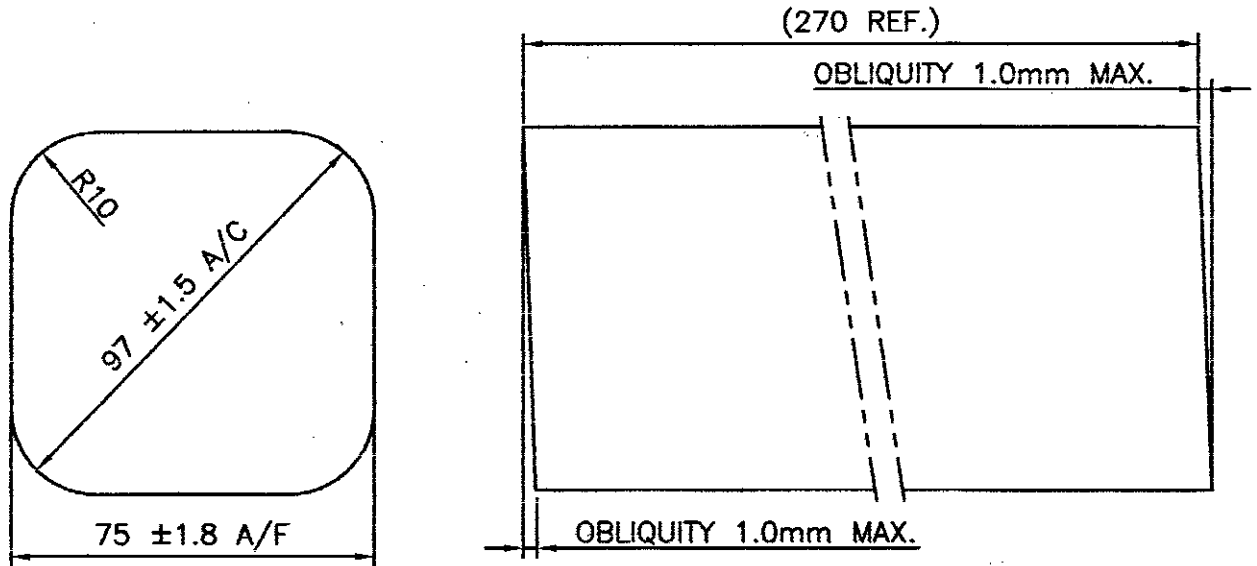


DRG. NO : F-619

A M E N D M E N T S			
REV.	DATE	DESCRIPTION	SIGN.



MASS OF BILLET= 11.400 +0.500 kg

NOTE :

- 1) PARTING OF BILLETS ARE TO BE GOVERNED BY THE WEIGHT AND NOT BY LENGTH.
- 2) 25-30mm WITH "WHITE" COLOUR BAND IS TO BE PAINTED THROUGHOUT THE LENGTH OF EACH PARTED BILLET ON ONE SIDE.
CAST NO. ALSO TO BE PAINTED WITH SAME COLOUR ON EACH PARTED BILLET.
- 3) ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT & DEBURRED. PLUSMA CUT IS NOT ALLOWED.
- 4) OTHER PARAMETERS ARE TO BE GOVERNED BY THE OFAJ DRG. NO. F-531 (LATEST ISSUE).

DIMENSIONS ARE IN mm			MATERIAL :		ORDNANCE FACTORY AMBAJHARI
THIRD ANGLE PROJECTION			BS:970, EN9 in 'T' Condt.		
SCALE : 1 : 2			NOMENCLATURE :		DRG. NO :
2015	NAME	DATE	PARTED BILLET		F-619
DRAWN	Kush	08.10.15			
CHECKED	<i>[Signature]</i>	8/10/15			
JWM/CDD	<i>[Signature]</i>	08-10-15			
JWM/SF	<i>[Signature]</i>	08-10-15			
APPVD.	HOS/SF	<i>[Signature]</i>	8-10-15	MACHINE : CZLINE PRESS	OPERATION NO :
	AWM/SF	<i>[Signature]</i>	8/10/15	STORE : 76.2mm NAVAL AMMN	COMPT. : F-519 PRACTICE