

PART NO.

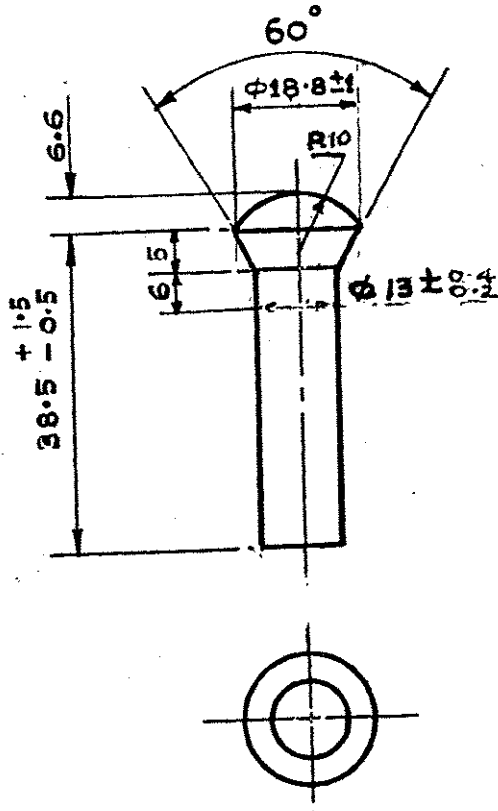
M 46-21-21

DRG CONVERSIONS CONFORM TO IS : 696

DIMENSIONS ARE IN MM

TOLERANCES FOR UNTOLERANCED LINEAR DIMNS

ABOVE	-	6	30	120	315	1000	2000	4000
UPTO	6	30	120	315	1000	2000	4000	-
TOLS	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3



~ ALL AROUND

$\phi 13 \pm 0.4$
 ± 0.2

NOTE :-

MINIMUM PERMISSIBLE DIAMETER OF END POINT IS 12.2
MAXIMUM PERMISSIBLE ECCENTRICITY OF HEAD IS 0.5

				CQA (W) JABALPUR			
27/3 93		37019/ CQA/W/2A-1		REF OF MATL SPEC AMENDED.		DRN D KOL CHD HNS	
14-12-87				NEW NEG PREPARED		TCD <i>[Signature]</i> CHD <i>[Signature]</i>	
DATE	AUTHORITY	ZONE	NATURE	SIG AHSP	SIG DO	for C/D'MAN AHSP <i>[Signature]</i> FC 733 (W)	
AMENDMENTS							
DRG SEALED :-							
SCALE :- 1:1				ESTD MASS		DATE 11-5-87	
MATL :- STEEL TO SPEC IS: 1148-1982							
ASSY DRG						DESIGN No. CI/WPN/952	
RIVET							
						PART No. M 46-21-21	
D S CAT No.							

