



* CASTING MUST BE FREE FROM ANY DEFECT

- NOTE:-
1. WHERE TOLERANCE ARE NOT SHOWN TOLERANCE TO BE TAKEN AS PER IS-1166, 1984 CLASS-I BY ± 0.00
 2. MACHINING SURFACES ARE SHOWN BY ∇ (100)
 3. CASTING TO BE SUPPLIED IN HARDENED AND TEMPERED STEEL CONDITION TO HARDNESS BRINELL 201 TO 255
 4. 100% MAGNETIC TEST AND 3% RADIOGRAPHIC TEST TO BE CARRIED OUT FOR BULK SUPPLY
 5. CASTING TO BE FREE FROM ANY DEFECTS

MATERIAL :- BS 3146; PART 1: 1974
TYPE-C1A12 GRADES A OR B

ALL DIMENSIONS ARE IN MM

ITEM NO	MATERIAL	DESCRIPTION
1	CAST-IRON BRG. NO. P-8-1	INVESTMENT CASTING
2	CA-C-2232-D	CAST-IRON BRG. NO. P-8-1
3	CA-C-2232-D	CAST-IRON BRG. NO. P-8-1
4	CA-C-2232-D	CAST-IRON BRG. NO. P-8-1
5	CA-C-2232-D	CAST-IRON BRG. NO. P-8-1

DRG. REV. ON 27-8-15 BY POK GUND MEMO 107/074/GD/15-16, DT-26-8-15
DRG. REV. ON 12-5-15 BY POK GUND MEMO 107/074/GD/15-16 DT-25-5-15

PROVISIONAL
Date: 15/12/2015
Checked by: N/S/O/S-1539
Drawn by: N/S/O/S-1539