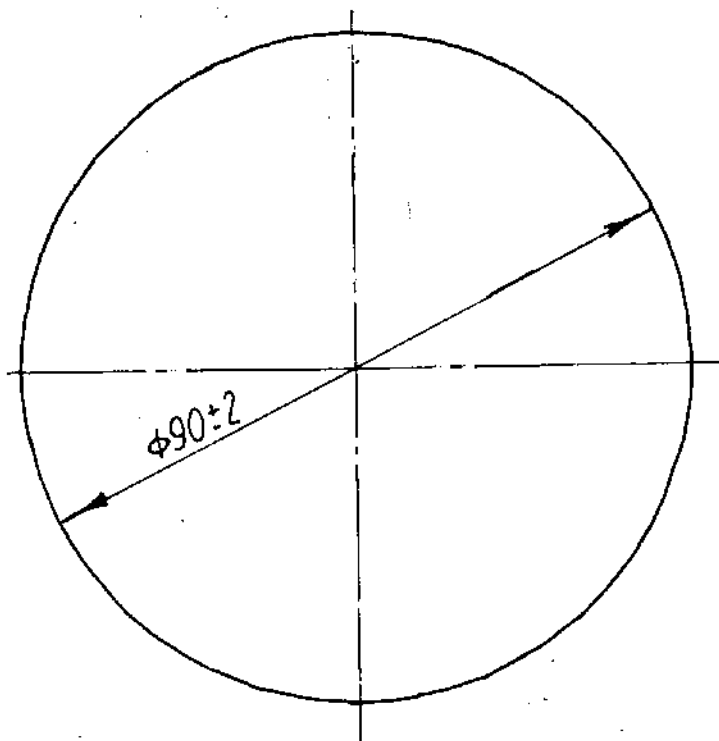
765-93-264

DO936-ICV	(A)	EQ. MATERIAL ADDED
18-06-02	ISSUE	NATURE OF AMENDMENTS
DATE		



- 1) Alternate material is semi-linen canvas N2, 3 CK7 B, khaki colour, GOST 15530-76.
- (A) EQ. MATERIAL: CANVAS FABRIC TO IS: 1422 VARIETY 2 OLIVE GREEN IN WATER PROOFED AND ROT PROOFED CONDITION.

APPROVED	M. VASU	765-93-264	
CHECKED	S. M. REDDY		
CONTROLLERATE OF INSPECTION (ICV)		CLOTH	
		WEIGHT	SCALE
		0.040	1:10
		SHT	SHTS
		SEMI-LINEN CANVAS NICK7B KHAKI COLOUR GOST 15530-76	
		93	



1) Alternate material is semi-linen canvas No. 2, 3 CK/B, khaki colour GOST 15530-76.

(A) EQ. MATERIAL: CANVAS FABRIC TO IS: 1422 VARIETY 2 OLIVE GREEN IN WATER PROOFED AND ROT PROOFED CONDITION.

00936-ICV	(A)	EQ. MATERIAL ADDED
18-06-02	18-06-02	
DC(I) No.	ISSUE	NATURE OF AMENDMENTS

APPROVED	M. VASU	765-93-268		249 OF 352	
CHECKED	B. MS REDDY	BOTTOM		WEIGHT	SCALE
CONTROLLERATE OF INSPECTION (ICV)				0.006	1:1
		SHT	SHTS		
		SEMI LINEN CANVAS NICK/B, KHAKI COLOUR GOST 15530-76		93	

$300 \div 10$

$\phi 70 \pm 5$

~~5±2~~
~~10±2~~

$\phi 120 \pm 5$

 10 ± 2

5-2

3	Cotton thread glossy N1, GOST 6309-73, black, or N3 GOST 6309-73 black.		
2	765-93-268	Bottom	1
1	765-93-264	Cloth	1
R.No	DESIGNATION	DESCRIPTION	Qty.
			REMARKS

