

179100-51CS

ON

D.S. CAT.

DIMNS. ARE IN mm.

NOTE:-

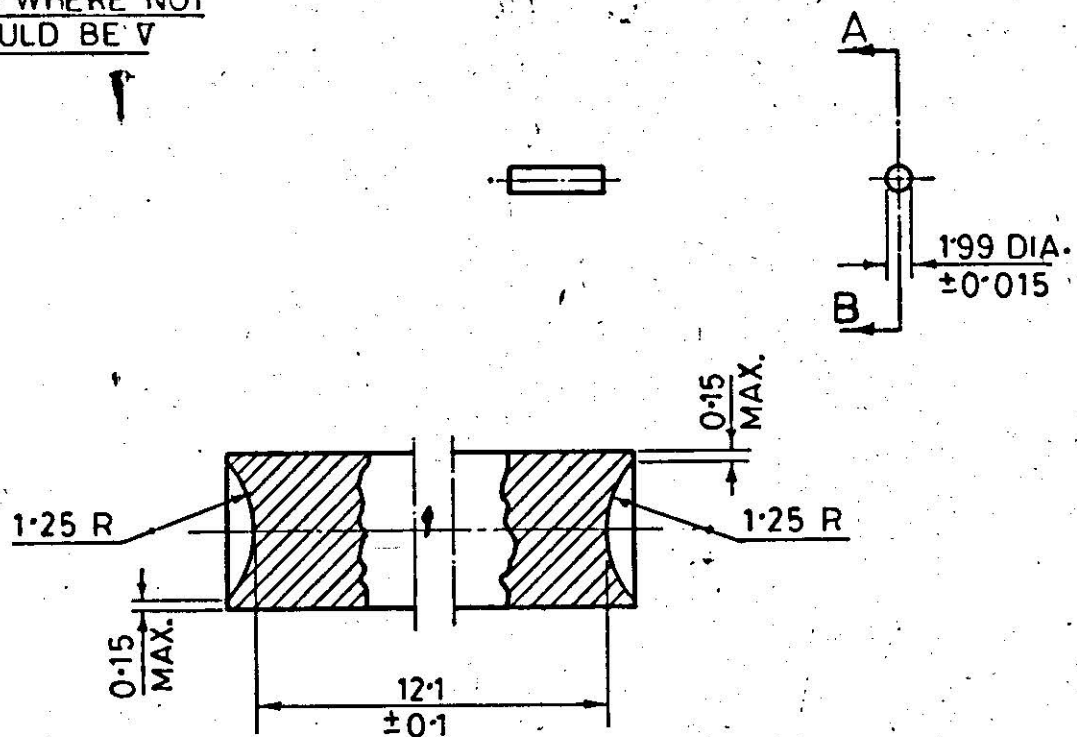
ACCEPTANCE STANDARDS FOR MACRO ETCH TEST
AND MICROSCOPIC DETERMINATION OF NON METALLIC
INCLUSIONS FOR STEEL

i) MACRO ETCH TEST AS PER ASTM E 381 WITH
ACCEPTANCE STANDARD AS C2, R2, S2.

ii) NMIR TEST AS PER IS:4163-82

SURFACE FINISH:-

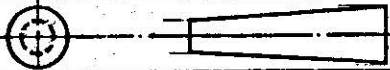
AS PER IS 3073 WHERE NOT
SPECIFIED SHOULD BE V



PARTIAL SECTION-A B

SCALE 10:1

DC No. 27013-SA, DT. 14-01-2017 - MATERIAL AMENDED.

16.05.2002	25365-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH			<i>And</i> CD	<i>CD</i> DAC
06-10-99	24544-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.			<i>And</i> CD	<i>CD</i> DAC
		PREVIOUS D.C. NOS. 15594-SA, 16605-SA, 21686-SA, 22282-SA, & 23621-SA,			COPY	COPY
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C, D.O.	G.O.
SEALED:- D.C.No. 25365-SA DT. 16-05-2002					SIGN.	
DRN.	CHD.	TRD. <i>Narain</i>	COMP. <i>Narain</i>	AHSP CQA(SA) ICHAPUR		
SCALE :- 1:1, 10:1		EST. MASS.		ASSY. D.S. CAT. No. 1005-006652		
DT. 06-10-99		APPROVED DT. I/C, D.O. NEG. RE-TRACED				
MATERIAL IS: 5517-1993 DESIGNATION 40C8				DGNR'S REF		
H T/HARDNESS		70 TO 90 Kg/mm ²		PART NO. 3/01/1156/ X00		
PROTECTIVE FINISH		PHOSPHATE TO SPECN. JSS:0465- 01:1988 CLASS II (ACCELERATED), OIL FINISH.		DRG. NO. A 473		
NOMENCLATURE PIN LOCATING SEAR SPRING				D.S. CAT. NO. 5315-001541		