

DRG. NO.

MATERIAL VETTED

INCLUSION RADIOGRAPHIC
TEST D.A. NO. 105/91 VETTEDQAE (SA)
KANPUR

sd/-

sd/-

MATL. VETTED

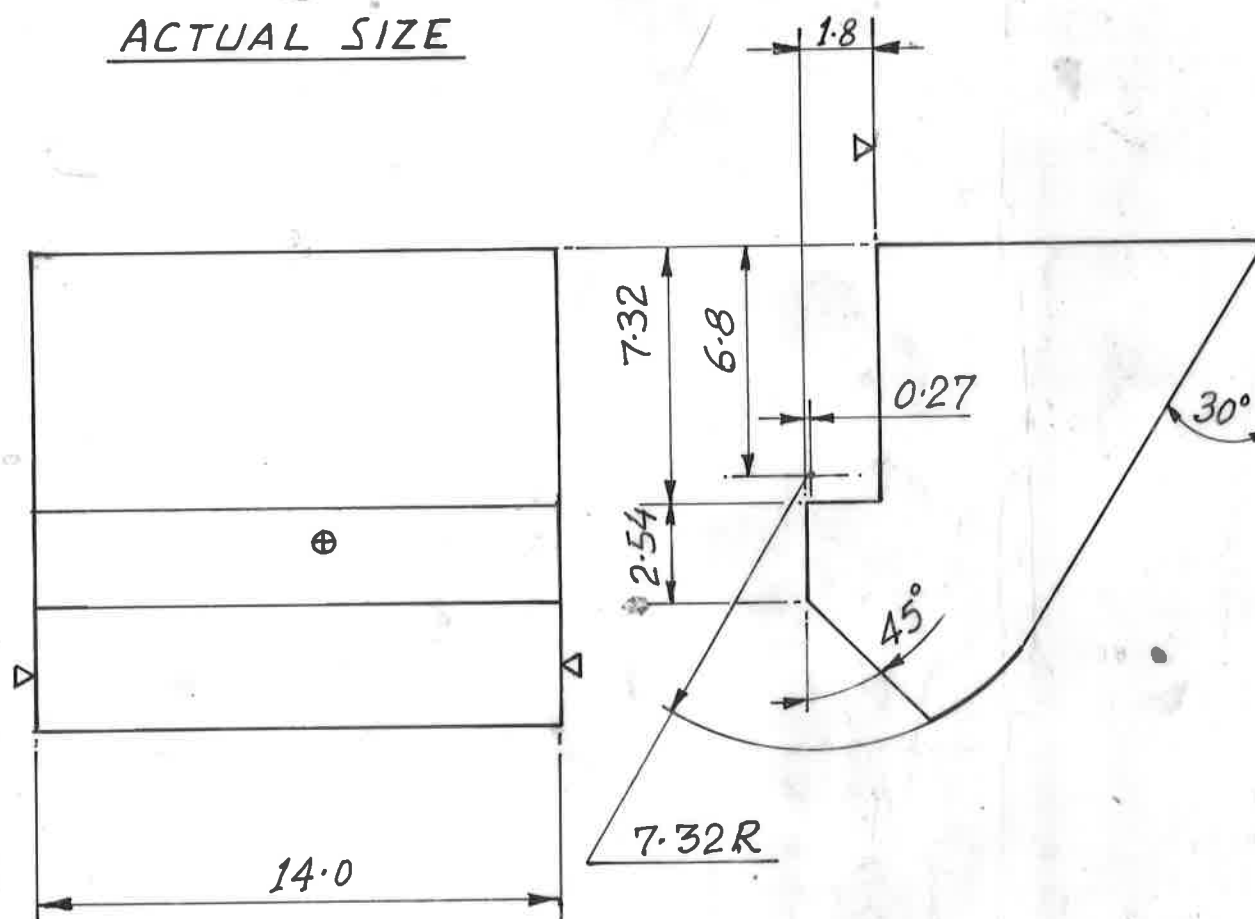
D.A. NO.

105/91

55/03

QAE (SA) KANPUR
10/03

ACTUAL SIZE



NOTE :- 5% OF THE COMPONENT FROM FIRST BATCH FROM EACH SUPPLIER WILL BE SUBJECTED TO RADIOGRAPHIC TEST & THEREAFTER NO RADIOGRAPHIC TEST FOR SUBSEQUENT SUPPLIES FROM THAT SUPPLIER WILL BE DONE.

(AUTHORITY:- CQA (SA) LETTER NO. 4/T C/1 DT. 1.11.91)

MATL:- BS 3146 Pt. I 1974 TYPE CLA. I Gd. A

REF:- LETTER NO MQA-1/02/INVEST DATE 30.5.89

ACCEPTANCE STANDARD

ASTM E 446-84 LEVEL 3 CATEGORIES

ABC (TYPE CA, CB, CC & CD)

CATEGORIES D, E, F & G - NIL

CATEGORY OF COMPONENT 'B'

FOR INVESTMENT CASTING NOTES SEE DRG. NO 3787

DIMENSIONS ARE IN m.m.
IMPORTANT DIMNS ARE MARKED THUS ⊕
INFORMATION MKD. THUS 'T' TO BE MARKED ON
SURFACES MARKED 'G' TO BE GRD.

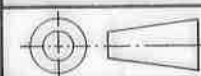
SUB M/C GUN 9mm CARBINE 1A1
BLOCK, TOP

DRG. NO. DS. CAT NO. 1005-000883

SKETCH FOR INVESTMENT CASTING

SCALE

1:1 & 5:1



SMALL ARMS FACTORY,
KANPUR.

DRAWN

TRACED

CHKD

PRATAPATI
sd/-

DATE

APPROVED

N.K. ROY
19.8.90
sd/-
IC/D.O.

J.W.M /D.O.

DRG. NO.

SK 3868 *1

SHEET 1

OF 1