LATEST COPY

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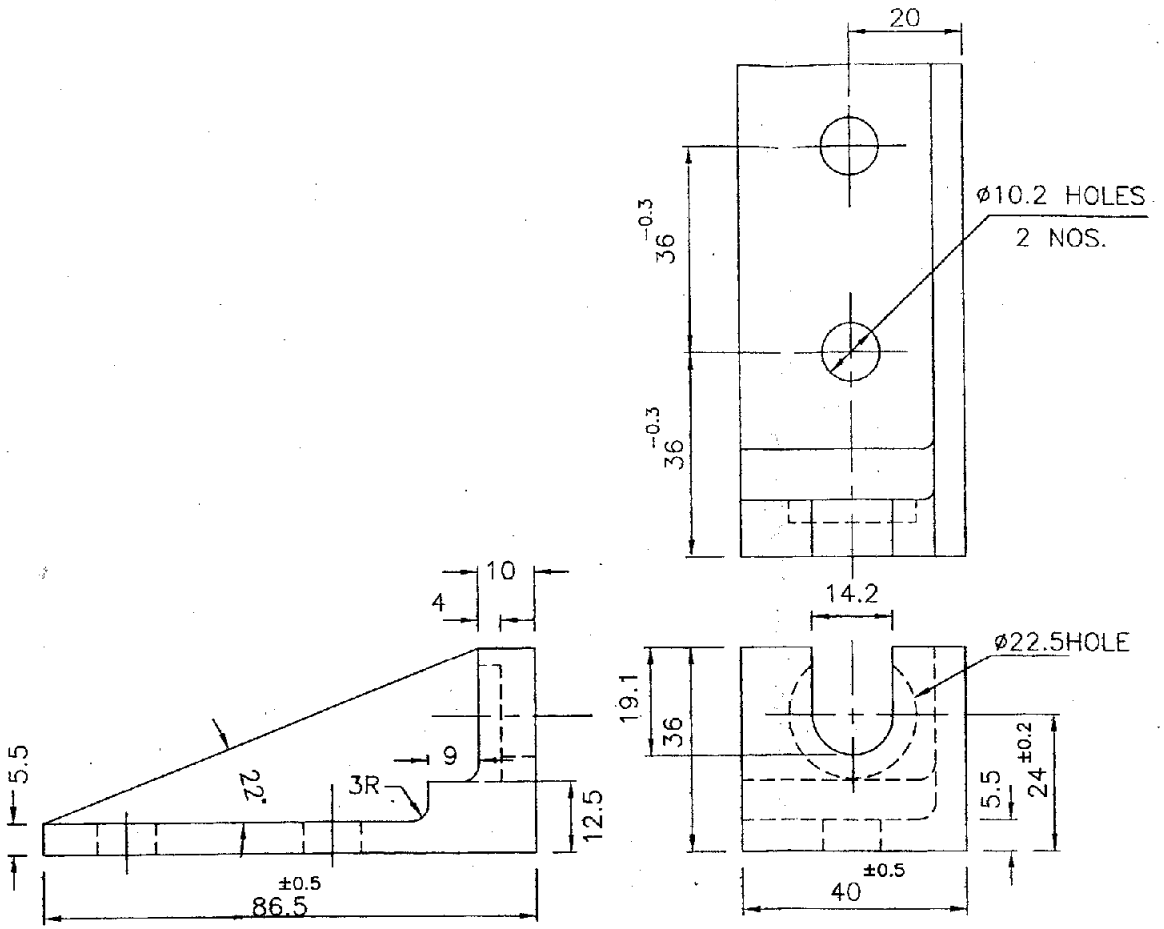


PROCESS : CASTING & MACHINING

	DATE	NAME	MDS
DRAWN		SK SHARMA	
CHECKED		JC DUTTA	PRO.OFFR
TRACED			PD
COMPARED			
SCALE: NTS			O/C
ALL DIMENSIONS IN MM			D&S

