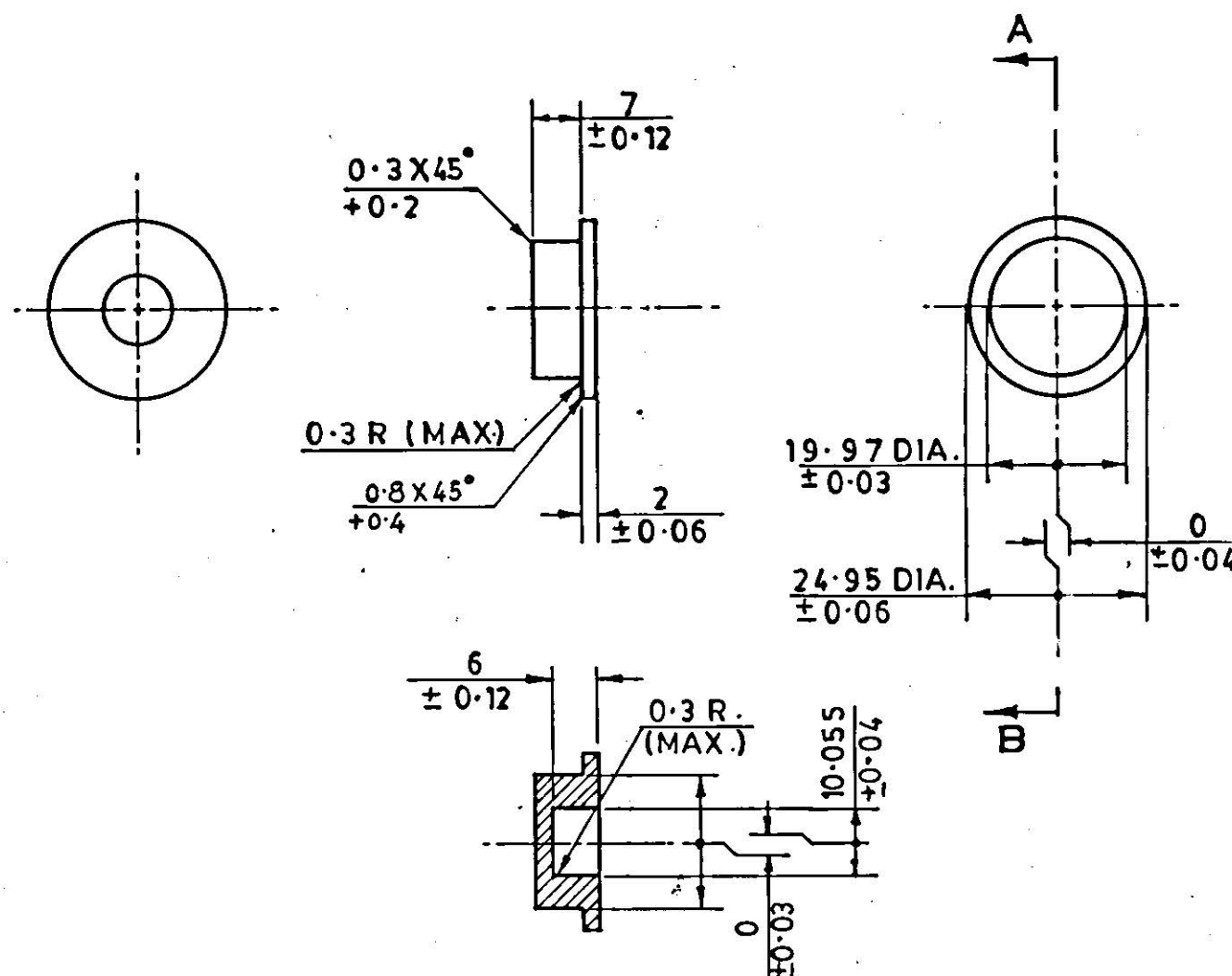


1005-000573

D.S.CAT.
No.

DIMNS. ARE IN mm.



SECTION-AB

NOTE :-

ACCEPTANCE STANDARDS FOR MACRO ETCH
TEST AND MICROSCOPIC DETERMINATION OF NON
METALLIC INCLUSIONS FOR STEEL.

I) MACRO ETCH TEST AS PER ASTM E 381 WITH
ACCEPTANCE STANDARD AS C₂ R₂ S₂.

II) NMIR TEST AS PER IS: 4163-82.

✓✓ EVERYWHERE.

DC No. 27019-SA, DT. 28-01-2017 : MATERIAL AMENDED				DRN.	CHD.	TRD. Shamsa	COMP. N. Banui	AHSP, CQA(SA), ICHAPUR
26-03-2002. 25307-SA RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.				SCALE :- 1:1		EST. MASS.		ASSY. 1005-006644
5-7-99 24422-SA PROFORMA CHANGED, SURFACE FINISH SYMBOL AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT. PREVIOUS D.C. NOS. 15603-SA, 15900-SA, 16539-SA, 19762-SA, 21688-SA, 22283-SA & 23161-SA.				DT. 05-7-99	Amles	APPROVED. DT. NEG. RE-TRACED		DGMR'S. REF.
DATE AUTHY. BRIEF RECORD				COPY	COPY	MATERIAL :- IS: 5517-1993 DESIGNATION 55C8		PART No. 129
SEALED :- D.C. NO. 25307-SA DT. 26-03-2002				SIGN.		HI/HARDNESS :- QUENCHED AND TEMPERED 72-75 HRA.		DRG. No. A 1358
NOMENCLATURE BUFFER PLATE				PROTECTIVE PHOSPHATE TO SPECN. JSS:0465-01:1988		FINISH :- CLASS II (ACCELERATED), OIL FINISH.		D.S.CAT. No. 1005-000573