

PRE-QUALIFICATION CRITERIA FOR TACHO GENERATOR DRIVE SHAFT
(pre- machined) TO DRG No .20-08-214-4

- a) The firm should have facility to manufacture the Bar materials of similar compositions (or) should have tie up with ISO certified reputed steel manufacturers. The firm should produce the past records for supply of similar components.
- b) Firm should have Cluster of CNC Turning Centers with suitable spindle power and Chuck size.
- c) Firm should have stand by power and compressed air sources.
- d) Inspection room with proper illumination, clean work space and adequate inspection equipment (height master, surface table, micrometers.)
- e) Firm should have enough staff/workmen with adequate technical knowledge /skills for making subject component
- f) Firm should have in house inspection facility to check physical, chemical mechanical properties of raw material, crack detection equipment OR tie up with reputed NABL accredited Laboratories.
- g) Firm should submit relevant test certificates, test reports, inspection report during the time of sample delivery / bulk delivery.
