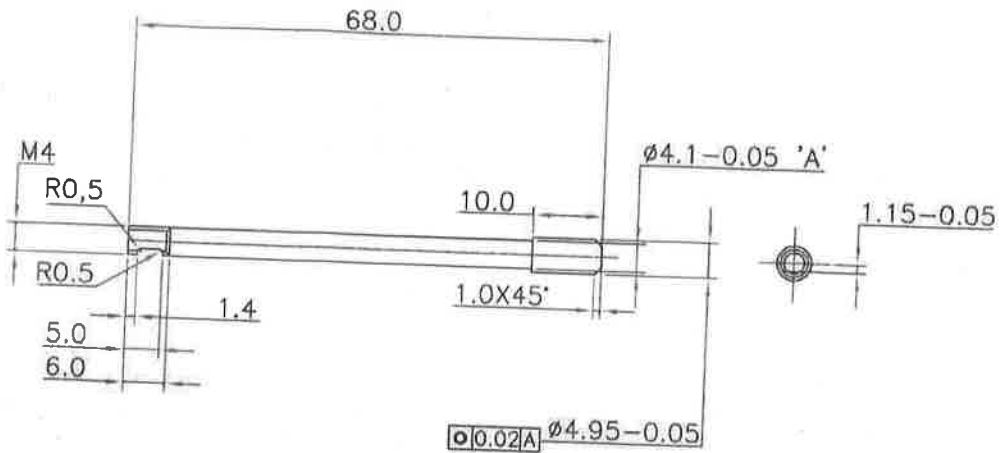


ISS C V W S SS IC
 0 0 0 0 2 0 0 0 2 0 4 0 2 0

GEN TOL FINE/MEDIUM/COARSE
 CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STD
 DIMN IN mm UNLESS OTHERWISE STATED



NOTES:-1) REMOVE ALL SHARP EDGES AND BURRS.
 2) HARDNESS :350-400 H.V.

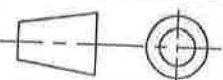
3	29/08/17	M-38	MATERIAL & HARDNESS CHANGED	---
2	12/12/16	M-36	DIMN. 68.0 WAS 65.0 DRG REVISED & VIEWS AMENDED	B-2
1	05/01/16	M-31	DIMN. 1.0X45° ADDED	C-2,3
S No	DATE	AUTHORITY	BRIEF RECORD	ZONE
DRN	PRANAV	CHD	MATERIAL:	CD GO

STEEL TO IS: 5517-1993, Gd 40Ni6Cr4Mo3(En-24)

PROTECTIVE FINISH: PHOSPHATED TO SPECN.
 IS:3618-1966, CLASS 'B'

SCALE 1:1 EST MASS TITLE

DESIGN AUTHORITY
 ARDE
 PUNE-21



ROD FRONT SPRING RECOIL

DRG.No. 0 2 0 4 0 3 0 2 0 0 0 6 0 0 3 0 0 0 0 0
 IC SS S AA A C SST

PART No

DS CAT No

AHSP