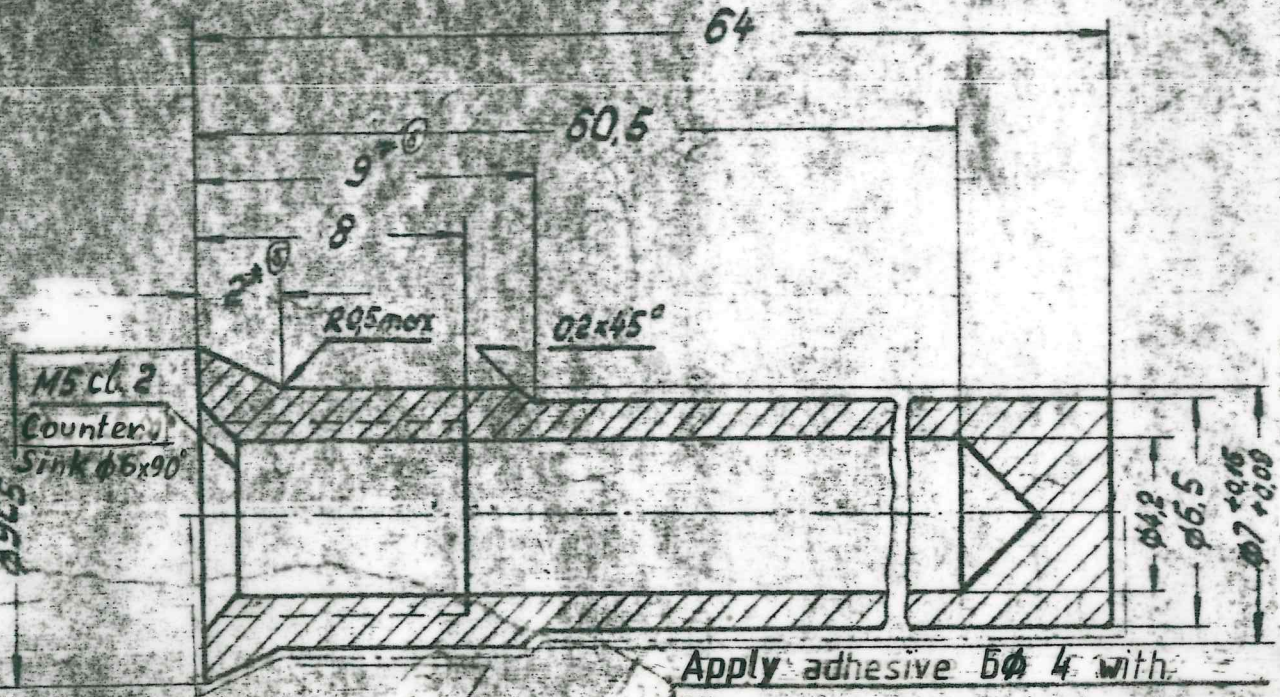


907.326.000

▽ 5 Unless otherwise specified



Apply adhesive Bφ 4 with Nigrosene as per instructions KD4.3901

Eccentricity ne... Straight knurling 0,6 GOST 21474-75...



- 1) Dimensions without tolerances
 Of holes - as per A₇,
 Of shafts - as per B₇,
 others - with deviation of ±1/2 tolerance cl.7.
- 2) * Maintain dimensions 2 and 9 before knurling.

COATING see drawing

D-130-216

907.326.000

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		Y.R.Ganesh	<i>[Signature]</i>	18.5.84
EDITED AND CHECKED BY		D.K.JAIN	<i>[Signature]</i>	19.5.84
FOREMAN OF DC		S.H.RAO	<i>[Signature]</i>	2/5
DIVISIONAL OFFICER		D.A. [Signature]	<i>[Signature]</i>	2/5
	NAME	SIGN	DATE	

