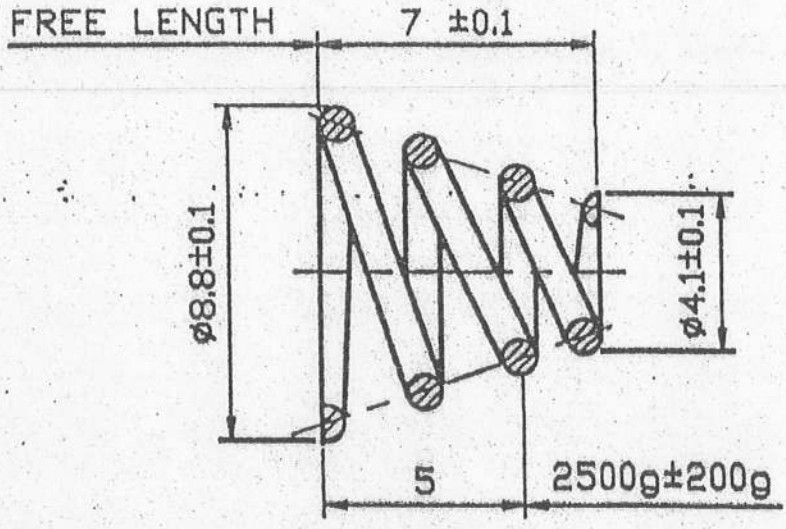
DRG.No. 9102 00 03 04 10 003 00DB

GEN.TOL.MEDIUM/~~COARSE/FINE~~ CLASS TO IS:2102

DRAWING CONVENTION CONFORM TO INDIAN STD. DIMNS IN mm UNLESS OTHERWISE STATED.

TOLERANCES ON SPRING SPEC. IS:7906 Pt.II



WIRE DIA ---------- 0.90

No. OFF EFFECTIVE COILS --- 2.5

WOUND ---------- L.H.

APPROX. 1/2 COIL AT EACH END TO BE CLOSED IN & SQUARE TO THE AXIS.

NOTES:

1) THERE SHOULD NOT BE ANY PERMANENT SET WHEN IT IS COMRESSED & KEPT FOR ~~48~~ HOURS.

2) DIMNS. APPLY AFTER PLATING.

R No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD SIGN	GO SIGN
1	11·7·2000		TIME DURATION 48 HRS. WAS 96 HRS			

DRN. SABLE

CHD.

APPD. DATE: 15/6/98 FOR DIRECTOR

SEALED DATE:

SCALE: 5:1

EST.MASS: 0.32 g

DESIGN AUTHORITY ARDE

MATERIAL: SPRING STEEL WIRE TO SPEC. IS:4454 Pt.I Gd.3

PROTECTIVE FINISH: TO BE CADMIUM PLATED TO SPEC. IS:1572 Cd8. FOLLOWED BY CHROMATE PASSIVATION.

TITLE: CONICAL SPRING

DRG.No. 9102 (IC) 00 (SS) 03 (S) 04 (AA) 10 (A) 003 (C) 00DB (SST)

PART No.

DS CAT No.

AHSP