APPROVED

CHECKED

M. YASU

765-93 C6224

CONTROLLERATE
OF
INSPECTION
(ICV)

CAP

WEIGHT

SCALE

10.04

1:2

SHT

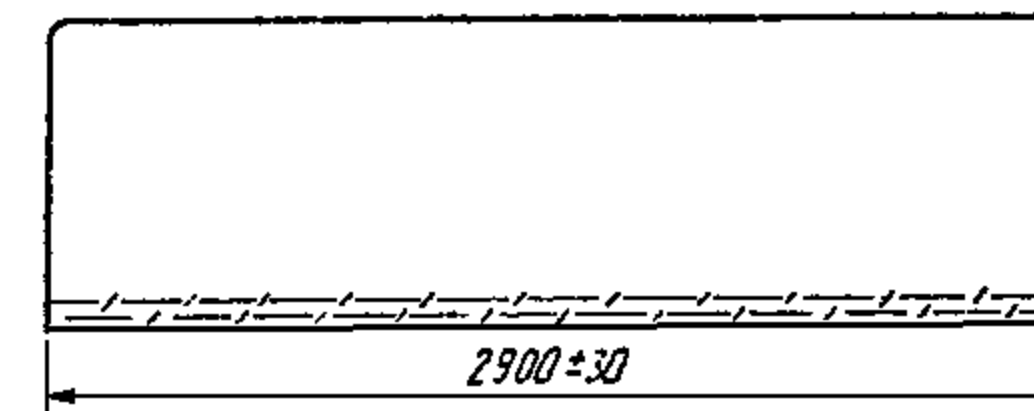
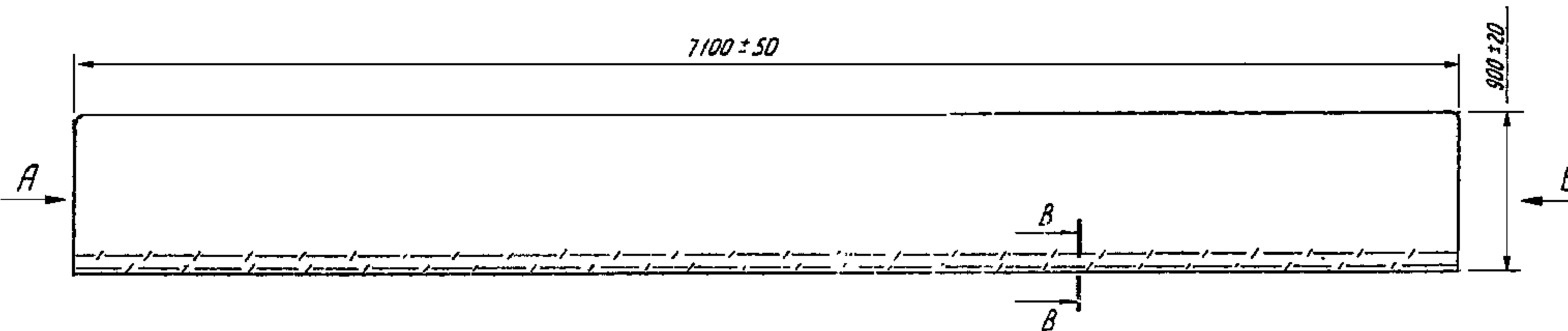
SHTS