SOCKET

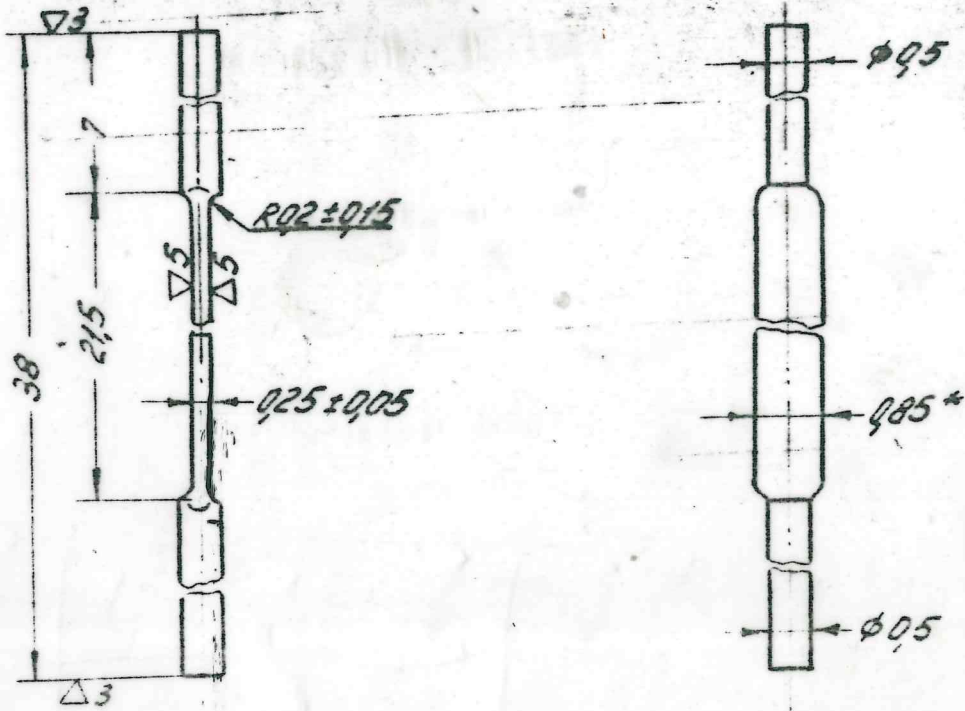
Bar NC59 1TKHPT.
 OCT 2060 73

SHEETS	WEIGHT	SCALE
1A	19.8g	5/1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

9A7.027.001

2

Unless otherwise specified



* Dimensions is given for reference.

Coating :- Chemical passivation.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	Y.R.Ganesh			9.5.89
EDITED AND CHECKED BY	D.K. JAIN			24.5.89
FOREMAN OF DC	S.H.RAO			31/5
DIVISIONAL OFFICER	D.A. BHADRA			21/5
	NAME	SIGN	DATE	

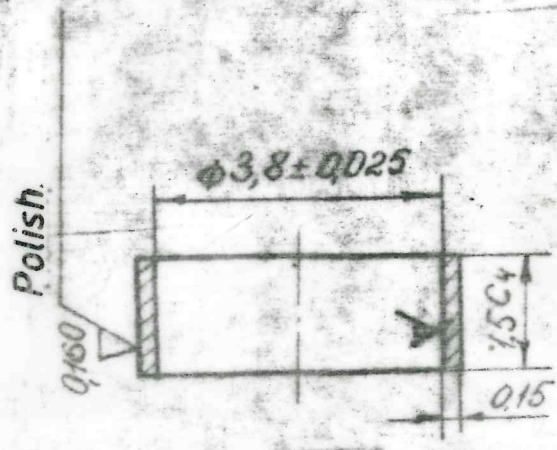
INDEX

D KPHM 0,5 N63
FOCT 1066-75

9A7.027.001		
SHEETS	WEIGHT	SCALE
A	0.06	10:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

9A7722000

Rz20
✓ (✓)



1. Cavities, scores, lines and dents are not allowed on external diameter of ring.
2. Unspecified limit deviations of dimensions are as per 722 AT.

