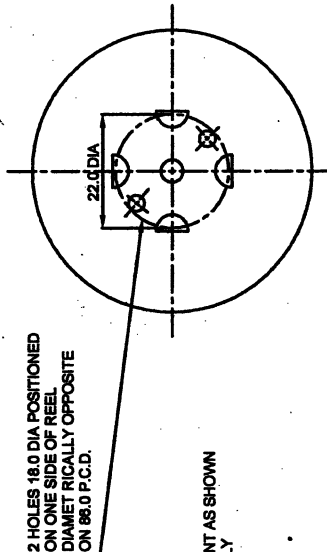
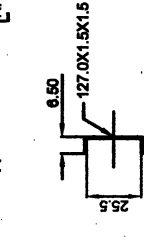
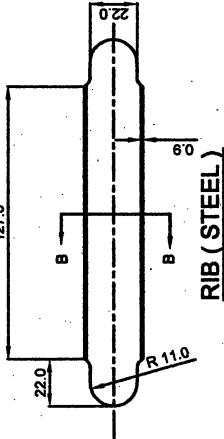
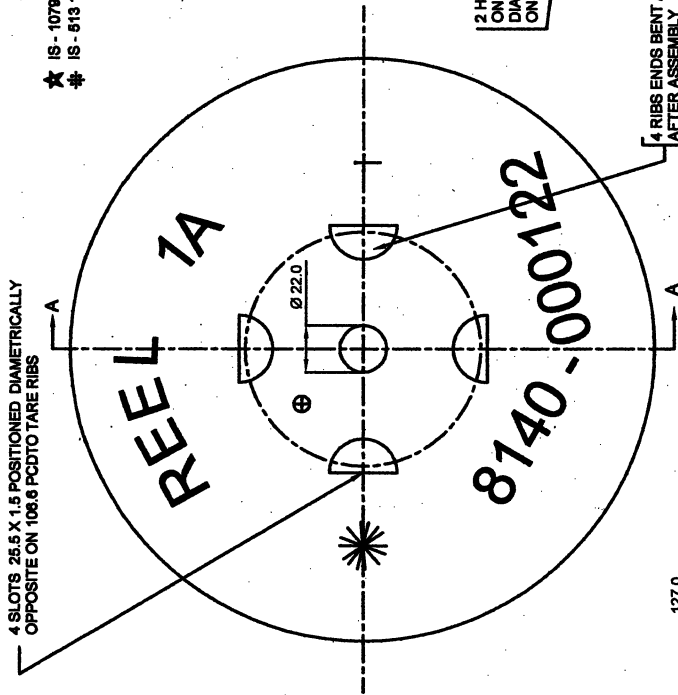
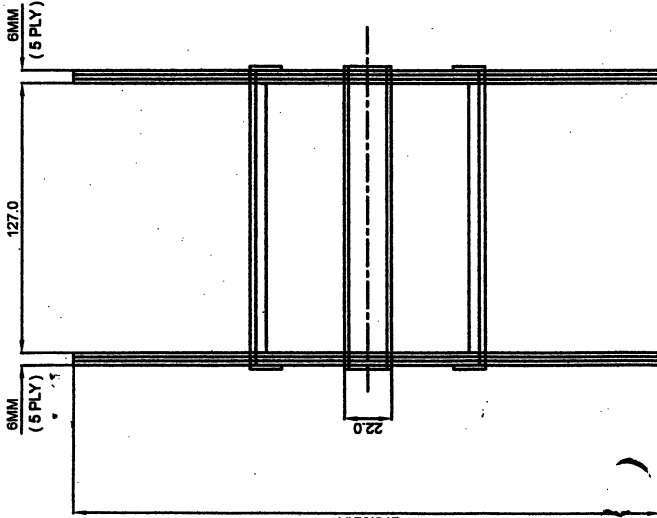


TOLERANCES ON UNTOLERANCES DIMENSION $\pm 5\text{mm}$.



DIMENSION ARE IN MM

MATERIAL

RIB- STEEL CONFORMING TO ANY ONE THE FOLLOWING SPECN
★ IS - 1079-1994 (FIFTH REV) ST 34 HOT ROLLED AND ANNEALED OR
✱ IS - 513 1994 (FOURTH REV) COLD ROLLED ANNEALED BEST SURFACE
D TYPE OR
BS - 1449 PT 3B - 1984 CSA COLD ROLLED AND ANNEALED OR
BS - 1449 PT 3A - 1984 HS4 A HOT ROLLED AND ANNEALED
STEEL SHOULD BE GALVANISED TO SPECN BS 729 P.T.I. OR
ZINC PLATED TO SPECN IS 1573 (LATEST ISSUE) GRADE C OR
PHOSPHATED TO SPECN IA 1279

NOTES

PLYWOOD - WMR TYPE BB TO SPECN IS - 303 - 1988 (THIRD REV) REAFFIRMED 1998 &
AFTER DRILLING ALL HOLES & MACHINING OPERATION THESE SHOULD
BE DIPPED IN 10% SOLUTION OF COPPER NAPHTHANATE IN
WHITE SPIRIT OR KEROSENE OIL SUPERIOR FOR A PERIOD OF FIVE MINUTES.
REEL TO BE VARNISHRD ALL OVER WITH VARNISH AIR DRYING
AMMUNITION TO SPECN ✱ IND / ME / 719 (d) DC 3754 - ME
DATE - 12.12.02

12 HOLES 18.0 DIA POSITIONED
ON ONE SIDE OF REEL
DIAMETRICALLY OPPOSITE
ON 88.0 P.C.D.

4 RIBS ENDS BENT AS SHOWN
AFTER ASSEMBLY

VIEW SHOWING ALTERNATE
METHOD OF MANUFACTURE

SCALE - 1:4

ORDNANCE FACTORY BHANDARA			
REEL - 1A / L /			
FOR PACKAGE AMMUNITION 78 A			
DATE :- 8.4.98	SCALE :- 1/2	DRG NO.	OFBA / CX / 54
DRAWN BY :-	Sd/-	CHECKED BY :-	
APPROVED BY :-	Sd/-	APPROVED BY :-	
SIG	AMENDMENT	SIG	
5	14.12.07	★ MATERIAL SPON CHANGED FROM IND / ME / 719 TO IND / ME / 719 (d) DC 3754 ME DATE - 12.12.02	FINAL APPROVAL
4	14.12.07	✱ MATERIAL SPON CHANGED FROM IS - 303 TO IS 303 - 1988 (THIRD REV) REAFFIRMED - 1998	
3	14.12.07	✱ MATERIAL SPON CHANGED FROM IS - 513 - 1993 TO IS - 513 1994 (FOURTH REV)	
2	14.12.07	★ MATERIAL SPON CHANGED FROM IS - 1079 - 1983 TO IS - 1079 - 1984 (FIFTH REV)	
1	19.08.05	✱ SQUARE HOLE D22 CHANGED IN TO Ø 22 MM	
Sr. No	DATE	AMENDMENT	GENERAL MANAGER

TO BE BRANDED OR STAMPED IN 12.5 TYPE

CONTRACTOR'S INITIALS OR
RECOGNISED TRADE MARK
YEAR OF MANUFACTURE

SERIAL No & D.S CAT No
TO BE STAMPED OR BRANDED IN
25.5 & 12.5 TYPE ON EITHER
FACE OF THE REEL RESPECTIVELY

REEL 1A
8140 - 000122