93

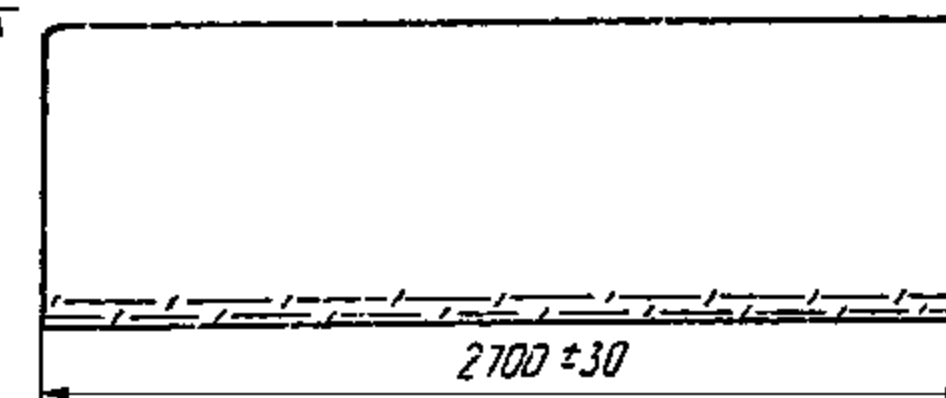
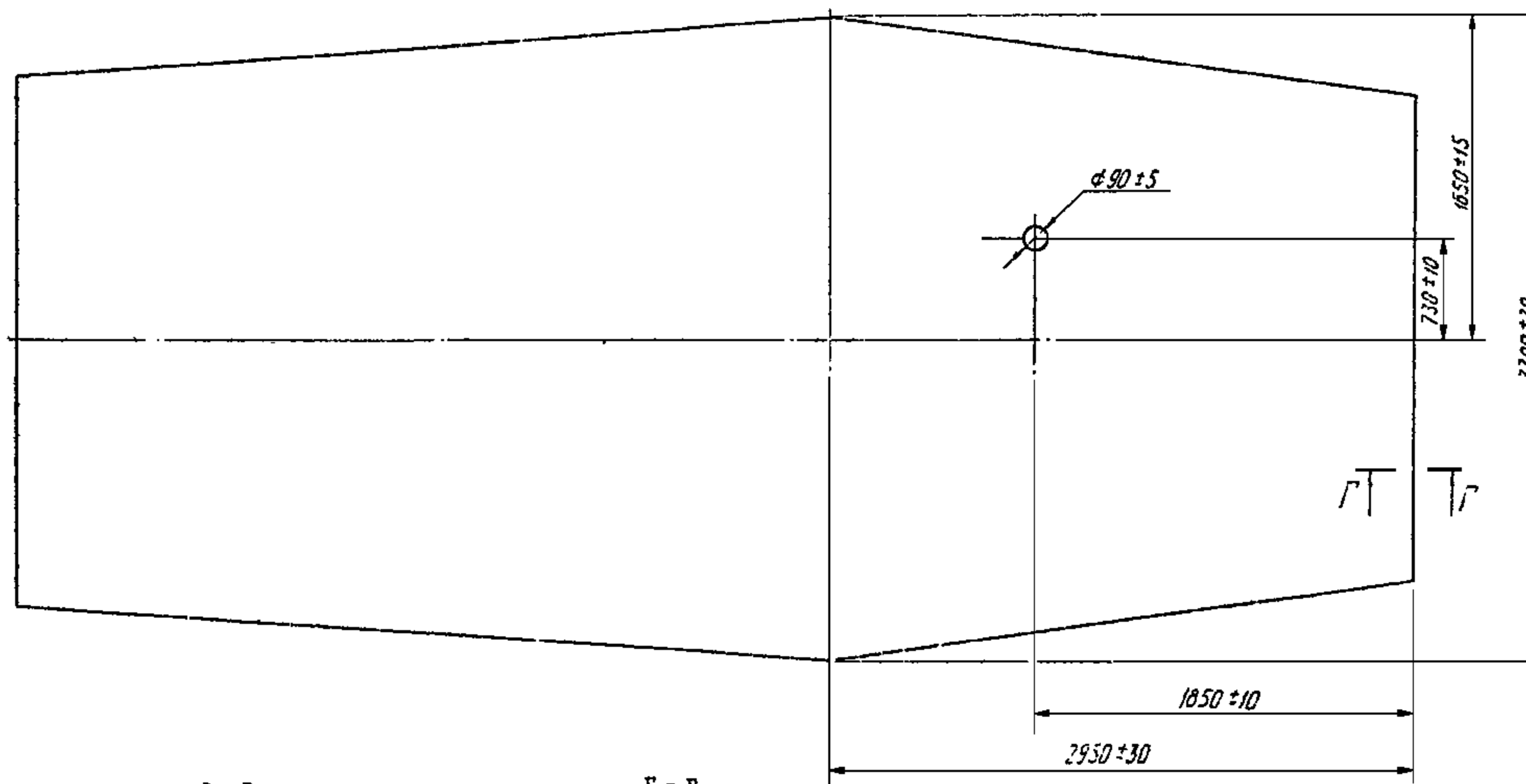
675-93-5