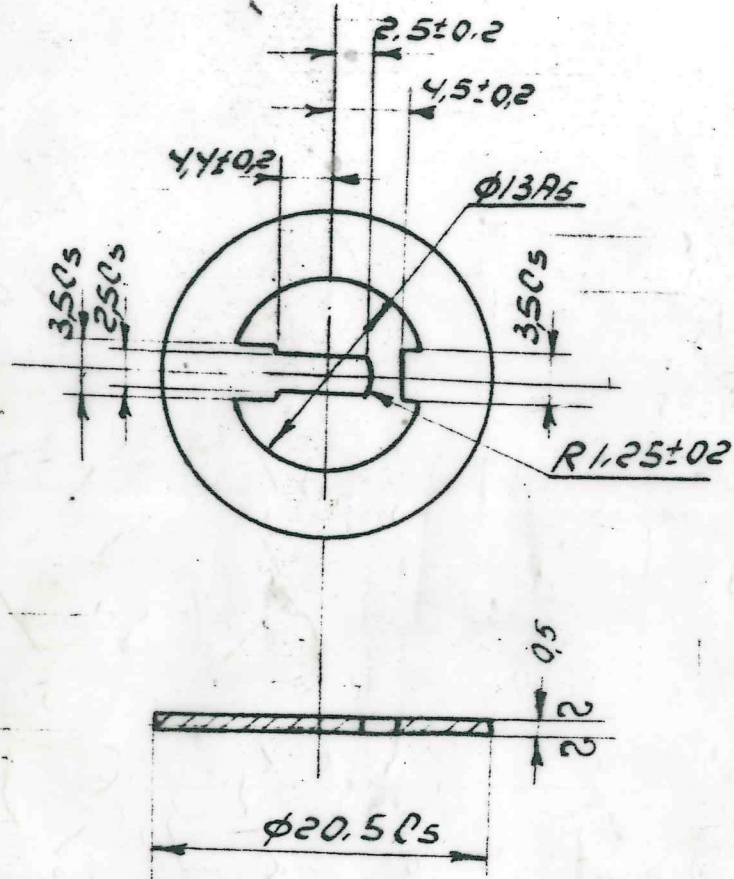
9A7,722000

SNO	SHT	DOC NO	SIGN	DATE
DRAWN		P.R.BABU		17.5.86
EDT & CHKD		D.K. JAIN	<i>[Signature]</i>	18.5.84
F/M, DC.		S.H. RAO	<i>[Signature]</i>	31/5
DIV. OFFR		D.A. BABU	<i>[Signature]</i>	31/5
		NAME	SIGN	DATE

RING

Tube ПnV-10
TY 48-1-187-73.

SHEET	WEIGHT	SCALE.
02	0.06	10:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		



1. Perform rounding radius with R0.6.

D-130-217

Coating: O.BU (98,8) 9.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	P.R.BABU			16.5.84
EDITED AND CHECKED BY	D.K.JAIN			18.5.84
FOREMAN OF DC	S.H.RAO			3/15
DIVISIONAL OFFICER	D.A. RAU			21/5
	NAME	SIGN	DATE	

CONTACT

Band ДПРП0.5
0Φ6.5-0.15 ГОСТ 1761-79

907 732 003

SHEETS	WEIGHT	SCALE
1	1.3g	2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

