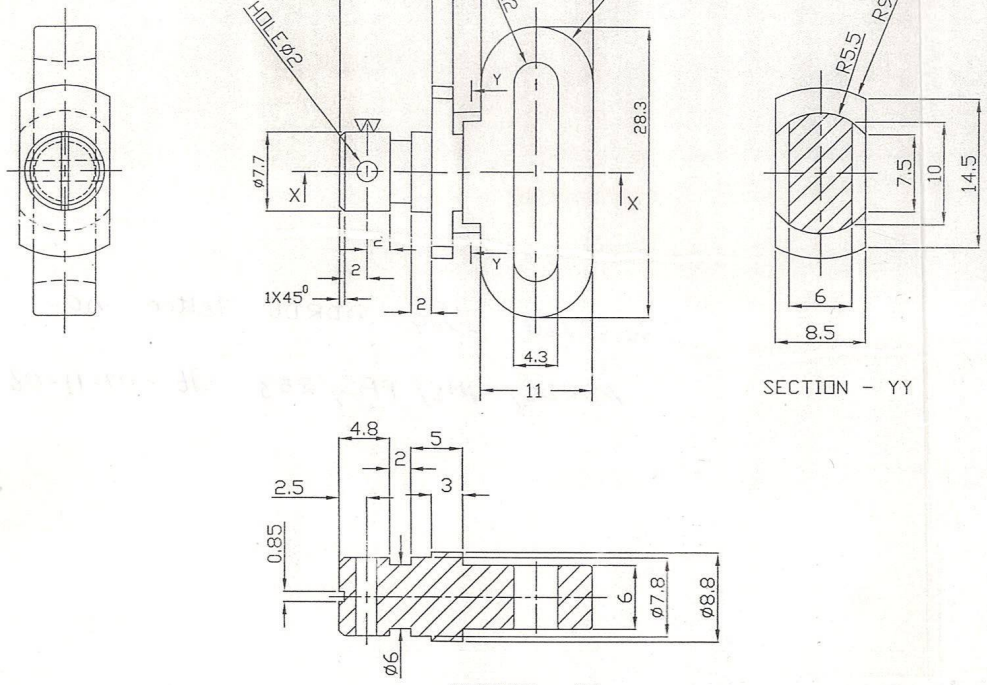
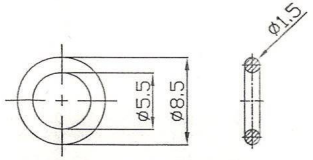


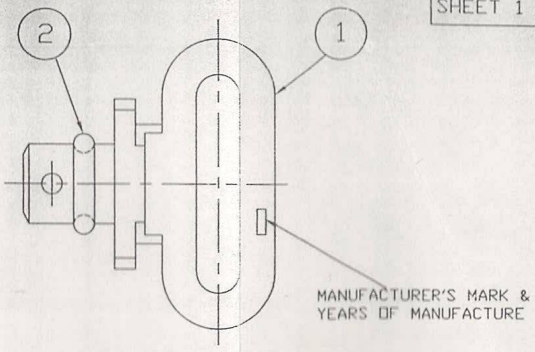
SECTION - YY

SECTION - XX

BUCKLE
1-OFF



WASHER (SEALING REEL)
MATERIAL:- RUBBER (BLACK)
PART No. 2258A-4-2 OF 11 BRD NASIK
1-OFF



ASSEMBLY
1-OFF

1. PACKING CLAUSE:-
EACH BUCKLE SHALL BE WRAPPED IN TISSUE PAPER & 25 Nos. THUS WRAPPED BE PACKED IN A SUITABLE CARTON. 10 SUCH CARTON SHALL BE PACKED IN A C.W.P. (DULY LINED WITH PAPER PACKING WATER PROOF) EACH CARTON SHALL BE MARKED WITH THE INITIALS OF THE MANUFACTURERS BEFORE DESPATCH EACH PACKING CASE SHALL BE LEGIBLY & INDELIBLY MARKED WITH THE FOLLOWING DETAILS :-
   I. NOMENCLATURE,CAT No. OF THE STORE & THE YEAR OF MANUFACTURE.
   II. TOTAL No. OF PACKING CASES & THE No. OF INDIVIDUAL PACKING CASE IN A CONSIGNMENT.
   III. No. OF CARTONS IN EACH PACKING CASE AND THE QUANTITY IN EACH CARTON.
   IV. MASS OF THE PACKING CASE IN Kg.
   V. ADDRESS OF THE CONSIGNEE.
   VI. ADDRESS OF THE CONISIGNOR.
2. TEST PARAMETER:- DIMENSIONS HARDNESS & MATERIAL.
3. MFG. PROCESS:- GENERAL ENGG.

DETAIL No.	NOMENCLATURE	QTY.
2	WASHER (SEALING REEL)	1
1	BUCKLE	1

DETAIL- INDEX

NOTE:- SHARP EDGES TO BE REMOVED

SCALE:- 2 : 1	A D R D E AGRA	DRN..	RAVI
DIMENSIONS IN mm	GROUP- PAS	CHD.	DUTTA
TOL.:- AS PER IS:2102 (Pt1)-1993 FINE			
MATERIAL:- STEEL TO SPEC. No. BS-970-1955 EN-24(817 M40)			
FINISH:- TO BE SMOOTHLY FINISHED Cd PLATED TO A MIN THICKNES OF 0.012mm AS PER SPEC. No. IS:1572-1986-Fe Cd 12 CA			
HEAT TREATMENT:- HARDNESS 223/277 B H N.			

Sudhakar Bergal 30-04-08
PROJ. OFFICER./ GROUP OFFICER

APPROVED
PROJ.DIRECTOR./ GROUP DIRECTOR

ASSEMBLY
BUCKLE FOR CONNECTING LINK
PSU-36 FOR MIG-29 A/C

DRG. No.
ADRDE/PAS/2008/22

SHEET 1 OF 1

Rev.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	I/C CAD	HEAD GROUP