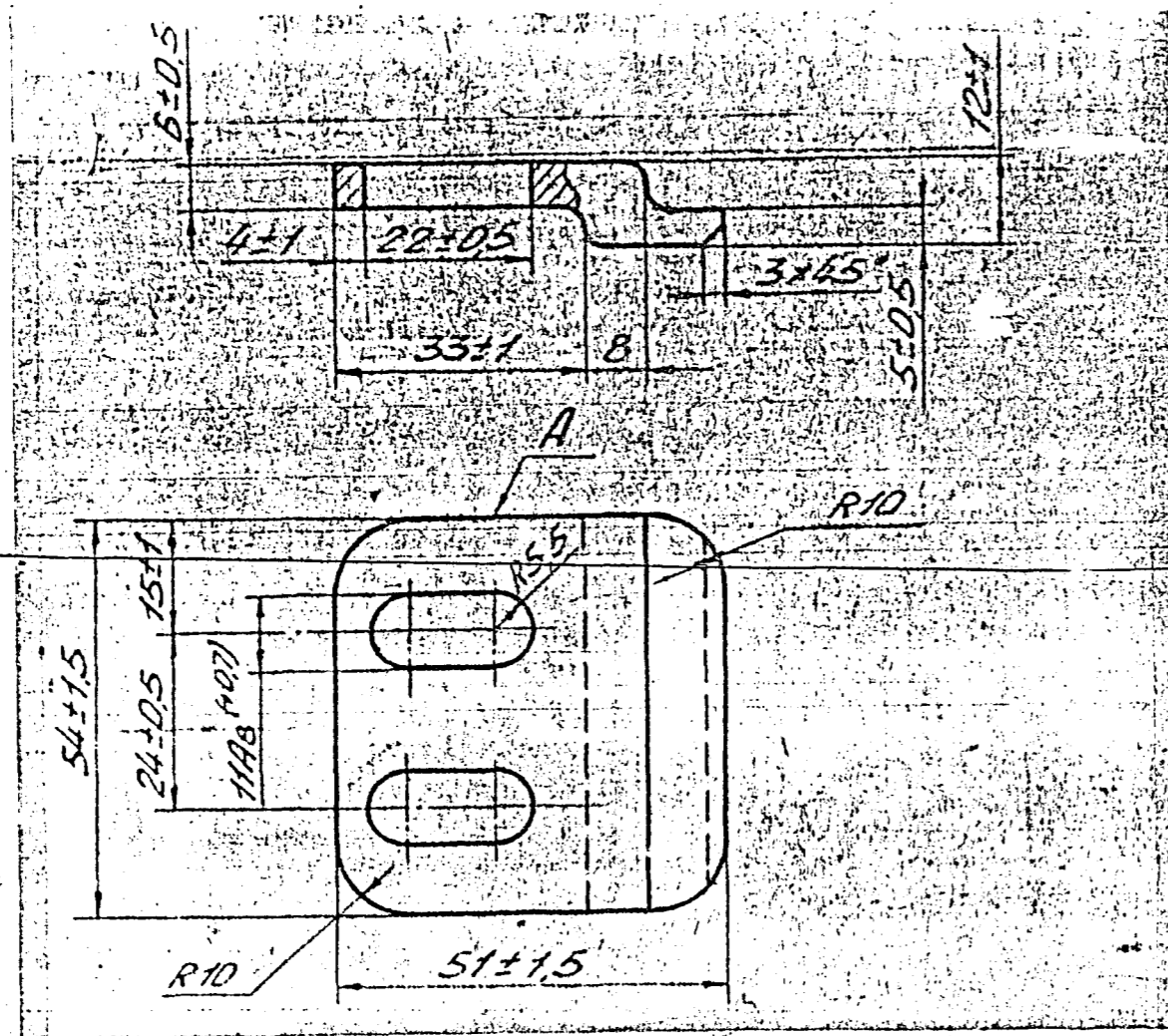


DRAWING NUMBER

172.02.834



1. ALTERNATIVE MATERIAL: STEEL 20Л-I 25Л-I GOST 977-75.
2. REQUIREMENTS FOR MOULDING SHOULD BE AS PER 172 TY-10.
3. UNDERCUT RUNNER WITH HEIGHT UPTO 2 mm IS ALLOWED ON SURFACE 'A'

EXPLANATORY NOTE (L1)

4. REFERENCE MATERIAL QUOTED:
UNALLOYED STRUCTURAL STEEL CASTING GENERAL PURPOSE GROUP-I
STEEL GRADE 15Л TO GOST 977-75.
- a) REFERENCE NOTE 1 ON ALTERNATIVE MATERIAL:
UNALLOYED STRUCTURAL STEEL CASTING GENERAL PURPOSE GROUP-I
STEEL GRADE 20Л & 25Л TO GOST 977-75.
- b) CHEMICAL COMPOSITION: AS PER STEEL GRADES 15Л, 20Л & 25Л
TO GOST 977-75.

GRADE OF STEEL	CONTENT OF ELEMENTS %							
	C	Mn	Si	Cr	Ni	Cu	S	P
15Л	0.12-0.20	0.30-0.90	0.20-0.52	0.30	0.30	0.30	0.060	0.060
20Л	0.17-0.25	0.35-0.90	0.20-0.52	0.30	0.30	0.30	0.060	0.060
25Л	0.22-0.30	0.35-0.90	0.20-0.52	0.30	0.30	0.30	0.060	0.060

COMMON TO BLT

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST WT TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	<i>[Signature]</i>	MATERIAL	USED ON
CHD	<i>[Signature]</i>	STEEL 15Л-I GOST 977-75	172 02 212 Cb 172 02 213 Cb
TCO	<i>[Signature]</i>	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI	
APPD	<i>[Signature]</i>	SCALE:- 1 : 1	
DATE	01-08-88	DIMENSIONS IN MM	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS: 2102-69			TITLE
ALL THREADS TO CONFORM TO			STRAP
D S CAT NUMBER		DRAWING NUMBER	
		172 02 834	
ISSUE	DATE	NATURE OF AMENDMENTS	

F-16
36

SIZE A3