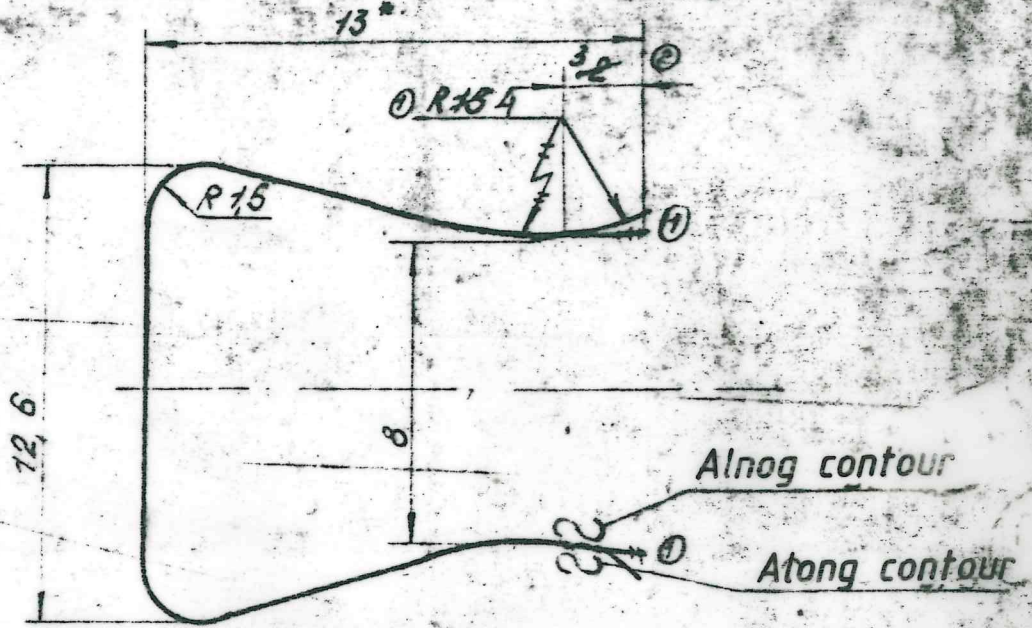
600 732 009

Unless otherwise specified.

Исполнитель

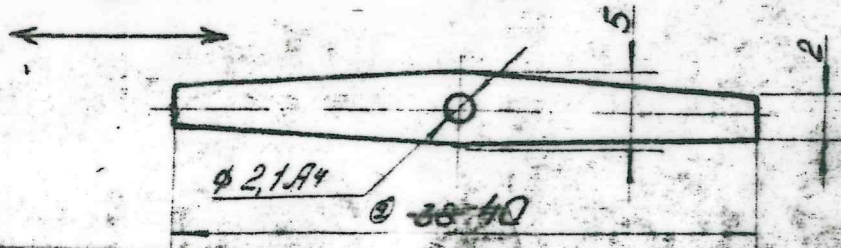
127-00

Услов. №



DEVELOPMENT

Direction of rolling M2":1



1. Tolerance on free dimensions are as per 722 AT
2. *Dimensions are for reference.

130-218

917.732 009

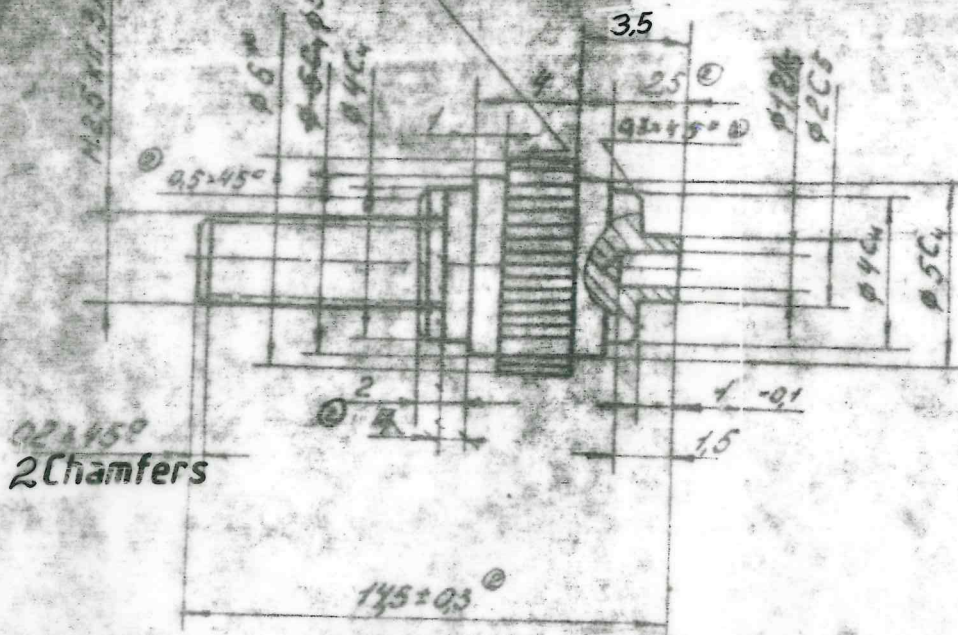
SN	SHT	DOC NO	SIGN	DATE
DRAWN		P.R.BABU		16.6.84
EDT,CHKD		D.K. JAIN	<i>[Signature]</i>	18.5.84
F/M,DC				
DIV.OFFR		V.HIYER.		
		NAME	SIGN	DATE

SHEET WEIGHT SCALE.		
A	03g	54
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		
Band ДПРHT 0.3		
БП ОФ 6.5-0.15 ГОСТ 1761-79.		

