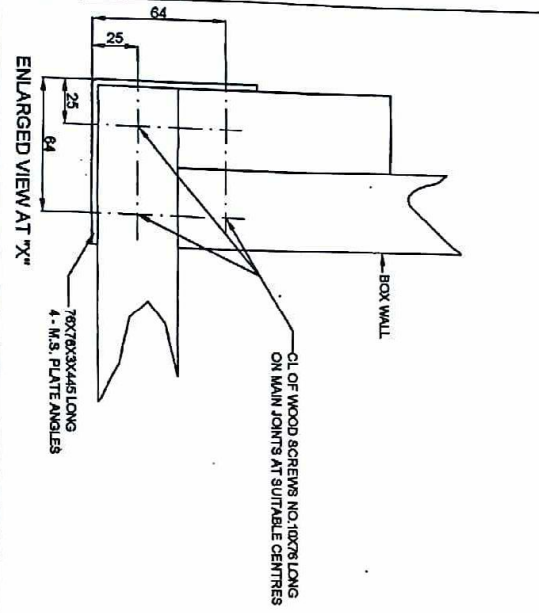
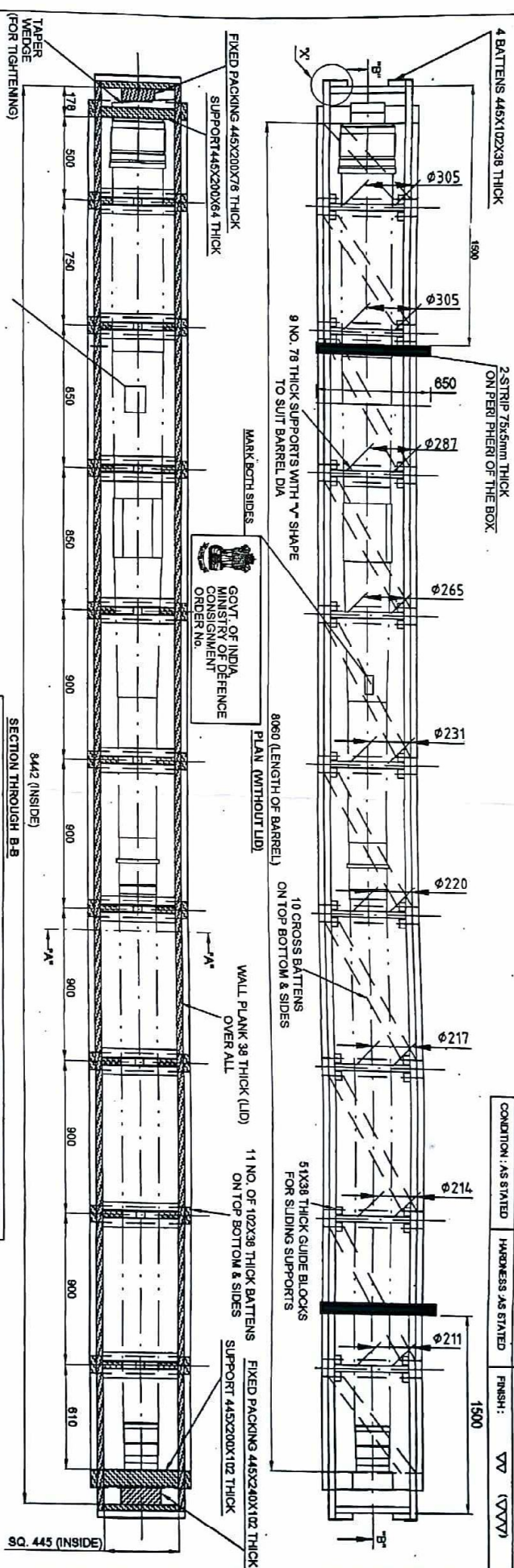