Восстановленный, подлинник №

View



View B

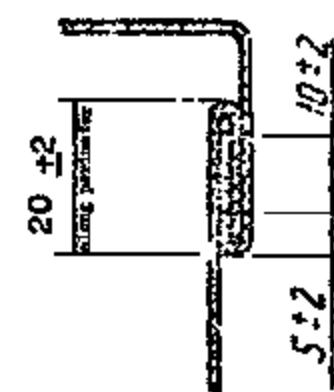
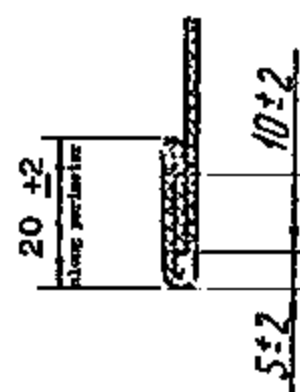


TECHNICAL CONDITIONS

1. Stitch all seams with glossy cotton thread No.1 of black colour Г ОСТ 6309-73.
2. It is allowed to sew strips of at least 300 mm wide together according to section Г - Г -
3. Not more than 4 strips may be made of two portions in length.
4. When sewing the breadth from separate strips with edges manufactured at the factory it is allowed to bend the edges from one side.
5. Material substitute is linen tarpaulin No.3 CKTB of khaki colour art.11126, No.4 CKTB of khaki colour art.11110, semilinen No.2 CKTB of khaki colour art.11202 Г ОСТ 20712-75, semilinen No.1 CKTB of khaki colour and No.2 CKTB of khaki colour Г ОСТ 15530-76.
6. It is allowed to replace thread by glossy cotton thread No.3 and No.00 of black or khaki colour Г ОСТ 6309-80.
7. It is allowed to use the materials of different colour shades within the limits of one article according to the standard.

