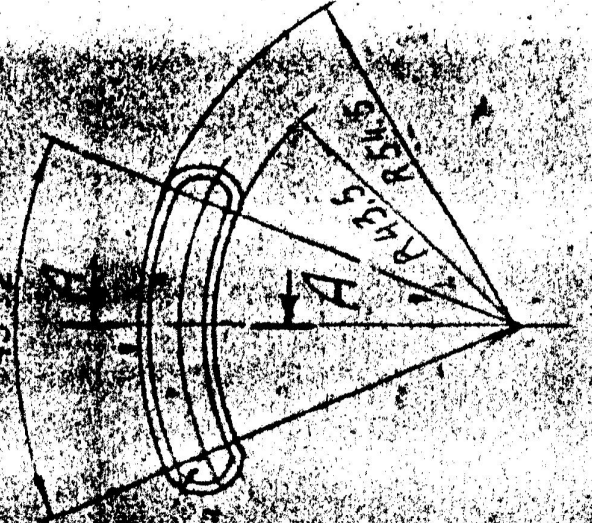


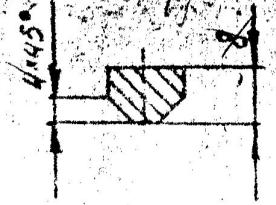


50001025291619

Az 63



A-A



Неуказанные предельные отклонения размеров  
 валов - по Вг, остального - по СМ7

Unspecified tolerances of dimensions for shaft as per  
 B7, for others as per СМ7

DRGNO-VMT SK-119-10106-14  
 END CUP MATL: IS-1570-04СВ8 Ni10Ti20  
 FOR-125 MM SCCC. WINDING MANDRA  
 MANDREL ASSY  
 AUTHENTICATED BY No. F2/x/110 SHT. 1/116

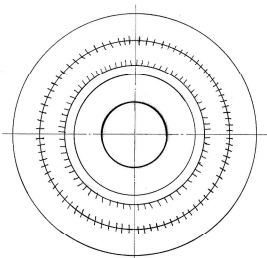
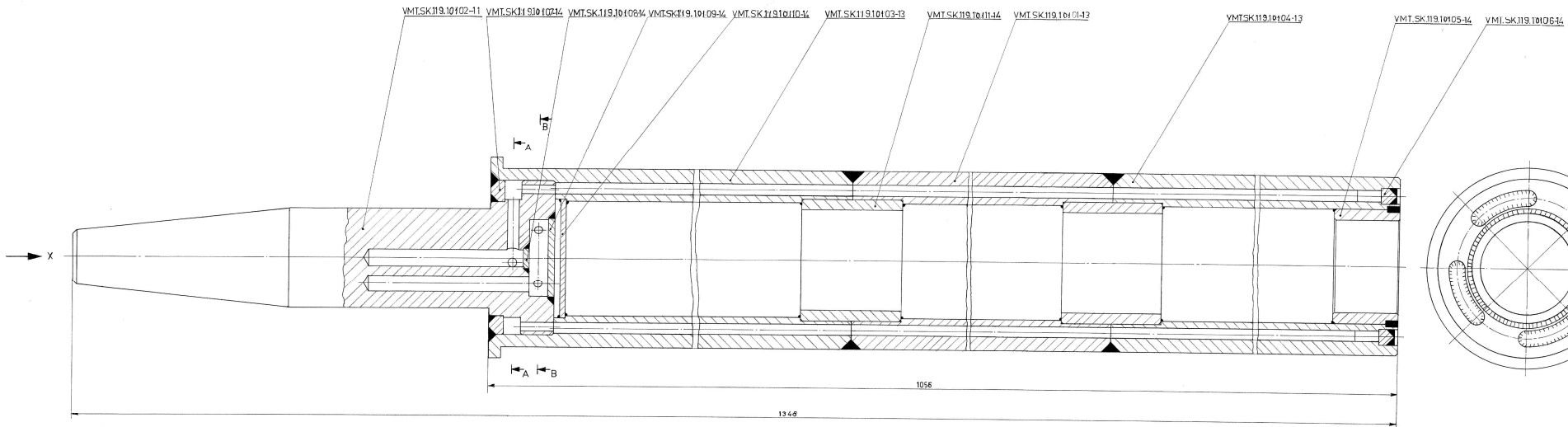
89/340

SUPPORAD BY

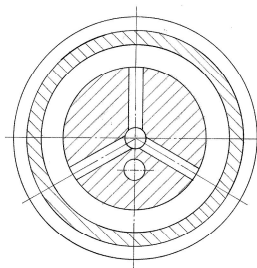
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Изм.	Лист	№ докум.	Имя	Место	Материал
			М.		
1ST ANGLE UNPROJECTED			Инст.	Место	Материал
			ИМСТ	Инст.	
			СМ7	Инст.	

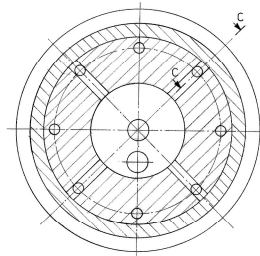
с-40



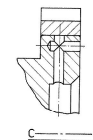
VIEW FROM 'X'



A—A



B—B



C—C

NOTE:- STRESSES TO BE RELIEVED AFTER WELDING.

E-WELDED

1. WELDING SHOULD BE LEAK-PROOF.
2. WELDING JOINTS SHOULD BE TESTED TO WITHSTAND WATER PRESSURE OF 4 kg/cm<sup>2</sup> FLOWING THROUGH HOLES.
3. PRIOR TO WELDING OF END CAP DRG. NO. VMT.SK.119.10106-14 MANDREL HOLES TO BE BLOWN THROUGH OR FLUSHED OUT IN ORDER CLEAN OUT ANY FOREIGN MATTER.
4. WORKING TEMPERATURE OF MANDREL IS 100°C HENCE ALL NECESSARY CONDITIONS FOR WELDING NEED TO APPLY.

3 MANDREL		QTY	UNIT	REV	DATE	BY	CHKD
REV	DATE						
1	12/11/19						
2	12/11/19						
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100	12/11/19						

BY: [Signature] DATE: 12/11/19  
 CHECKED: [Signature] DATE: 12/11/19  
 APPROVED: [Signature] DATE: 12/11/19  
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MANDREL ASSY FOR 125mm S.C.C. WINDING M/C  
 MACHINE TOOL PROTECTOR FACTORY, AMBARNATH  
 WMT SK.119.10100-40