



GENERAL TOL : FINE / MEDIUM / COARSE CLASS TO IS: 2102 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

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**NOTES:-**

- 1) REMOVE ALL SHARP EDGES AND BURRS
- 2) TOLERANCE FOR ANGLES: ±30°
- 3) INDUCTION HARDENED AT ZONE SHOWN THUS 00000 TO DEPTH OF 1 MIN.
- 4) HARDNESS: 475-525 HV
- 5) IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN NO: DRDO/ARDE/MIM/TSP/051/2019.
- 6) DIMENSIONS ARE TO BE READ AS APPLIED AFTER PROTECTING COATING.
- 7) SURFACE FINISH ∇∇ ALL OVER EXCEPT WHERE SPECIFIED.

*312 26 2019*  
*2018-03 13-11-19*  
 Certified as correct copy of drg. on.....  
*GR*  
 20.08.2019  
 Jr. Works Manager  
 THE DRDO

STANDARD COPY

SP. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN: SOURABH	07/03/2019	Checked				
SIGN:						
DATE: 07/03/2019						
APPD:						
DATE: 07/03/2019						
SEALD:						
DATE:						
SHEET SIZE: A3						
SCALE: 2:1						
DESIGN AUTHORITY						
ARDE						
PUNE 411021						
JVPC	PART No.	DS CAT No.	AHSP			
DRG No. 0 2 0 4	0 3	0 4	1 9	2 3	0 0 2	0 0 D A
	IC	SS	AA	A	C	SST

**PIECE GUIDE**

PROTECTIVE FINISH:  
 ELECTROLESS NICKEL-BN COATING AS PER ARDE  
 SPECN. NO: ARDE/SA/2016/COATING-02

CONTROLLED COPY No.: 03