Б - Б
Scale 1:1

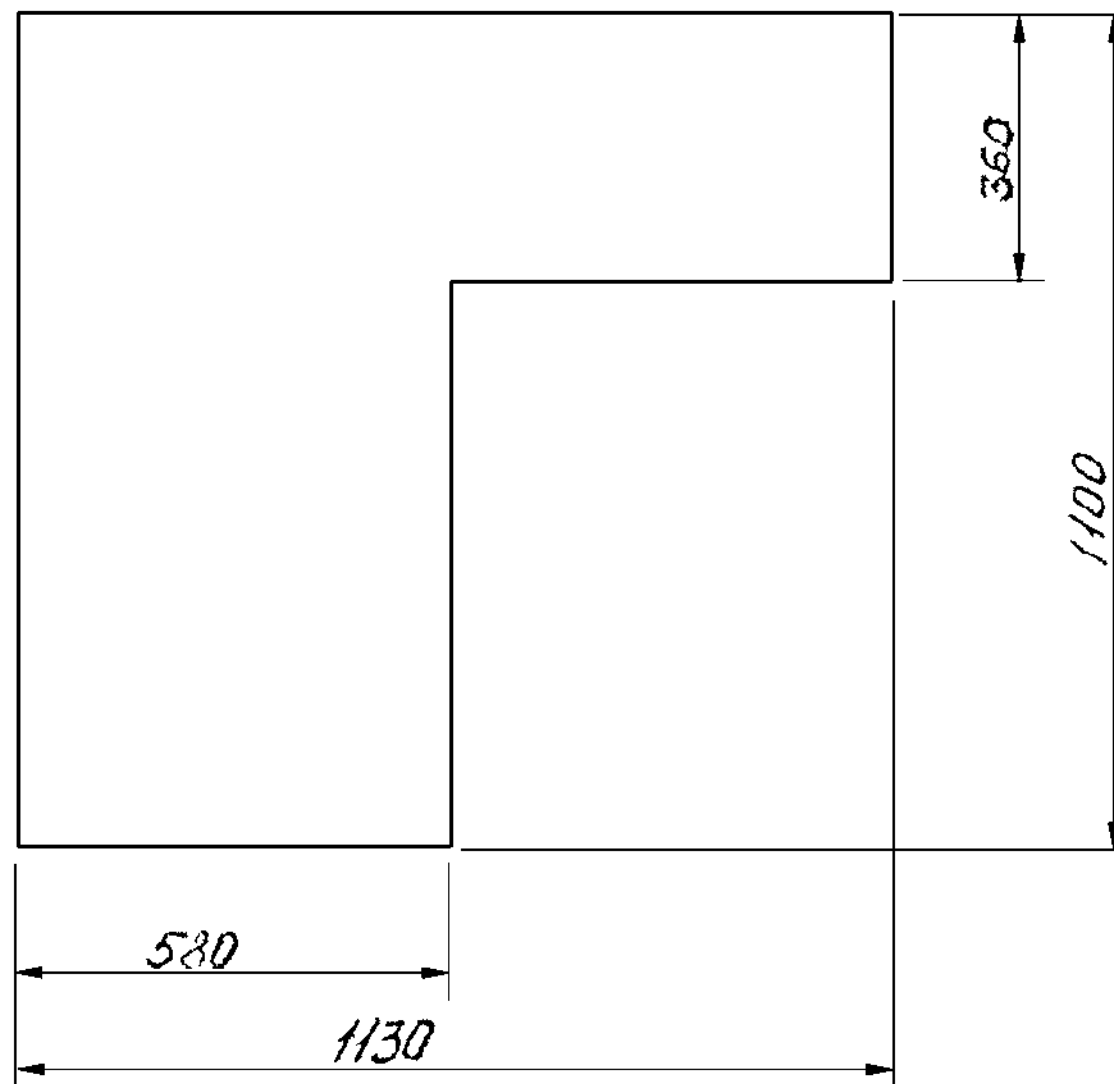
Г - Г
Scale 1:1



DC() No. DATE ISSUE AMENDMENTS

APPROVED		675-93-5			
CHECKED		BREADTH		WEIGHT	SCALE
CONTROLLERATE OF QUALITY ASSURANCE (ICV)	24.0			1:20	
	SHT 1 SHTS 1				
		LINEN TARPAULIN No.3 CKnB OF KHAKE COLOUR ART 11104 GOST 20712-75			

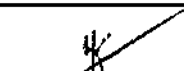
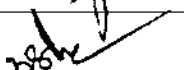
99-36-979



