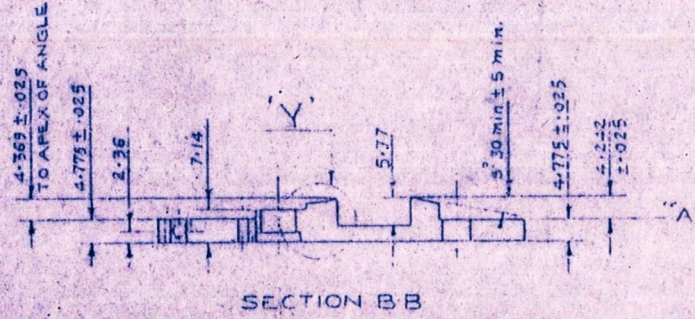
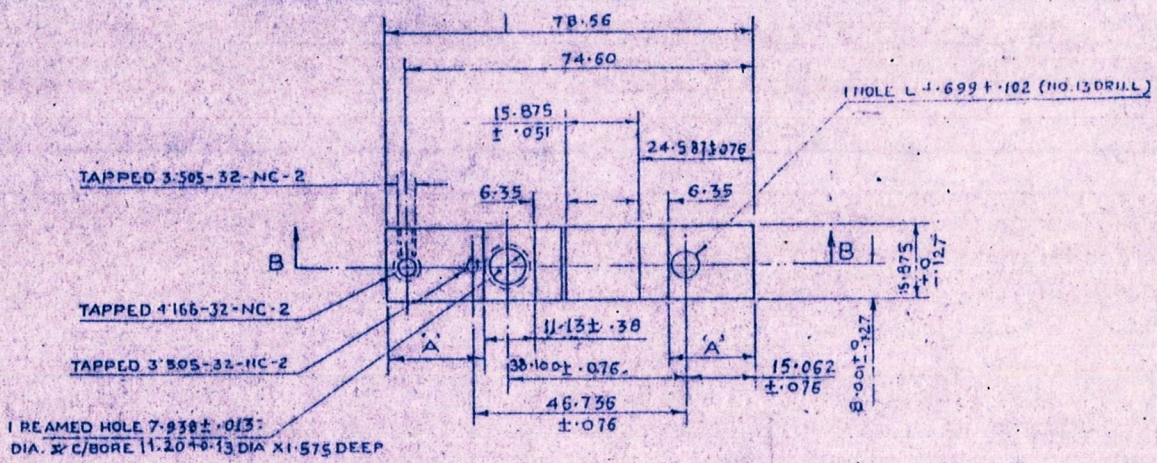


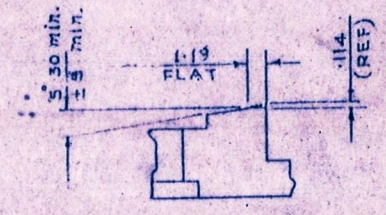
CHECKED
 FOR QM

D.C.(I)-5571-I, 5604-I, 5685-I, 5767-I.



TO BE CYCLE ANNEALED FROM 760°C TO 771° AFTER MACHINING BUT BEFORE PLATING MAY BE QUENCHED IN WATER, AFTER COOLING TO 204°C TO FACILITATE REMOVAL OF SALT. SURFACES 'A' MUST BE FLAT AND IN THE SAME PLANE WITHIN .025 AFTER MACHINING AND ANNEALING. ANY MUST BE ELIMINATED, ANGLES ARE RELATED TO SURFACES 'A'. THREADS ARE AMERICAN NATIONAL STANDARD.

PROTECTIVE FINISH: - CADMIUM PLATED .0038 (MIN.) THICK & CHROMATE PROCESS TO D.T.D. 923.



ENLARGED VIEW AT 'Y'
 SCALE: - 2/1

▽ ALL OVER
 UNTOL. DIMS. ± .13

REDUCED DRG. PREPARED AT CQA(I) DEHRA DUN
 PREPARED BY: *MARIE*
 CHECKED BY: *Sybil* DATE:

				DRN	APPROVED
				TCD	FOR <i>Mull</i>
				CHD	CONTROLLER
				CHD	CQA(D). DUN
					DATE: 6.9.93
	D.C.-5767-I, REDUCED & UPDATED DRG. SEALED IN SUPERSESSION OF IUX-612		27-9-93	USED	
SYMB	AMENDMENTS		CHD SIG	ON	
MATL & SPEC	SOFT IRON, CHEMICAL COMPOSITION Fe 99.67%, Mn 0.3% MAX, C 0.008% MAX.			BASED ON	IUX-612
FINISH & SPEC				CAT/PT No.	6115-001167
TITLE	PLATE ARMATURE			DRG No.	CQA(I) 393/9
				SCALE	: SH OF