907 734 002

▽5 Unless otherwise specified.

Straight knurling 0.5.



1. *Dimensions are given for reference.
2. Tolerance on free dimensions are as per standard 722 AT.
3. Traces due to knurling are allowed on surfaces of $\phi 5$.
4. Threads before coating is as per 214 AT.
5. Part may be manufactured from steel A12 GOST 1414-75.

Coating: Cadmium, 9 microns, chromatised.

907 734 002

SNO	SHT	DOC NO	SIGN	DATE
		P.R.BABU		18.5.84.
		D.K. JAIN	<i>[Signature]</i>	19.5.84
		S.H. RAO	<i>[Signature]</i>	31/5
		D.R. BABU	<i>[Signature]</i>	31/5
		NAME	SIGN	DATE

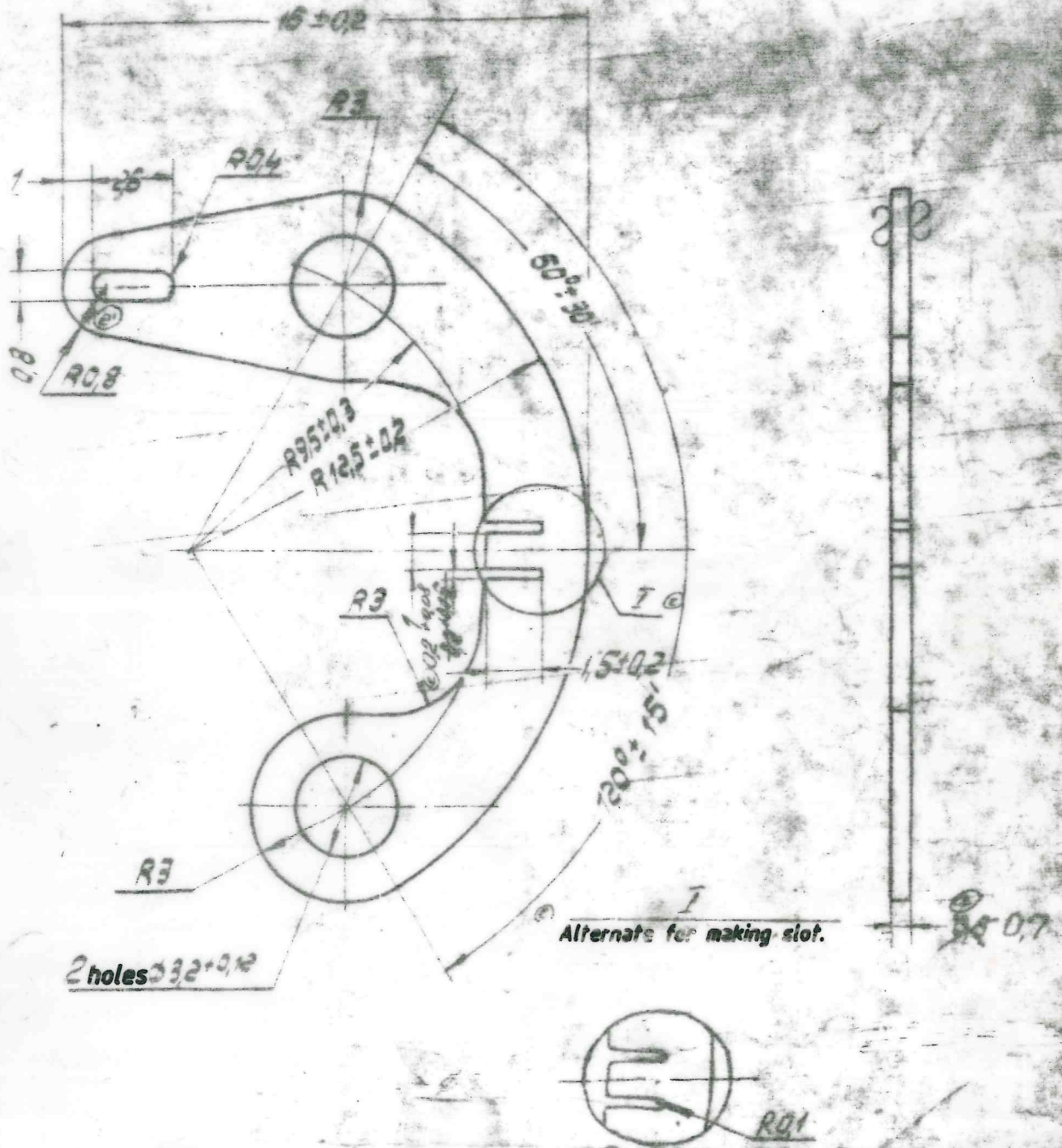
STUD

Steel 10 GOCT 1050-74.

SHEET	WEIGHT	SCALE
A	1.1g	5:1
TOTAL SHEETS		
ORDANANCE FACTORY PROJECT HYDERABAD		

000-9EL 106

▽4 Unless otherwise specified.