MATERIAL : AS STATED
 CONDITION : AS STATED
 HARDNESS AS STATED
 FINISH : VV (VVV)
 GEN. TOL. : I.S. : 2102 (A&B)
 1500



- NOTES FOR SUPPLY OF PACKING BOXES
- 1- TYPE OF TIMBER- GROUP 1, AS PER IS:6662:1983
 - 2- TIMBER SHOULD BE WELL SEASONED
 - 3- MOISTURE CONTENT OF THE TIMBER SHALL BE BETWEEN 12% TO 18% BEFORE PRESERVATION.
 - 4- TIMBER SHALL BE SOUND & FREE FROM ALL DEFECTS
 - 5- EACH PLANK LENGTH SHOULD NOT BE LESS THAN 1.5 METER
 - 6- PLANK SHOULD BE JOINTED AT BATTEN ONLY AND NOT MORE THAN ONE JOINT SHOULD BE THERE AT ONE BATTEN.
 - 7- ON LENGTH FOR EACH WIDTH OF PLANK NOT MORE THAN THREE PIECES SHOULD BE USED
 - 8- REQUIRED ONE PLANK MAY BE OF 12mm
 - 9- WOOD SCREWED AS PER SPECN. I.S. : 6180 TO BE USED ON MAIN JOINTS
 - 10- LID TO BE KEPT LOOSE & NAILLED AFTER PACKING
 - 11- 38 mm THICK PLANK TO BE USED.
 - 12- HEX. BRIDGE SLIDING SUPPORT FOR TAPER POSITION OF BARREL TO BE CUT TO SUIT
 - 13- SCISS GIVEN THUS # ARE OF BARREL WITHOUT WRAPPING THE PACKING TO BE USED IN CASES & TO PREVENT ROTTING & LABOUR
 - 14- SEASONED WOOD ONLY MAY BE USED ALTERNATIVELY, TIMBER WITH WHITE DAMPER / TONN / HALDI / KANU / GULAR OR ANY OTHER GOOD VARIETY OF NON CONTROVERSIAL WOOD MAY ALSO BE USED AS PER SPECN. IS : 5965-1970 OR FOR NON CONTROVERSIAL FOR TRANSPORT PACKING
 - 15- THE WOOD TO BE TREATED AS PER ISPM- 15 DEVELOPED BY IPCC
 - 16- TWO COATS OF PRIMER AND TWO COATS OF PAINTS AS PER TOUCH WOOD OR BROWN WOOD PAINT SHOULD BE PAINTED.

- NOTES FOR PACKING OF BARRELS
- 1- THE BARREL TO BE PLACED IN THE PACKING BOX AFTER PRESERVATION
 - 2- THE BARREL TO BE PLACED IN THE PACKING BOX AFTER PRESERVATION
 - 3- THE BARREL TO BE PLACED IN THE PACKING BOX AFTER PRESERVATION
 - 4- FINALLY WITH POLYTHENE
 - 5- 28X14 80 MS STRIP TO BE ROLLED ALL COVER AFTER WALLING THE LID AT 08 PLACES EQUI SPACED
 - 6- MINOR ADJUSTMENT IN SLIDING SUPPORTS CENTERS TO BE DONE IF REQUIRED

NO.	DATE	REVISIONS	INTL.	APPROVED	DRG. No.	DATE
1	11/11/18	1. PAKING AND LIDING			DRG. No. COT SK - 2894	11/11/18
2	11/11/18	2. WOODING BLOCK ADDED				
3	11/11/18	3. WOODING COMMENT				
4	11/11/18	4. TYPE OF TIMBER REQUIRED				

ORDNANCE FY. KANPUR
 DESIGN OFFICE
 PACKING BOX FOR BARREL
 FOR 155 mm X 82 CAL
 (EXPORT ONLY).
 THIRD ANGLE PROJECTION
 SCALE: 1:10
 DATE: 11/11/18

For TRADE SUPPLY
 M/M G. S. S. S.
 CC. 112/18

