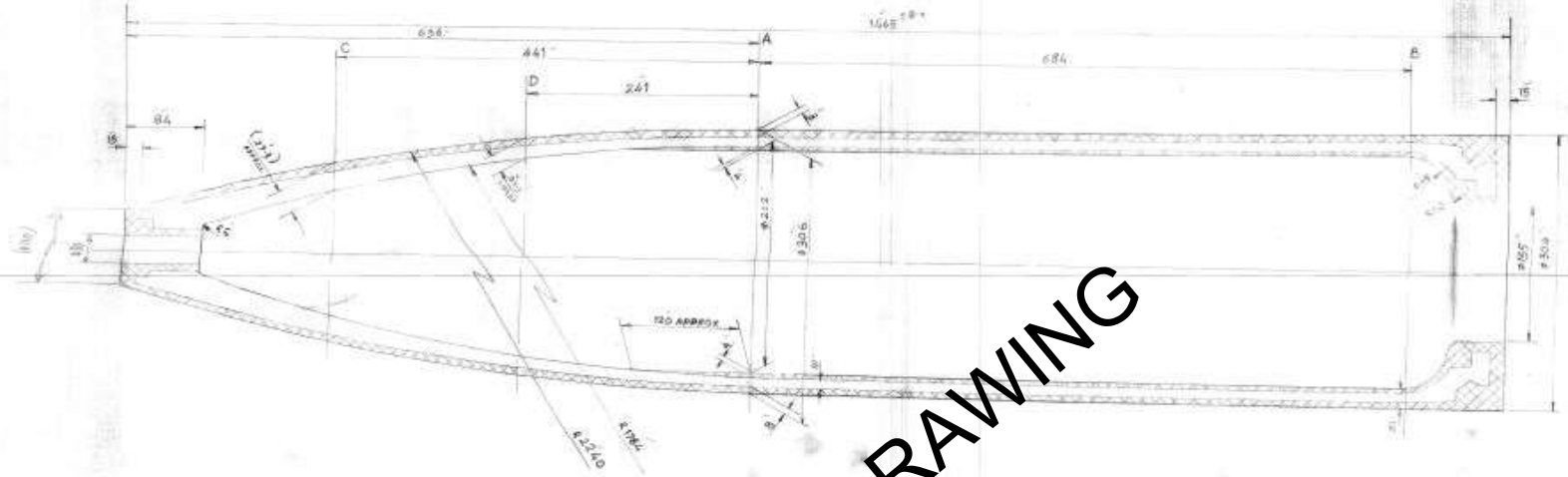


These drawings are only for reference actual drawings may be different and shall be issued at the time for procurement.

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% CHEMICAL COMPOSITION (PERCENTAGE)

C - 0.28 to 0.38
 Si - 0.30 Max
 Mn - 1.3 to 1.5
 P - 0.010 Max
 S - 0.010 Max
 W - 0.35 to 0.55

MECHANICAL PROPERTIES

σ_{UTS} - 100 N/mm²
 σ_{0.2} - 80 N/mm²
 δ₅ - 1.5%
 δ₁₀ - 3.0% (Min)
 E - HARDNESS - 300-340 BHN

INDICATIVE DRAWING

DGM/EP

ITEM NO.	QTY	DESCRIPTION	REMARKS
LIST OF PARTS			
T.D. CELL	1	CASTING	DRG NO. OFM-10057
		150 Wt SHELL BODY MADE IN 3228	
		SCALE	CASTING DRG FOR 250 KG
		DRY	SHELL BODY (INTERMEDIATE MACHINING)
		DRG NO. OFM-10057	
AMENDMENTS			DATE OF SHEET - 1
FWD. FACTORY PROGRAMS & R.			SHEET NO - 3