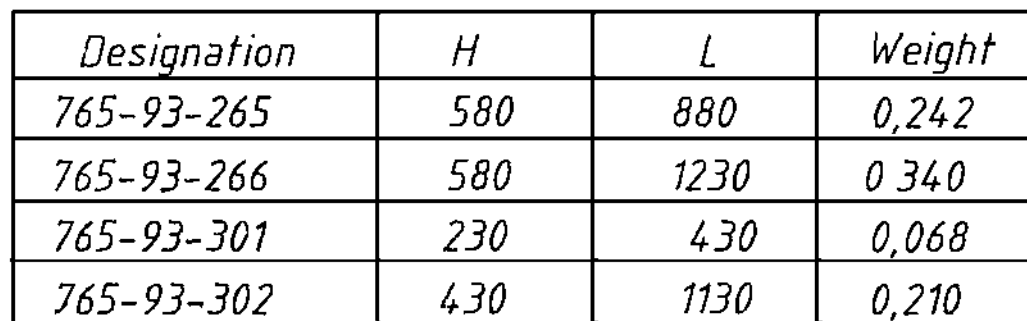
TECHNICAL CONDITIONS

1. Material substitute is linen tarpaulin No. 1 CKnB of khaki colour, art. 11124, semilinen No. 1 CKnB of khaki colour and No. 2 CKnB of khaki colour ГОСТ 15530-76.
 2. Unspecified limit deviations of sizes are ± 5 mm.
 3. The cover plate may be sewn of two portions
- Ⓐ EQ. MATERIAL: CANVAS FABRIC TO IS:1422 VARIETY 2 OLIVE GREEN IN WATER PROOFED AND ROT PROOFED CONDITION.

00936-ICV 18-06-2002 DC(I)No. & DATE	Ⓐ ISSUE	EQ. MATERIAL ADDED.
		AMENDMENTS

APPROVED		675-93-66					
CHECKED			COVER PLATE				
CONTROLLERATE OF QUALITY ASSURANCE (ICV)							
		LINEN TARPAULIN No.1 CKnB OF KHAKI COLOUR, ART 11102, GOST 15530-76					

1	2	3	4
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- 1) Alternate material is linen canvas N1CKП B, khaki colour of article 11124 and semi linen N2, 3 CKПB, khaki colour 15530-76.
- 2) Sewing of part 765-93-302 along dimension H according to alternate 1 is allowed.

M VASU

Washburn, C. D., et al.

COVER PLATE STRAP

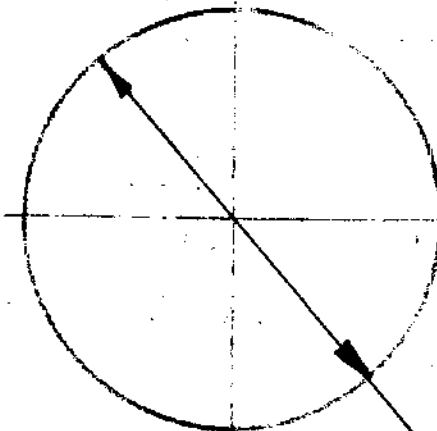
WEIGHT	SCALE
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SHT SHTS

1	2	3	4
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A4

765-93-267



$\phi 580 \pm 5$

- 1). Alternate material is canvas linen, NICKnB, khaki colour, series No.11124 and semi-linen N2,3 CKnB. khaki colour, GOST 15530-76.

APPROVED	765-93-267		
CHECKED	COVERPLATE		
CONTROLLERATE OF INSPECTION (ICV)	SEM: LINEN CANVAS NICKnB, KHAKI COLOUR. GOST 15530-76	WEIGHT	SCALE
		0.126	1:10
		SHT	SHTS
			93

No.	Designation	Description	Qty	Remark
	675-93-c6105CB	<u>List of Documents</u> Assembly drawing		
		<u>Assembly Units</u>		
1	765-93-c6224	Cap	1	
		Parts		
2	675-93-5	Breadth	1	
3	675-93-66	Cover plate	1	
5	765-93-265	Cover plate	1	Table, drawing 700-96-T65
6	765-93-301	Cover plate	2	Table, drawing 700-96-T65
7	765-93-302	Cover plate	1	Table, drawing 700-96-T65
8	KB-84-87	Semiring	40	
10	765-93-267	Cover plate	1	
		<u>Materials</u>		
9		Belt band NPA 35x2.2 grade I POCT 16996-71 $l = 300 \pm 20$	40	

APPROVED		675-93-Sb105		DS CAT PART No. (A)	
CHECKED				LV2/RCV 5340-016203	
CONTROLLERATE OF QUALITY ASSURANCE (ICV)		CANVAS COVER (A)		WRIGHT	SCALE
		SHT		SHTS	