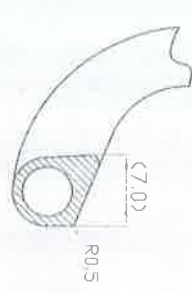
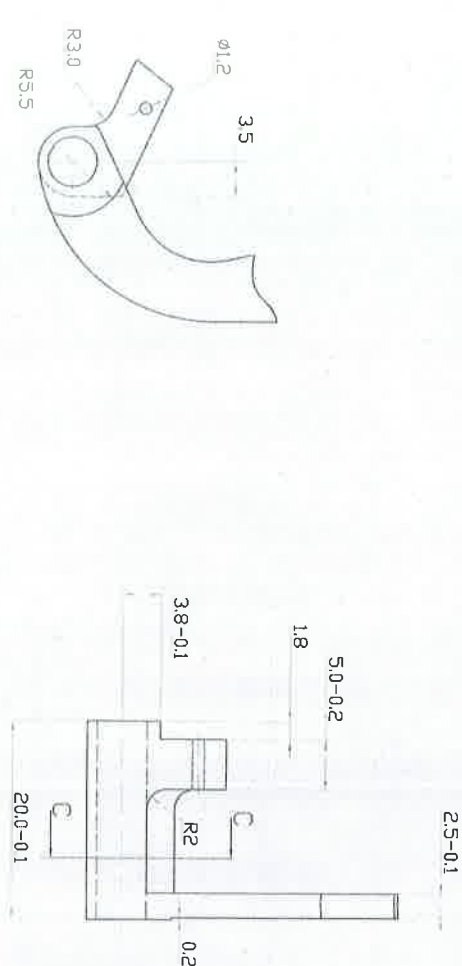


ISS	3	V	SS	CI	ON	GRD
0	0	0	0	0	0	0
8	0	0	8	1	2	0
2	0	2	0	2	0	0

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS:2102

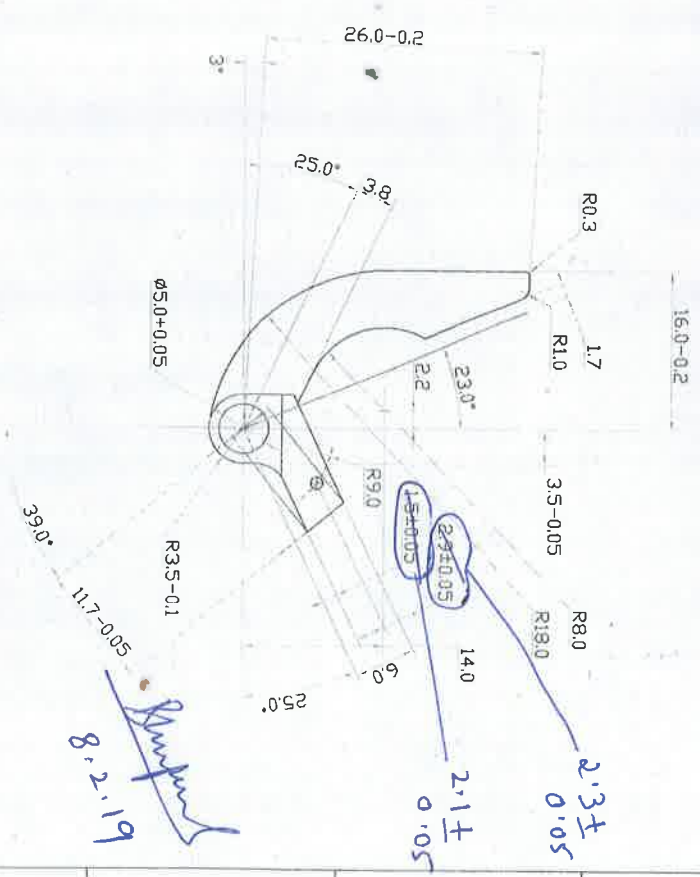
DRG. CONVENTIONS CONFORM TO INDIAN STD.
DIM. IN mm UNLESS OTHERWISE STATED



SECTION C-C

NOTES:

- 1) REMOVE ALL SHARP EDGES AND BURRS
- 2) HEAT TREATMENT : CASE HARDENED TO A DEPTH OF 0.13-0.26 HARDENED & TEMPERED TO 500-550 H.V.
- 3) TOLERANCE FOR ANGLES $\pm 30'$ UNLESS OTHERWISE STATED
- 4) ALT.MATERIAL : MM 9310 (AISI 9310 EQUIVALENT) HARDNESS-500-600 HV CASE DEPTH-0.1 TO 0.3mm



3	07/09/16	M-35	DIM. 11.7-0.05 WAS 12.0-0.05	C.O-7	
2	18/11/15	M-29	ALT MATERIAL MODIFIED	F-1.2	
1	14/7/15	M-27	ALT MATERIAL ADDED	F-1.2	
Drn. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	SIGN
DRN. PRANAV	CHD				
APPD.	DATE 07/09/2016	For Director	MATERIAL:		
DATE	DATE		STEEL TO IS: 4432 1988, Gr 13N13Cr3 (En-36B)		
SCALE	2:1	EST. MASS	PROTECTIVE FINISH: PHOSPHATED TO SPECN.		
DESIGN AUTHORITY			IS:3618-1966, CLASS 'B'		
ARDE					
PUNE 411021					
DRG. No.	0	2	0	4	0
IC	0	2	0	3	0
SS	0	2	0	2	0
S	0	2	0	2	0
AA	0	2	1	8	0
A	0	0	0	8	0
C	0	0	0	8	0
AHSP	0	0	0	8	0
SST	0	0	0	8	0
PART No.	DS	CAT. No.			

SEAR SAFETY