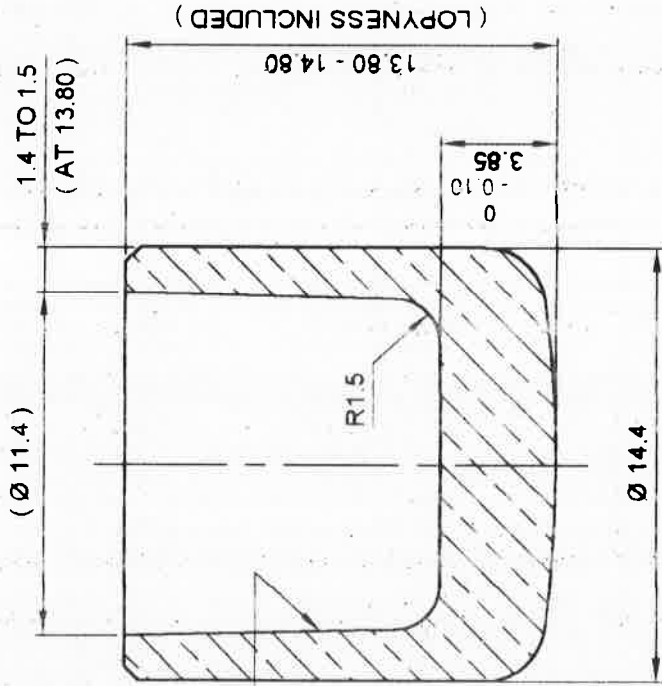




0.045 TAPER PER mm ON DIA.

THICKNESS OF INITIAL MATERIAL IS $3.85^{+0.1}_{-0.0}$ mm.

VARIATION OF WALL THICKNESS LESS THAN 0.10 mm.

HARDNESS :- HV5 = 60 +/- 10

GRAIN SIZE dm :- 0.065 mm. (MAX.)

MATERIAL :- BRASS M 70 (70 / 30) / JSS 9535 - 2

WEIGHT :- 10.00 gm. (APPROX.)

LOPYNESS :- 0.7 mm. (MAX.)

REF:- AFK, KHADKI DRG. No. AFK/CUP - 35

JWM/DC (R & D) FOR GENERAL MANAGER

NOTES

1. UNSPECIFIED TOL AS PER IS : 2102 (MEDIUM CLASS)

ORDNANCE FACTORY,
VARANGAON

CUP
FOR CASE,
(2 DRAW PROCESS)
CARTG. S.A A7 BALL

NO. DT. ALT. SIG.

SHEETS :- 1
SHEET NO :- 1

DRG.NO.:-
VA7/PROV/0007