TOLERANCE:
UNLESS OTHERWISE SPECIFIED
IS 2102(PART1):1993 COARSE

MATERIAL: STEEL ALLOY
817M40
(EN24),AS PER BS;970

FINISH: AS PER ANNEXURE 'A' GREY

HEAT TREATMENT:
HARDENDED & TEMPERED
32±5 HRc

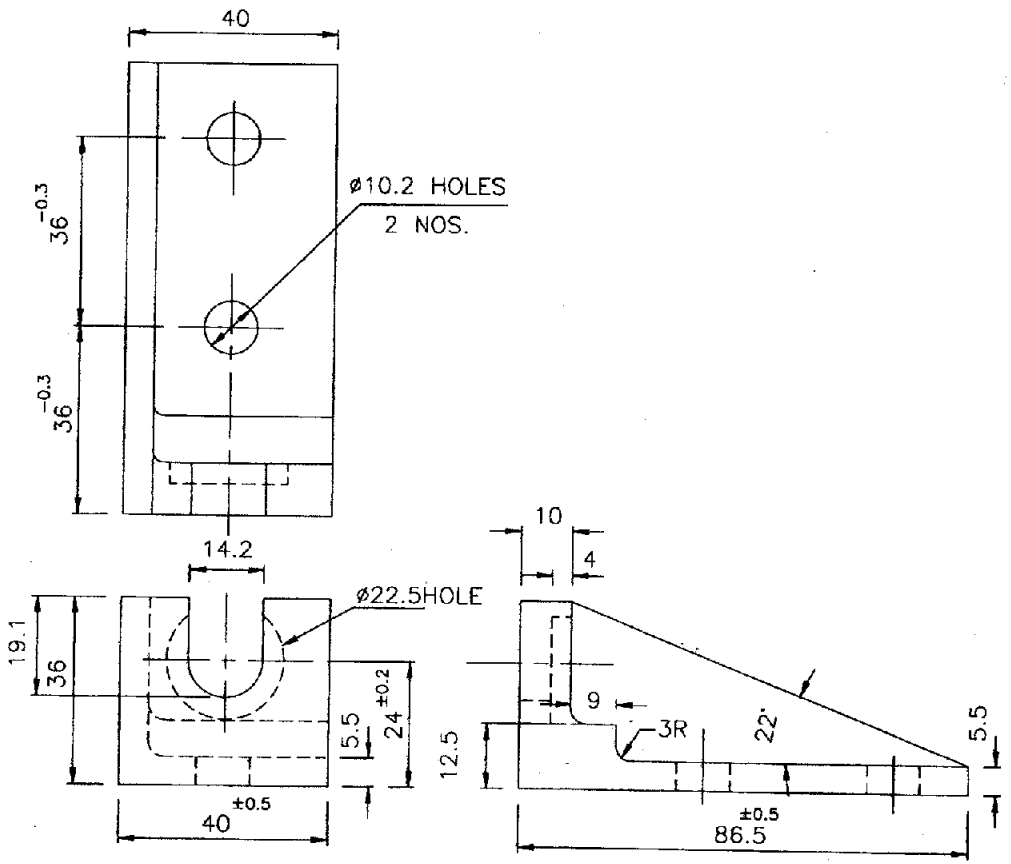
QTY.: 2Nos

BRACKET MODULE LHS
MODULE
HD SYSTEM FOR ANT 32 AIRCRAFT

ADRDE ; AGRA

APPROVED
HEAD (O.A.)

DRG.No.



PROCESS : CASTING & MACHINING

Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	O/C D&S	HEAD D&

	DATE	NAME
DRAWN		SK SHARMA
CHECKED		JC DUTTA
TRACED		
COMPARED		

SCALE: NTS

ALL DIMENSIONS IN MM

TOLERANCE:
UNLESS OTHERWISE SPECIFIED
IS:2102(PART1) 1993 COARSE

HOS

PRO.OFFR. PD

O/C D&S

MATERIAL: STEEL ALLOY
817M40
(EN24),AS PER BS;970

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HARDENDED & TEMPERED
32±5 HRc

QTY.: 2Nos

BRACKET MODULE RHS
MODULE
HD SYSTEM FOR AN-32 AIRCRAFT

ADRDE ; AGRA

APPROVED
HEAD (O.A.)

ORG.No.
ADRDE 1403 01 01 05