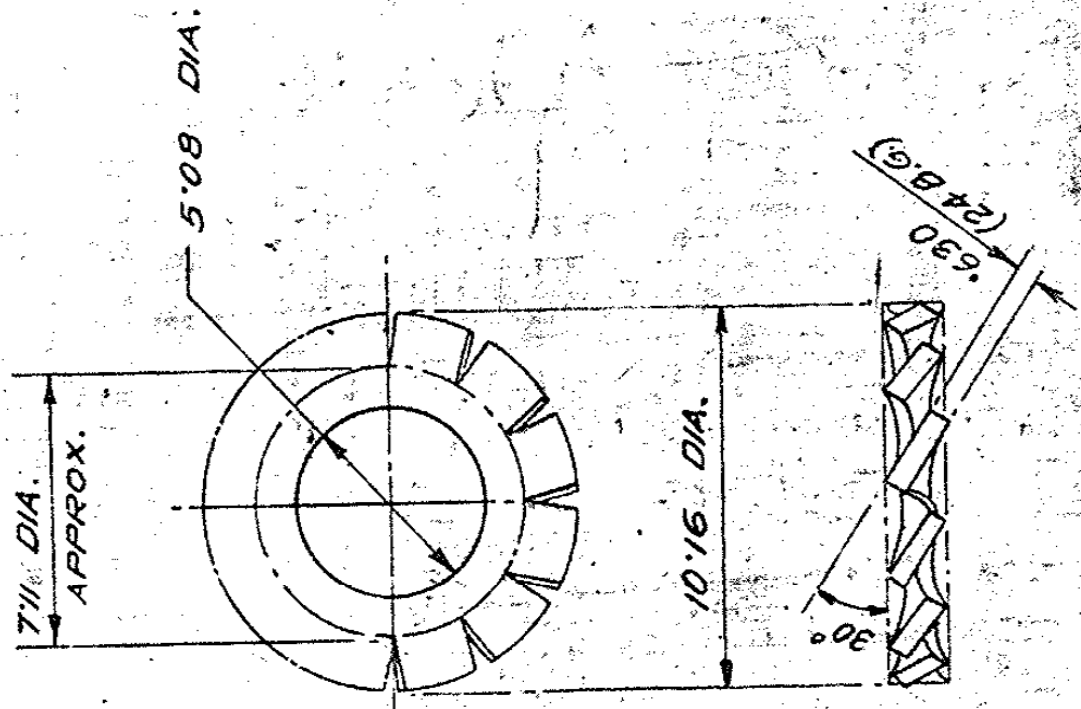


FOR EXPLANATION SEE D.D. NOTE SHEET NO. 3.
THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETRES.

DS. CAT. NO.
1005-001718



12-TEETH

NOTE:-
WHERE TOLERANCES ARE NOT SHOWN
DIMENSIONS IN WHOLE NUMBER OR WITH
ONE DECIMAL PLACE $\pm 1.27 \text{ mm}$
DIMENSIONS WITH TWO DECIMAL PLACES $\pm 13 \text{ } \mu\text{m}$

TREAT :- HARDENED & TEMPERED TO HV 450 TO 550 (59-65 HRD).

FINISH :- PHOSPHATE TO SPECN. JSS. 0465101-1988 CLASS II OIL FINISH.

619

ICR 1517 METRIC

ASSEMBLY DRG. 1005-001501-005-001501		INSTRUMENTS		DRAWN		CHECKED		TRACED		TRACING	
15.10.93		22302-SA		1005-007723 WAS C8A(SA)-91		1005-001501-005-001501		1005-001501-005-001501		1005-001501-005-001501	
26-12-91		21519-SA		MATERIAL & FINISH AMENDED AND C8A(SA)91 ADDED IN ASSY. COLUMN.		APPROVED		APPROVED		APPROVED	
15.2.77		15037-SA		DRG. SEALED		DATE: 4-7-67		DESIGNER'S REF		CISA/18	
DATE		AUTHY		ZONE		NATURE		AMENDMENTS		DS. CAT. NO.	
15.2.77		15037-SA		DT. 15.2.77		D.C.(I) 15037-SA		D.C.(I) 15037-SA		1005-001718	
MATERIAL :- STEEL BS 1449 PT.1983 CS70TO CS80.		PROTECTIVE FINISH :- AS STATED.		ESTIMATED WEIGHT :-		SCALE :- 4/1		WASHER LOCK (TOOTH TYPE)		CISA. ICHAFU	