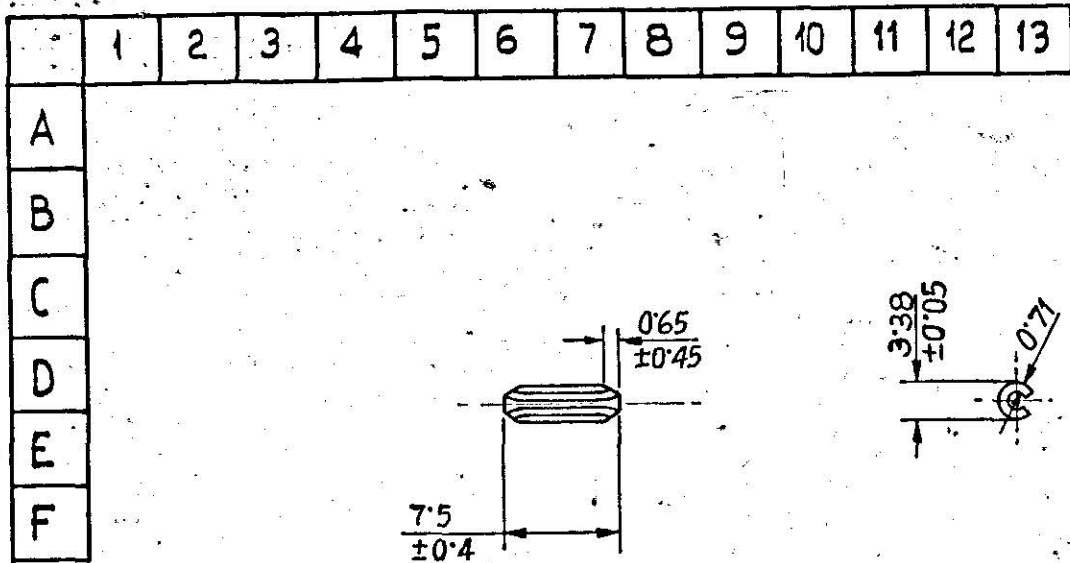




ORDER DESIGNATION : ROLLPIN 53-R5050-125-0295
ACCEPTANCE DIAMETER $\frac{133}{\pm 0.02}$ OR $\frac{3.38}{\pm 0.05}$

MATERIAL:- IS: 2507-1975 DESIGNATION 75C6

HEAT TREATMENT :-
HEAT TREATED TO SPRING TEMPER

PROTECTIVE FINISH :-
JSS 10465:01-1988, CLASS II OIL FINISH

DC No. 27013-SA, DT. 14-01-2017: MATERIAL AMENDED

25370-SA	22.05.2002	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH	Pass DAC
22344-SA	4.12.93	DS.CAT.NO.ADDED ON ASSY. COLUMN.	Guaranteed JSS
21783-SA	17.6.92	CISA - 855 ADDED IN ASSY. COLUMN	MAJ. JSS
21761-SA	28.5.92	MATL. SPECN. IS AMENDED.	MAJ. JSS
21683-SA	1-4-92	D S CAT NO. ADDED & PROTECTIVE FINISH AMENDED.	JSS
21283-SA	21.6.91	D S CAT No. ADDED	JSS
18149-SA	6.11.84	HEAT TREATMENT & PROT. FINISH ADDED	JSS
15404-SA	2.12.77	DRAWING SEALED. CLOTH NEGATIVE PREPARED. MATERIAL ADDED.	JSS
AUTHY.	DATE	ZONE	BRIEF RECORD. SIG.

5315-004847

DGN.	DATE	NAME	ASSY. 1005-006600, 1005-006601, 10054-0067105, 1005-006806	CI(SA) - ICHAPUR.
DRN.			MATERIAL:- AS STATED	
CHD.			DIMENSIONS ARE IN MILLIMETRES.	
TRD.		B.L.NATH.		APPROVED.
COMP.				(CL.NEG.PREPARED)
		1/c; D.O.		DATE FOR CI(SA)
	SCALE :-	2:1		DRG.No. A4-78
	SEALED.	DC NO. 4-3A		PART No. 3/01/0175/X00
		25370-SA		
		DT. 22-05-2002.		

STOP PIN,
BARREL LOCKING NUT

D S CAT No. 5315-004847