Dimensions shown without tolerances are as per A7- B7.

Material: Band ДПРМ 0.7 A 6.3
GOST 2208-75.

Coating O-Bu (98,8) 9

S/NO	SHEET	DOCNO	SIGN	DATE
				18.5.84
DRAWN BY		P.R.BABU		
EDITED AND CHECKED BY		D.K. JAIN		19.5.84
FOREMAN OF DC		S.H.RAO		31/5

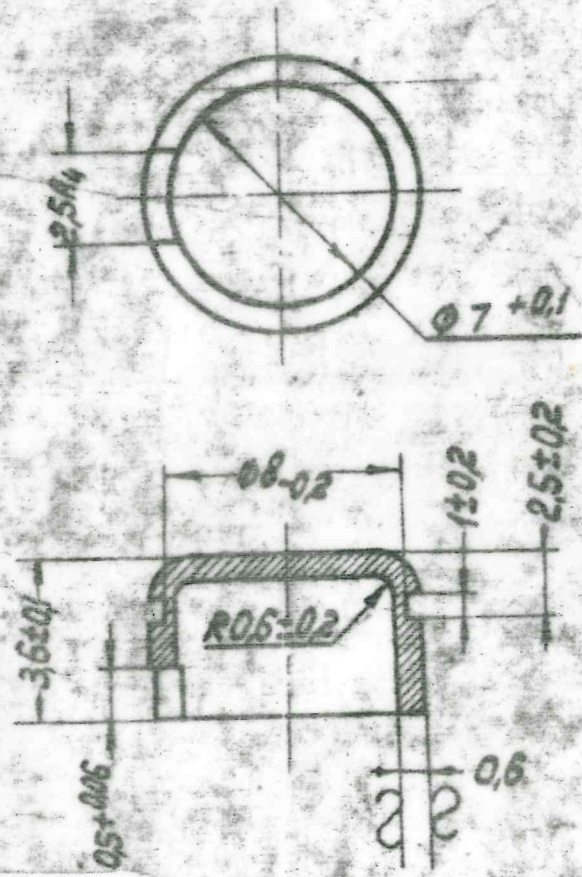
BRUSH HOLDER

927.736.000

SHEETS	WEIGHT	SCALE
A	0.61g	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

100 24L LDB

▽5 Unless otherwise specified.



Coating: Chemical passivation.

SLNO	SHEET	DOCNO	SIGN	DATE
		P.R.BABU		17.5.84
DRAWN BY		D.K. JAIN		18.5.84
EDITED AND CHECKED BY		S.H.RAO		31/5
FOREMAN OF DC		D.K. JAIN		31/5
DIVISIONAL OFFICER				
NAME	SIGN	DATE		

CAP

Band ДПРМ.0.6 №63
ГОСТ 2208-75.

907.742.001

SHEETS	WEIGHT	SCALE
A	0.6g	5:1
TOTAL SHEETS 1		
ORDNANCE FACTORY PROJECT HYDERABAD		