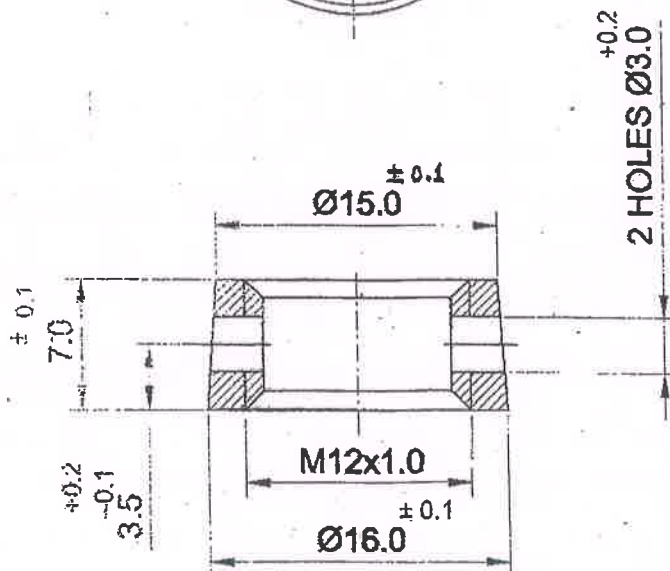
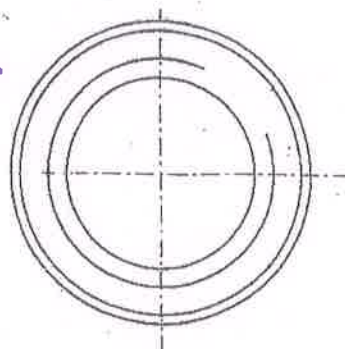
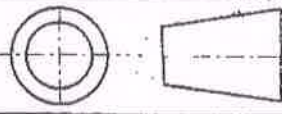


REFERENCE



PROTECTIVE FINISH . ZINC &CHROMATE COATING 20 micron THICK TO IS: 1573 .

13-02-14	0-243	TOLERANCE AMENDED	ARD 2453	<i>[Signature]</i>	
08-09-09		DCA NO ADDED	ARD 2396	<i>[Signature]</i>	
02-06-09		APPROVED	DGNAI		
R.No	DATE	ZONE	BRIEF RECORD	AUTHORITY INITIALS	
SCALE:-NTS	TOL	DIMENSIONS ARE IN mm		ASSY DRG No. NASK 1068	
DGN -	DRN	TCO -	COMP ☒	CHD <i>[Signature]</i>	
PASSED <i>[Signature]</i>	APPD. <i>[Signature]</i>	THREADS TO CONFIRM IS:4218		DTE GEN OF NAVAL ARMAMENT INSPECTION IHQ,MOD (NAVY) N. DELHI	
MATERIAL:STEEL		GEN SPEC :- IS:2102			
MATERIAL SPEC. BS:970 (Pt.I)-83 Gde - 080 M40		STORE SPEC :-			
PROTECTIVE FINISH:SEE DRG		DCA No 5310242506		GAUGE SCH No.	
NUT					
					DRG No. NASK 1068/12 (PROVISIONAL)

A-4

USED ON: RGB-60

BASED ON:- CNAI(V) DRG No NAI(V) 8097/12 Dt 19-02-08

TRIM ON THIS LINE WHEN SUPPLIED TO TRADE