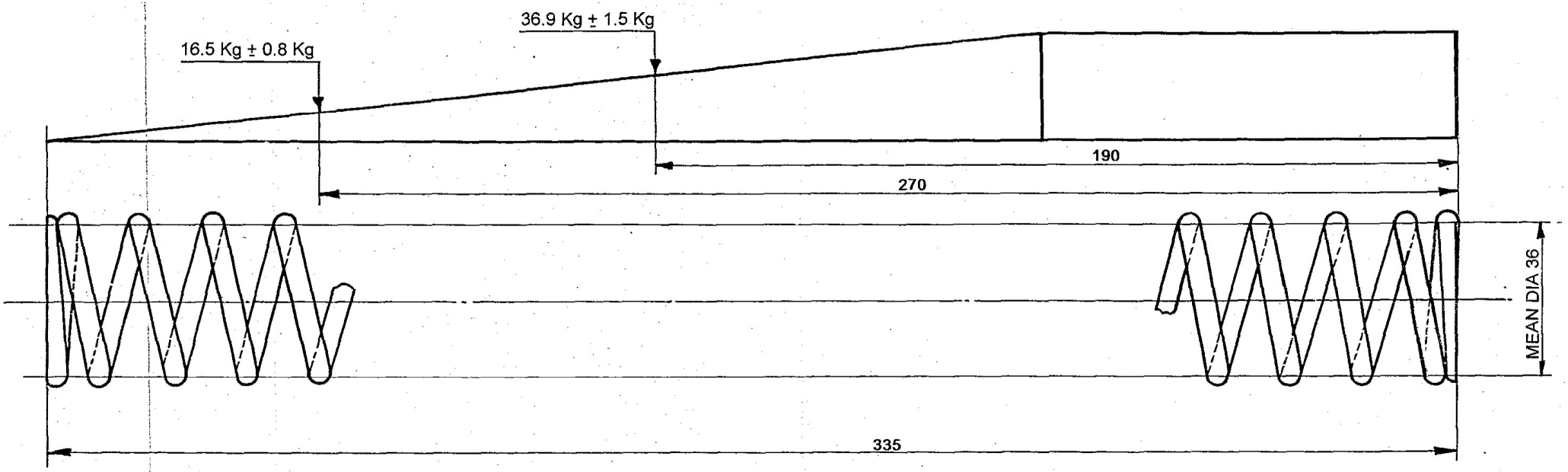
DS CAT No.

5360-040396

DRG CONVENTIONS CONFORM TO IS : 696
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED

TOLERANCES FOR UNTOLERANCED LINEAR DIMENSIONS

ABOVE	-	6	30	120	315	1000	2000	4000
UP TO	6	30	120	315	1000	2000	4000	-
TOLS	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3



NOTE :- COMPRESSION TEST AS PER BS : 1726 Pt 1 100% FOR FIRST 20 SPRINGS & 10% FOR REMAINING PRODUCTION OR AS ORDERED BY AHSP.
SPRINGS TO CONFORM TO BS : 1726 Pt 1 CATEGORY III CLASS 'B'

WIRE DIA..... 4 mm
No OF EFFECTIVE COILS..... 22
WOUND ..... RH

ONE COIL AT EACH END TO BE CLOSED IN & GROUND SQUARE WITH THE AXIS LEAVING 3/4 COIL NON EFFECTIVE AT EACH END.

DATE	AUTHORITY	ZONE	AMENDMENTS	SIG AHSP	SIG. DO
24-5-08	19127-W		MATL, DS CAT No. & NOMEN. AMENDED.		
17-3-07			SCANNED & PRINTED WITHOUT CHANGE		

PREV DC Nos:- 17827-W. 18121-W, 18825-W & 18844-W Dt. 03-01-04

DRG SEALED:- 18844-W Dt. 03-01-04

DO CQA(W)

DRAWN:- M K | CHD:- | ASSY DRG:- IFL 127 MA

SCANNED:- RC | CHD:- | DATE:-

C/D'MAN | DO | AHSP | FOR CQA(W) | SCALE:- 1 : 1 | ESTD mass:-

MATERIAL:- IS : 4454 Pt-I, 2001, Gde "SH OR DH"

PROTECTIVE FINISH:-
TO BE PHOSPHATED TO SPEC JSS : 0465-01 : 1988. CLASS II. FINISH - (J)

SPRING, HELICAL, COMPRESSION

स्प्रिंग, हेलिकल, कम्प्रेशन्

CQA(W), JABALPUR

DESIGN No. ILG -176

PART No. IFL 8101

DS CAT No. 5360-040396