

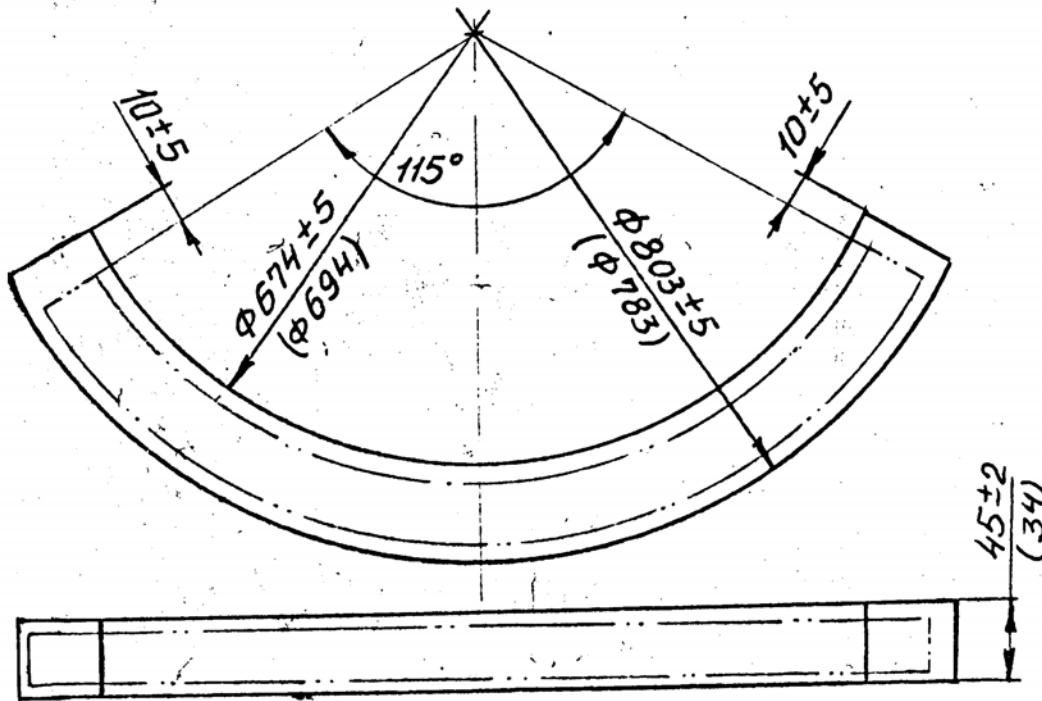
Orig. Inv. No.	Sign and Date	Sign and Date	Sign and Date	Sign and Date

AK – 630 101-26

**Rim sector**

Operation number

0099



1. Material: Steel 20Kh13 GOST 5632 – 72.
2. Heat treatment – anneal.
3. Thinning up to 4 mm in zone of bend is permissible.
4. Surface defects with depth up to 75% single side Actual allowance with machining.
5. Dimensions in brackets – for machining.
6. Reamed length 760 mm.
7. Forge weight 18.1 kg.

										Developed by				Sheet
										Checked by				
										Bureau chief				
										Standardized				Sheets
Qty.	Doc. No	Sign	Date	Amend.	Qty.	Doc. No	Sign	Date		Head of Q.C.D				1